



172

Rotary Mower

Rev 09-15

Part No. 00781400P

PART'S MANUAL

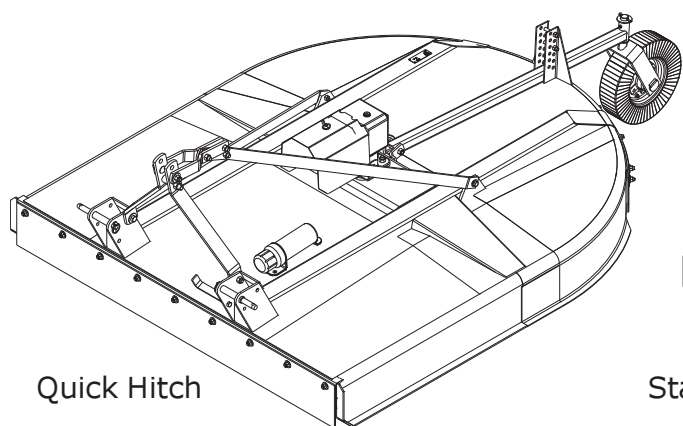


An Operator's Manual was shipped with the equipment in the Manual Canister. This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. **READ, UNDERSTAND, and FOLLOW** the Safety and Operation Instructions contained in this manual before operating the equipment. If the Operator's Manual is not with the equipment, contact your dealer or Servis-Rhino (800-446-5158) to obtain a Free copy before operating the equipment.

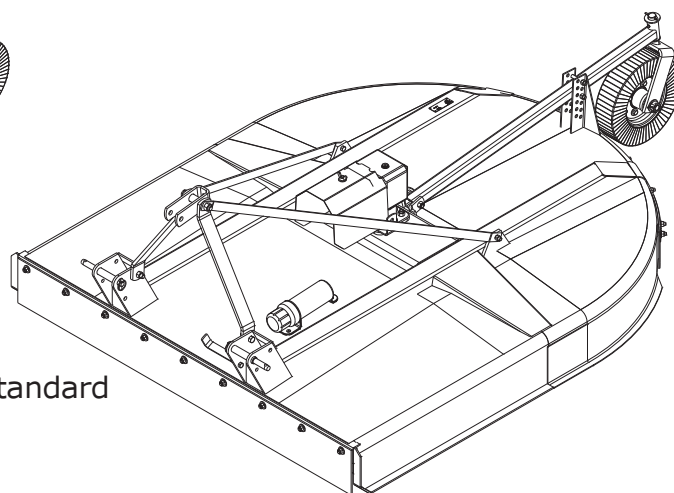
¡ATENCIÓN!

LEA EL INSTRUCTIVO

Si No Lee Ingles, Pida Ayuda a Alguien
Que Si Lo Lea Para Que le Traduzca las
Medidas de Seguridad.



Quick Hitch



Standard

RHINO®

1020 S. Sangamon Ave.
Gibson City, IL 60936
800-446-5158

Email: parts@servis-rhino.com

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TO THE OWNER/OPERATOR/DEALER

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

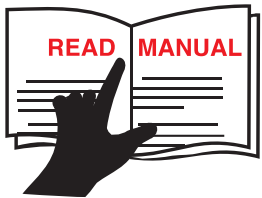
BEFORE YOU START!! Read the safety messages on the implement and shown in your manual.
Observe the rules of safety and common sense!



DANGER

FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.

1.



2. **NO RIDERS.
NO CHILDREN OPERATORS.**



3. **USE SAFETY SHOES,
HARD HAT, SAFETY
GLASSES, SEAT
BELTS, & ROPS.**



4. **BLOCK UP SECURELY
BEFORE WORKING
UNDER.**

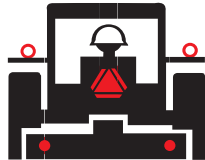


1. Study and understand Operator's Manuals, Safety Signs, and Instructional Decals for tractor & flail mower to prevent misuse, abuse, & accidents. Practice before operating mower in a confined area or near passersby.
 - Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children.
2. Allow no children on or near implement or tractor. Allow no riders on tractor or implement. Falling off can cause serious injury or death from being run over by tractor or mower or contact with Flail Mower Blades.
3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seatbelt fastened securely and snugly to prevent injury and possible death from falling off or tractor overturn. Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, and Ear Plugs are recommended.
4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain that area is clear before lowering or folding.
5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding implements. Slow down when turning and on hillsides.
 - Install Restrictor in folding circuit to slow down lowering and unfolding if action is faster than is desirable.
6. Make certain that SMV sign, Warning Lights, and Reflectors are clearly visible. Follow local traffic codes.
7. Never operate with Flail Mower or Folding Section raised if passersby, bystanders or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Shields or implement structure.
8. Before dismounting, secure flail mower in transport position or lower to ground.
 - Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent entanglement in rotating parts which may cause injury or death.
 - Never mount or dismount a moving vehicle. Crushing from run over may cause injury or death.

5. **TRANSPORT SAFELY,
LOCK UP.**



6. **USE SMV, LIGHTS, &
REFLECTORS.**



7. **DO NOT OPERATE
WITH MOWER OR
WING RAISED.**



8. **DO NOT MOUNT OR
DISMOUNT WHILE
MOVING.**



002369

WARRANTY INFORMATION:

Read and understand the complete Warranty Statement found in this Manual. Fill out the Warranty Registration Form in full and return it within 30 Days. Make certain the Serial Number of the Machine is recorded on the Warranty Card and on the Warranty Form that you retain. The use of "will-fit" parts will void your warranty and can cause catastrophic failure with possible injury or death.

PARTS SECTION

PARTS ORDERING GUIDE

The following instructions are offered to help eliminate needless delay and error in processing purchase orders for the equipment in this section.

1. The Parts Section is prepared in logical sequence and grouping of parts that belong to the basic machine featured in this manual. Part Numbers and Descriptions are given to help locate the parts and quantities required.
2. The Purchase Order must include the name and address of the person or organization ordering the parts, who should be charged, and if possible, the serial number of the machine for which the parts are ordered.
3. The Purchase Order must clearly list the quantity of each part, the complete and correct part number (be sure to include all periods), and the basic name of the part.
4. The Manufacturer reserves the right to substitute parts where applicable.
5. Some parts are unlisted items which are special production items not normally stocked and are subject to special handling. Request a quotation for such parts before sending a Purchase Order.
6. The Manufacturer reserves the right to change prices without prior notice.

NOTE: Please refer to The Safety Section in the front of this Manual for the proper Part Number when ordering Replacement Safety Decals.



For maximum safety and to guarantee optimum product reliability, always use genuine Servis-Rhino Parts. The use of inferior replacement parts may cause premature or catastrophic failure which could result in serious injury or death. Direct any questions regarding parts to:

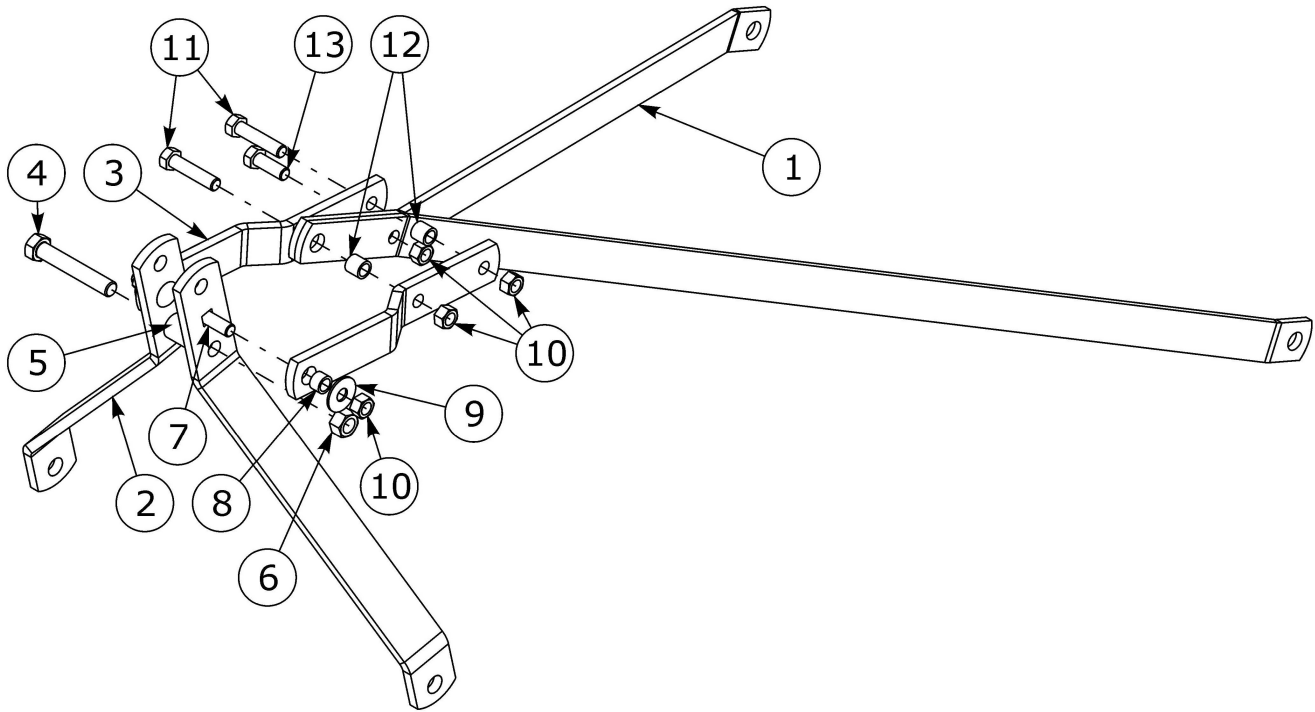


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PART NAME INDEX

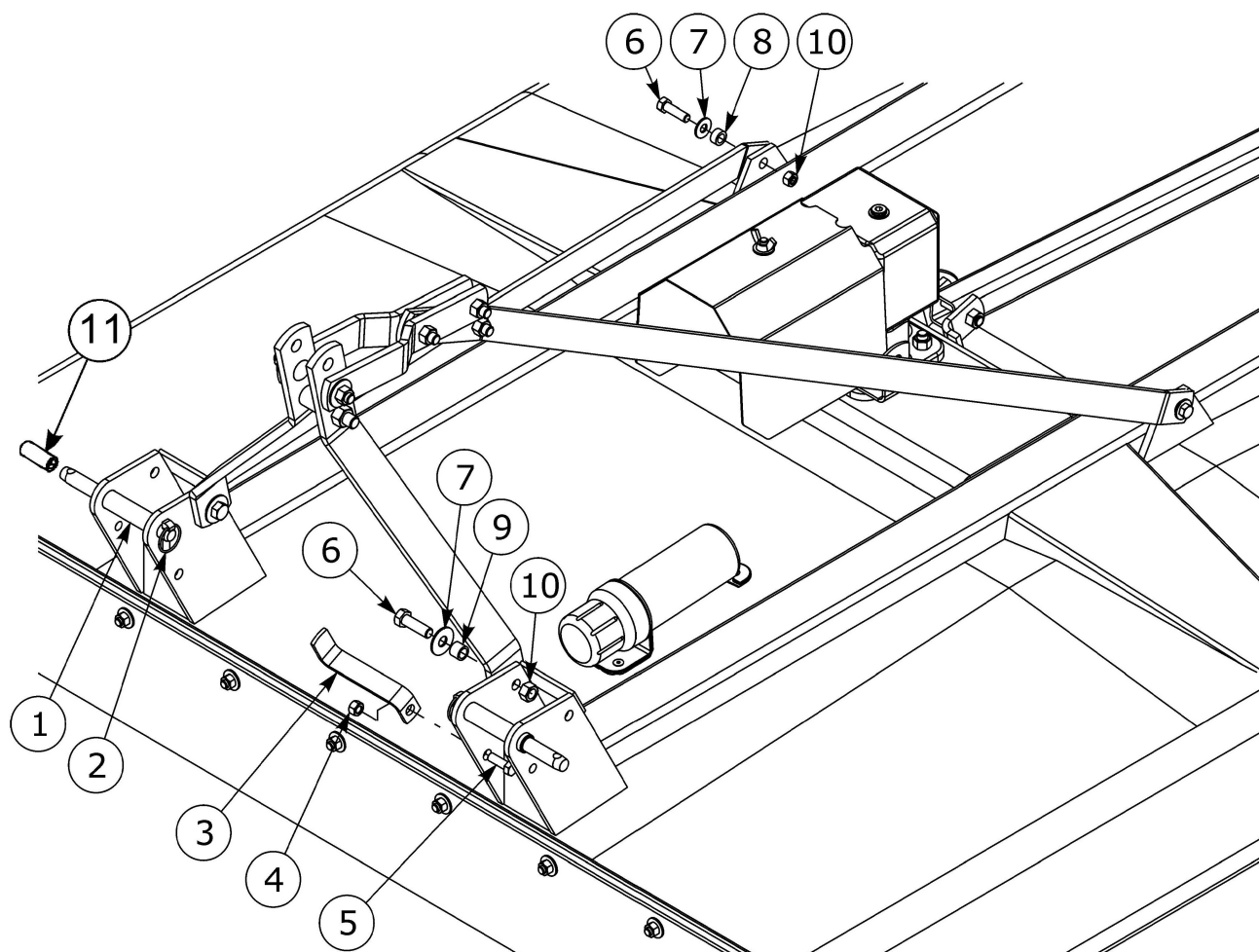
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A-FRAME QUICK HITCH ASSEMBLY



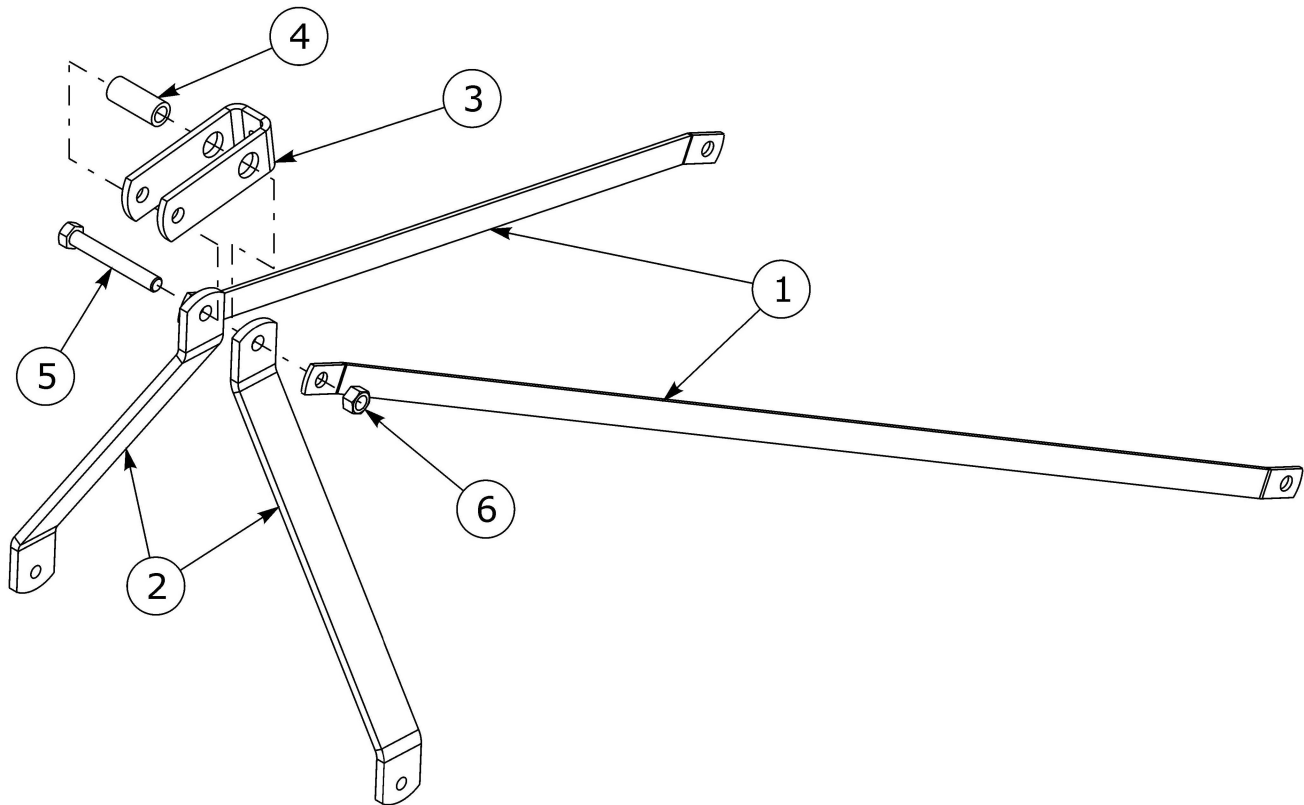
ITEM	PART NO.	QTY.	DESCRIPTION
1	00780550	2	FLAT, REAR BRACE
2	00780563	2	FLAT, A-FRAME
3	00780603	2	BAR, BRACE
4	00009500	1	BOLT-HEX 3/4 NC 4-1/2 PL5
5	0758550030	1	SPACER
6	00037200	1	NUT TOPLOCK 3/4 NC PLC
7	4905	2	CARB 5/8-11 NC 2 PL5
8	523012	2	BUSHING, ORDER 780 MIN HT
9	00756077	2	WASHER,5/8 HARDENED
10	00695100	4	NUT,TOPLOCK 5/8 NC PLB
11	00703200	2	HEXB 5/8-11 UNC 2-3/4 PL
12	00780592	2	BUSHING, A-FRAME TOGGLE
13	02845500	1	HEXB 5/8 NC 2 PL5

A-FRAME QUICK HITCH ATTACHMENT



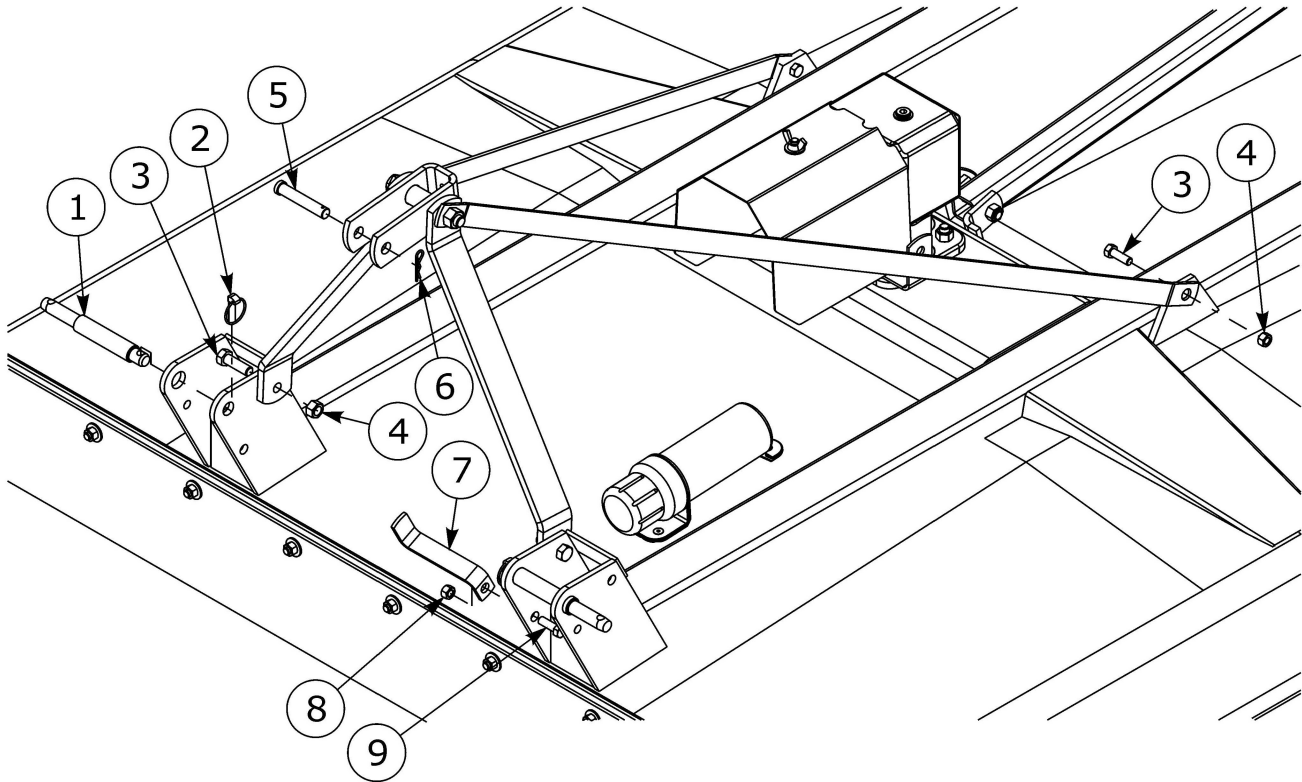
ITEM	PART NO.	QTY.	DESCRIPTION
1	00775243	2	PIN WRIST CAT 1&2
2	2196	2	CLIP (LYNCH PIN), 13/32 DIA.
3	00780663	1	FLAT, DRIVELINE STORAGE
4	00001800	1	LOCKNUT TLM 1/2 NC PLB
5	00748823	1	HHCS 1/2-13UNC 1-1/2 PL5
6	02845500	4	HEXB 5/8 NC 2 PL5
7	00756077	4	WASHER, 5/8 HARDENED
8	00785048	2	BUSHING, 1 OD X 11/16 IDX. 157WA
9	0732020020	2	BUSHING
10	00695100	2	NUT, TOPLOCK 5/8 NC PLB
11	00785238	2	BUSHING, CAT. II QUICK HITCH

A-FRAME STANDARD ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	00780874	2	FLAT, REAR BRACE
2	00780872	2	FLAT, A-FRAME
3	00757949	1	BAR TOP LINK BD80
4	00757953	1	BUSHING 1-1/4X7/32X3 A-FRAME
5	00748598	1	HEXB 3/4-10UNC 5-1/2 PL5
6	00037200	1	NUT TOPLOCK 3/4 NC PLC

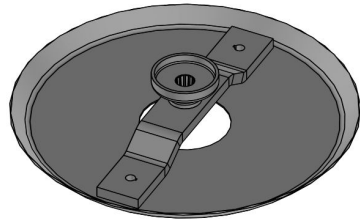
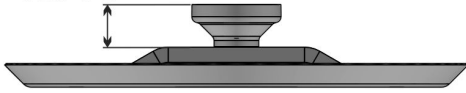
A-FRAME STANDARD ATTACHMENT



ITEM	PART NO.	QTY.	DESCRIPTION
1	00775243	2	PIN WRIST CAT 1&2
2	2196	2	CLIP (LYNCH PIN), 13/32 DIA.
3	02845500	4	HEXB 5/8 NC 2 PL5
4	00695100	4	NUT, TOPLOCK 5/8 NC PLB
5	37107B12	1	PIN TOP LINK CAT 1(PLATED)
6	37107B13	1	CLIP-X HAIR PIN
7	00780663	1	FLAT, DRIVELINE STORAGE
8	00001800	1	LOCKNUT TLM 1/2 NC PLB
9	00748823	1	HHCS 1/2-13UNC 1-1/2 PL5

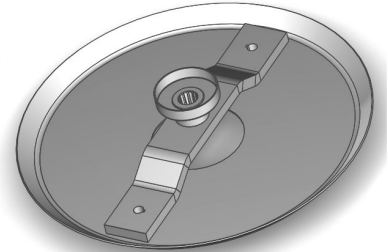
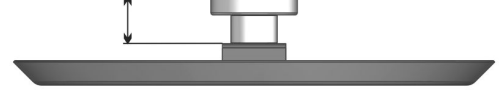
BLADE PAN ASSEMBLY

2-13/16"



00788477 - S/N 28600-29999

3"

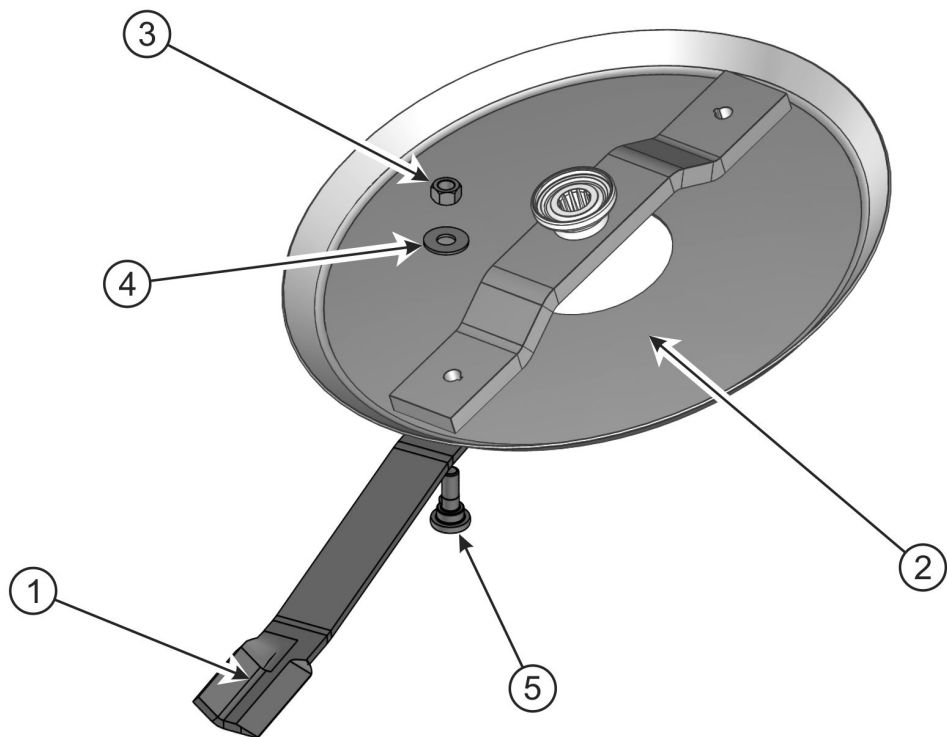


00781244 - S/N 10000-15535

1-3/4"



00786561 - S/N 15537-19000 & 30,000-CURRENT

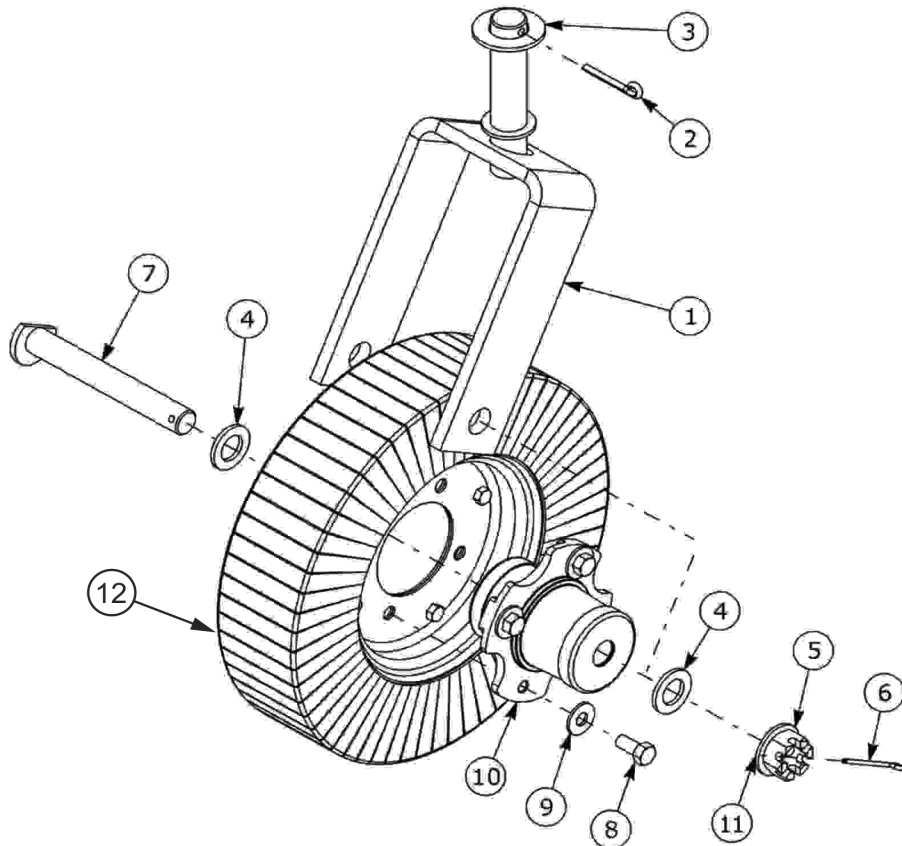


BLADE PAN ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00785567	2	BLADE, FAN CCW, 25-1/2 CTR-TIP
2	00786561	1	WELDMENT, BLADE PAN 172 - S/N 30,000-CURRENT & 15537-18600
	00788477	1	WELDMENT, BLADE PAN 172 - S/N 28600-29999
	00781244	1	WELDMENT, BLADE PAN 172 - S/N 10000-15535
3	00750226	2	NUT TOPLOCK 7/8 NF PLC
4	00761535	2	WASHER-7/8 STR PLAIN
5	00781320	2	BLADE BOLT 7/8 DIA X 3 LG

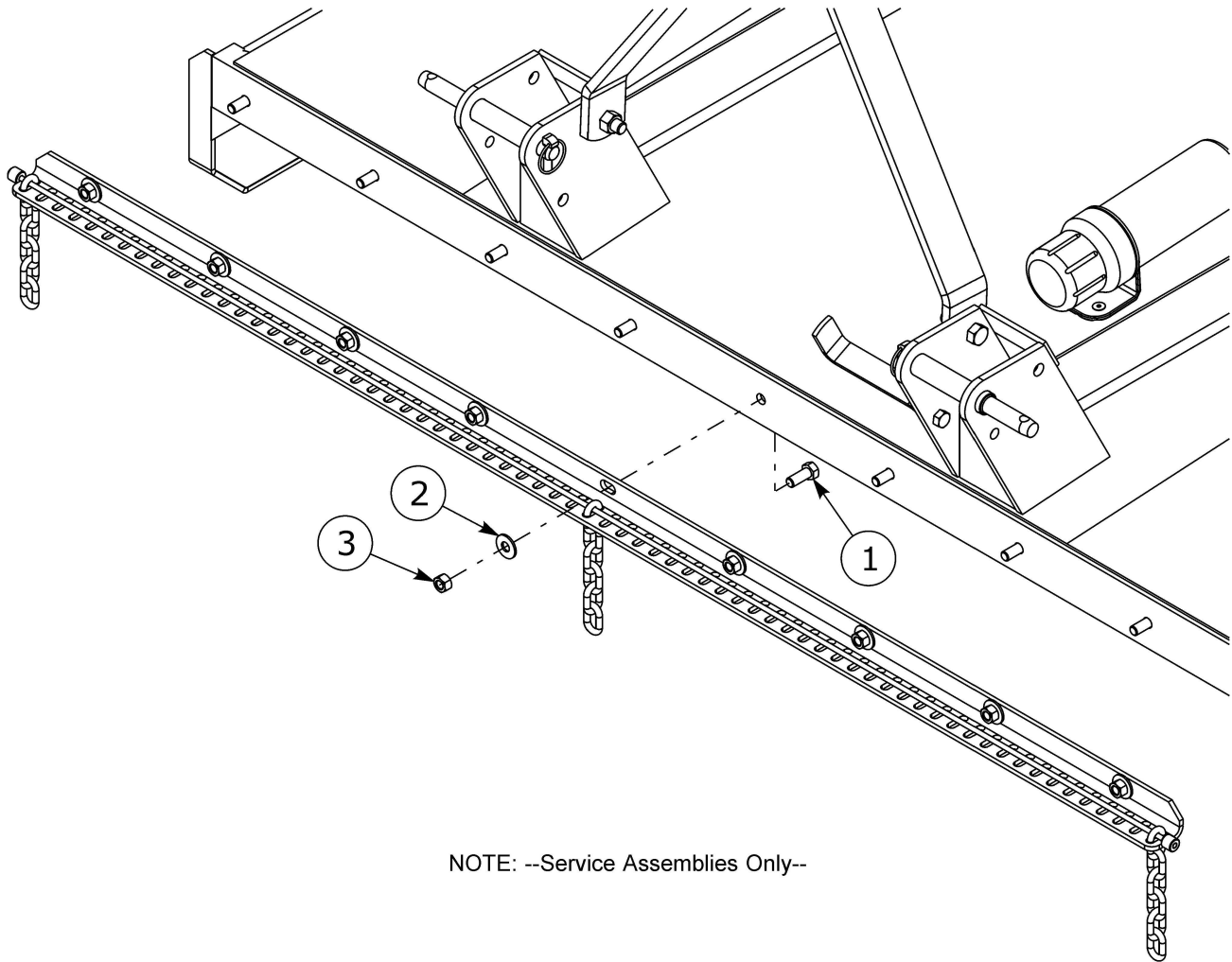
CASTER FORK WHEEL ASSEMBLY



NOTE: Items 5-9 are included in Tailwheel Hub Assembly (00780238). For detailed view see Tailwheel Hub Assembly Page.

ITEM	PART NO.	QTY.	DESCRIPTION
1	00776224	1	FORK CASTER ASSEMBLY
2	00036900	1	PIN-COTTER 1/4 X 2-1/2
3	15B2000	1	WASHER SAE 1 1/4 PLATED
4	00776217	2	WASHER FLAT 026 X 044 X 4 FLAT
5	00776212	1	NUT SPINDLE M24 X 2
6	00771620	1	PIN,COTTER 5/32X2-1/2 PL
7	00776211	1	BOLT SPINDLE M24 X 2 X 186
8	00776216	4	BOLT M12 X 1.5 X 25
9	00759635	4	FLATWASHER 1/2 HRDED NONPLTD
10	00780238	1	ASSY, TAILWHEEL HUB
11	02822500	1	FLATWASHER 1 PL STD
12	373024H	1	TIRE & WHEEL ASSEMBLY

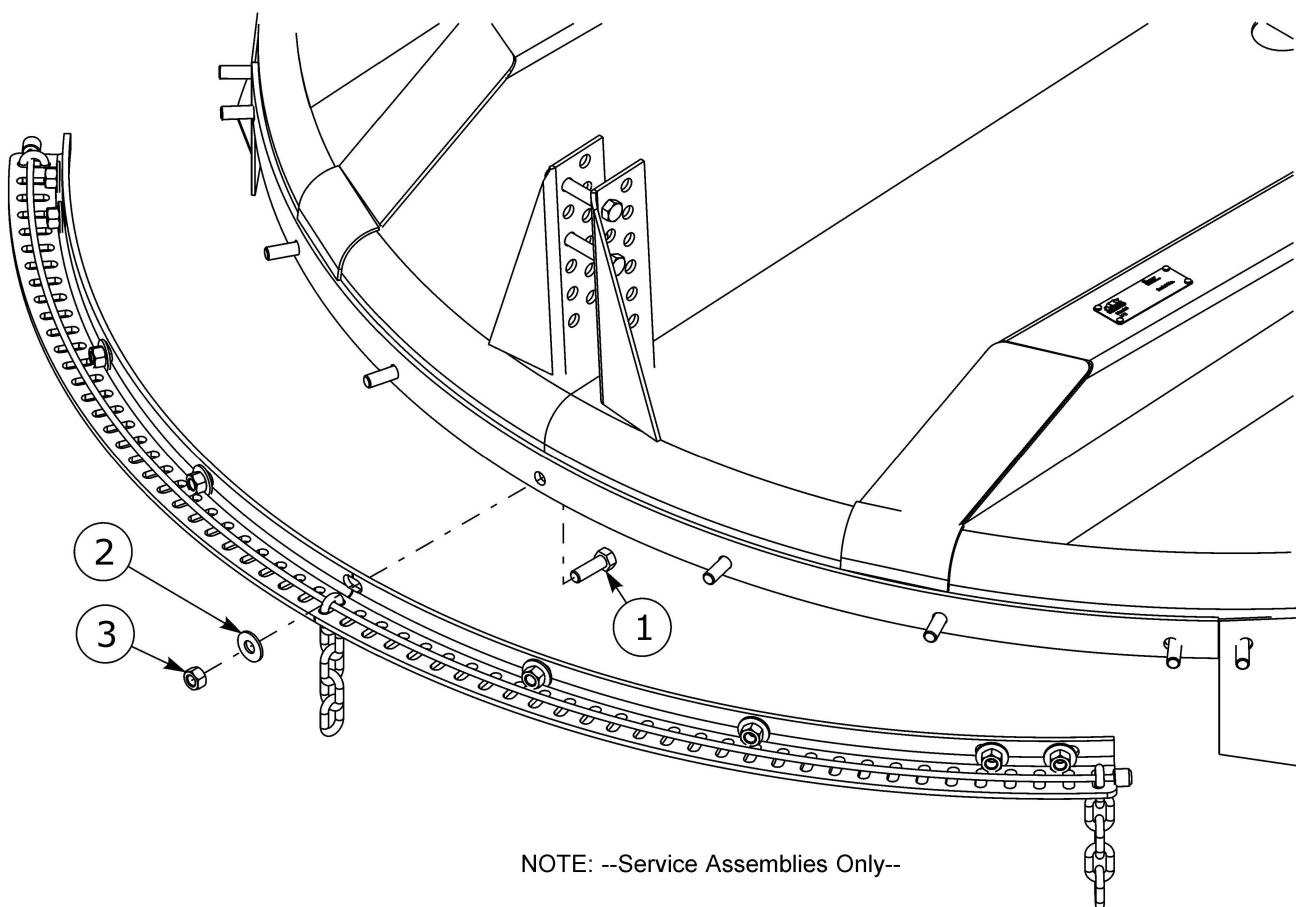
CHAINGAURD ASSEMBLY - FRONT



NOTE: --Service Assemblies Only--

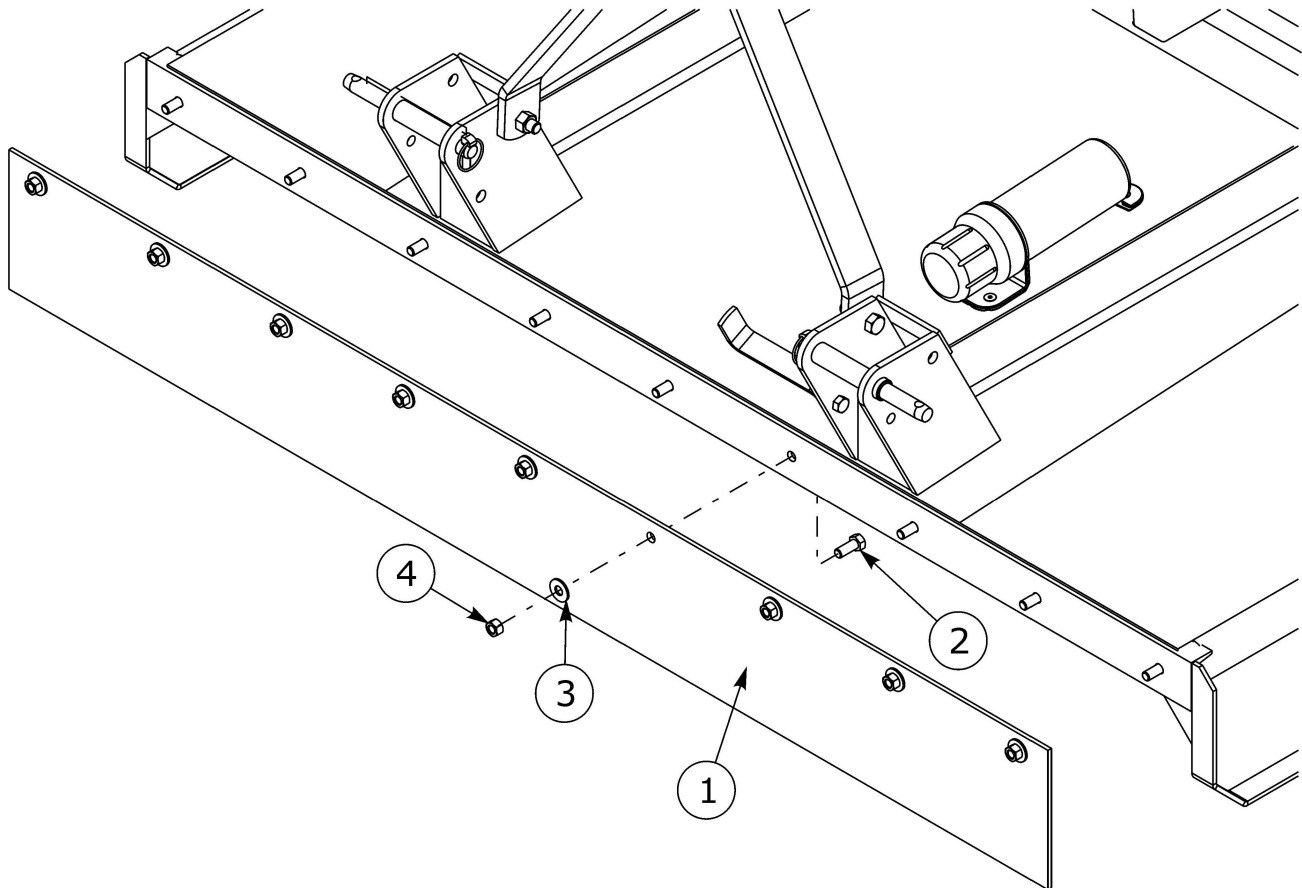
ITEM	PART NO.	QTY.	DESCRIPTION
	00781254	-	CHAINGUARD ASSEMBLY FRONT
1	02030700	9	HHCS 1/2-13UNC 1-1/4 PL5
2	00002700	9	FLATWASHER 1/2 PL STD
3	00001800	9	LOCKNUT TLM 1/2 NC PLB

CHAINGAURD ASSEMBLY - REAR



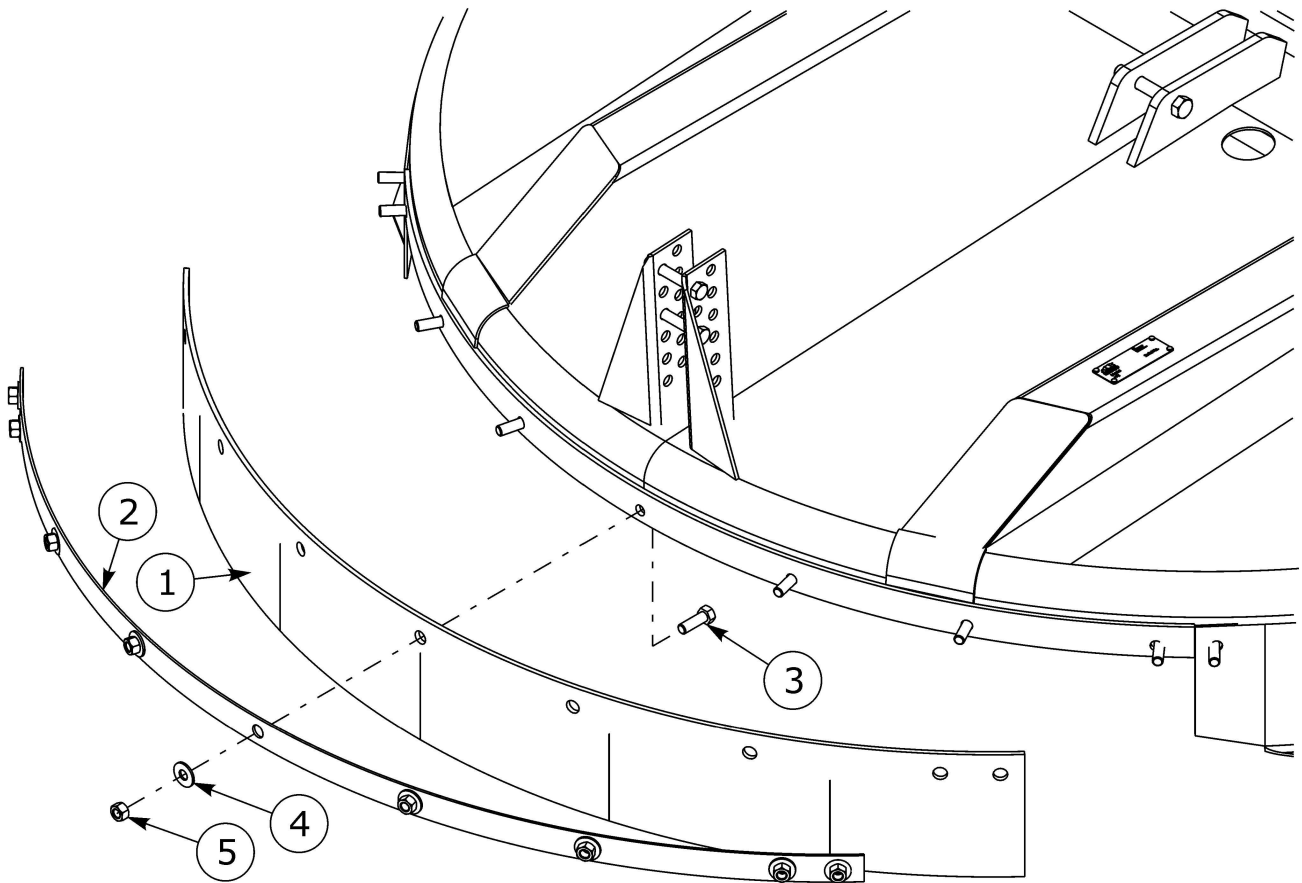
ITEM	PART NO.	QTY.	DESCRIPTION
	00781253	-	CHAINGUARD ASSEMBLY REAR
1	00748823	9	HHCS 1/2-13UNC 1-1/2 PL5
2	00002700	9	FLATWASHER 1/2 PL STD
3	00001800	9	LOCKNUT TLM 1/2 NC PLB

DEFLECTOR ASSEMBLY - FRONT



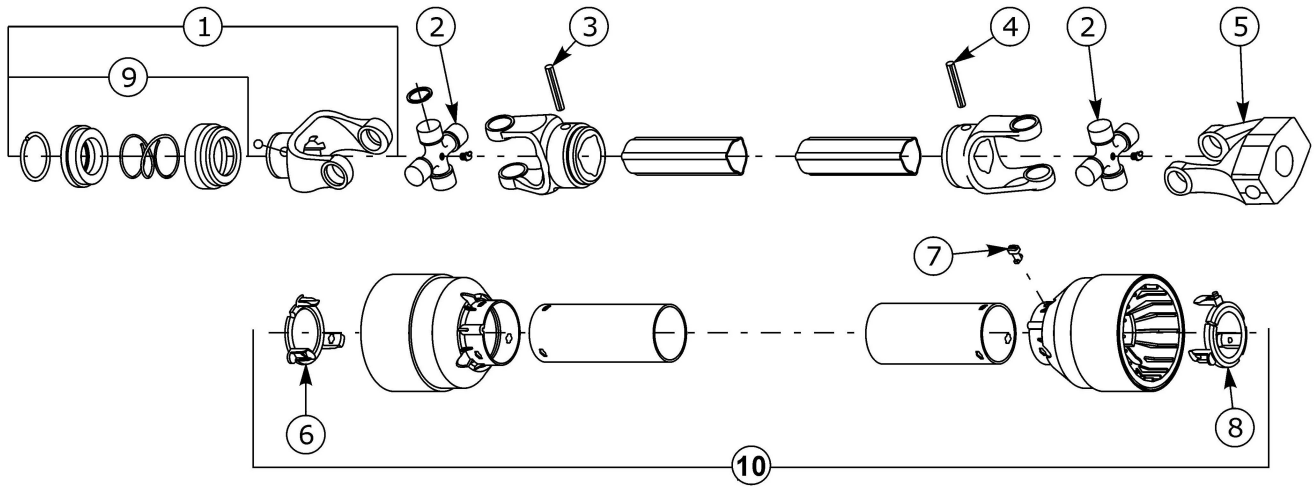
ITEM	PART NO.	QTY.	DESCRIPTION
1	00780656	1	FRONT RUBBER DEFLECTOR
2	02030700	9	HHCS 1/2-13UNC 1-1/4 PL5
3	00002700	9	FLATWASHER 1/2 PL STD
4	00001800	9	LOCKNUT TLM 1/2 NC PLB

DEFLECTOR ASSEMBLY - REAR



ITEM	PART NO.	QTY.	DESCRIPTION
1	00781115	1	REAR RUBBER DEFLECTOR
2	00781135	1	REAR DEFLECTOR STRAP
3	00748823	9	HHCS 1/2-13UNC 1-1/2 PL5
4	00002700	9	FLATWASHER 1/2 PL STD
5	00001800	9	LOCKNUT TLM 1/2 NC PLB

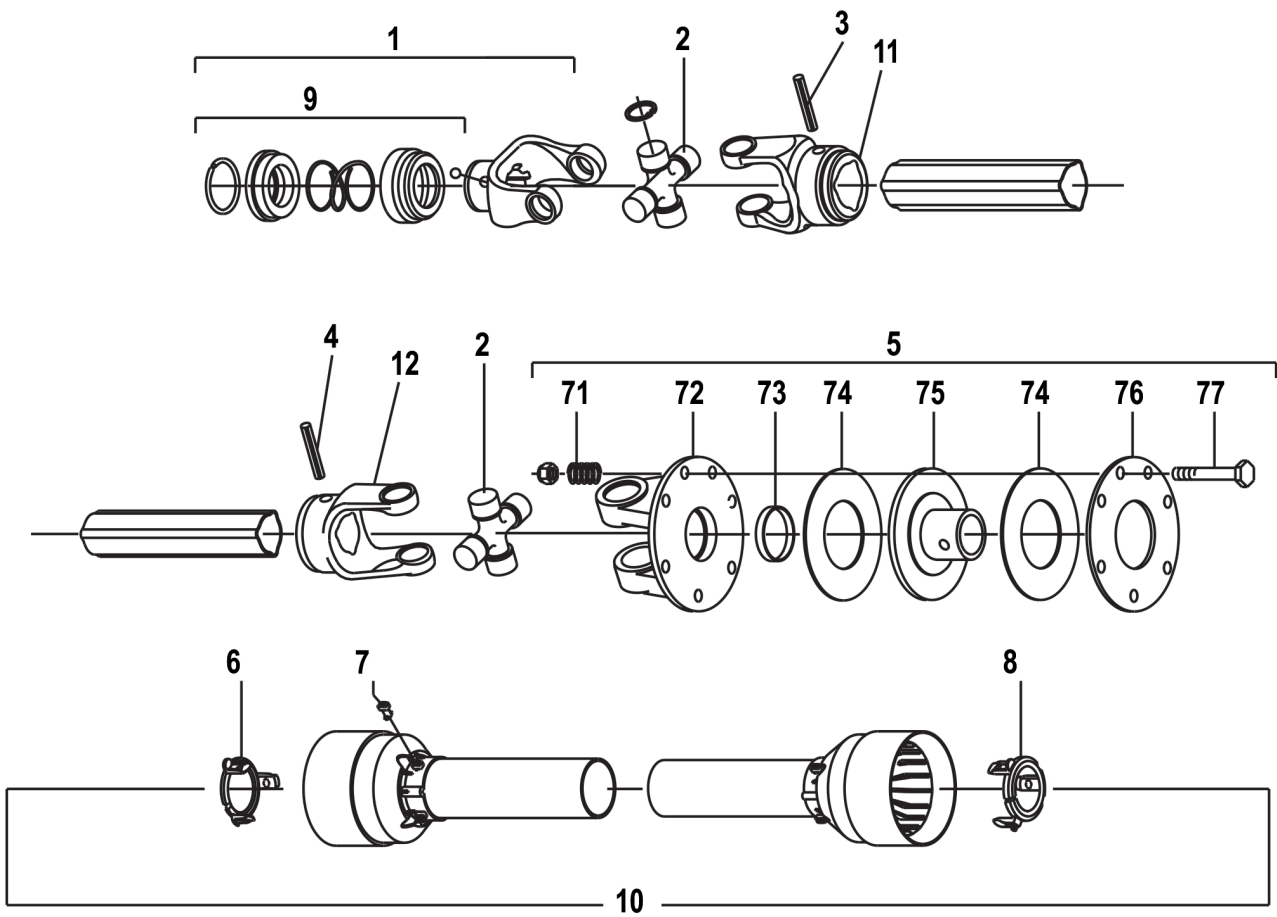
DRIVELINE ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
	00768174B	1	DRIVELINE, SP
1	00764500A	1	ASY,YOKE COLLAR - COMPLETE
2	00756231	2	CROSS & BEARING KIT SERIES 40
3	00759169	1	PIN ROLL 8MM X 60MM
4	00759165	1	PIN ROLL INNER TUBE
5	00777329A	1	YOKE, 1-3/8 BORE SP
6	00764506	1	COLLAR-INNER-GUARD-RETAINER
7	00754330	6	BOLT, NYLON - SAFETY SHIELD]
8	00764507	1	COLLAR-OUTER-GUARD-RETAINER
9	00774079	1	KIT,SLIDE COLLAR REPAIR
10	00779534	1	COMPLETE SHIELD KIT

DRIVELINE ASSEMBLY - S/N 10000-16385

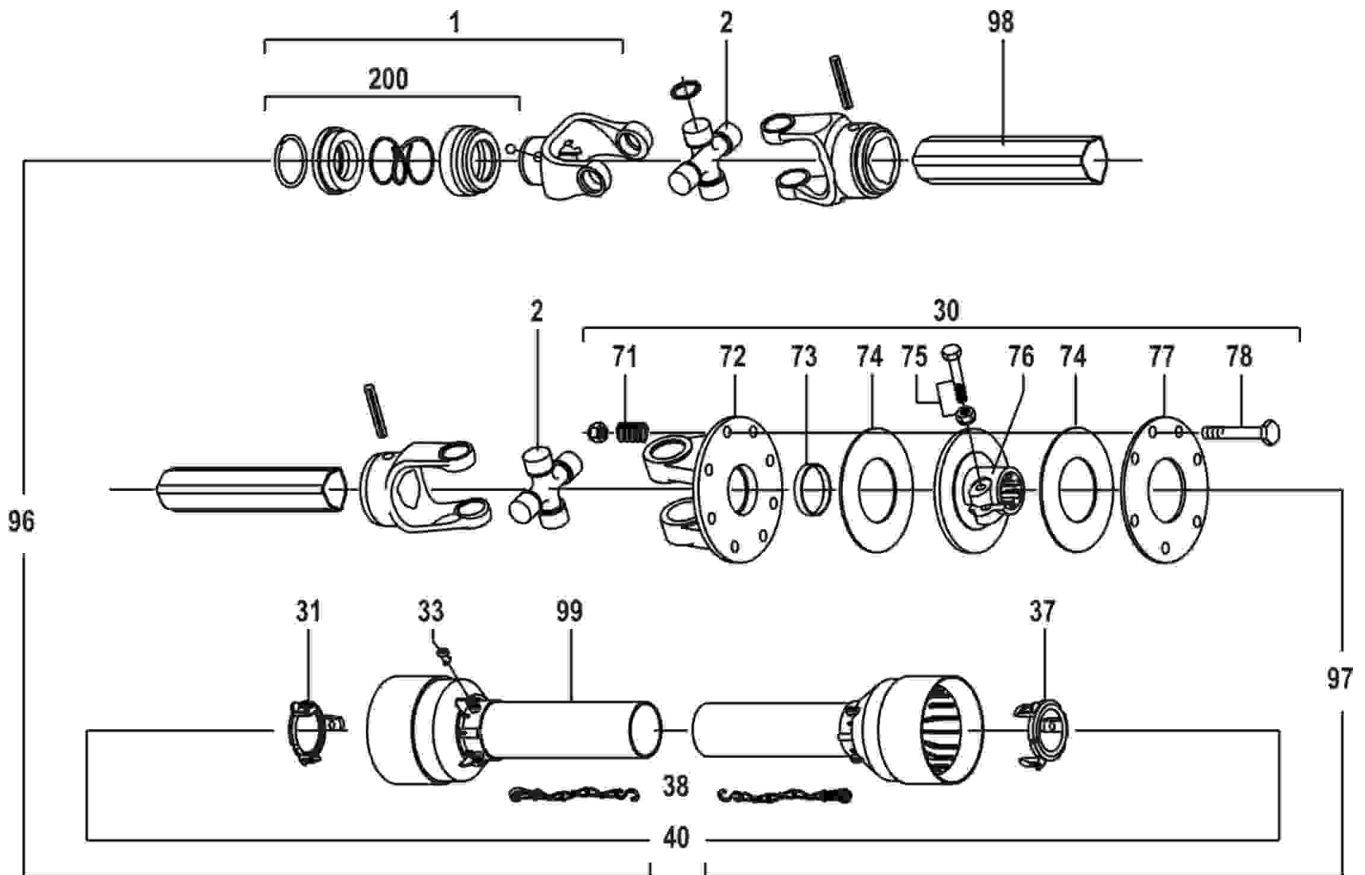
013



DRIVELINE ASSEMBLY - S/N 10000-16385

ITEM	PART NO.	QTY.	DESCRIPTION
	00768468B	1	DRIVELINE, SC
1	00764500A	1	ASY,YOKE COLLAR - COMPLETE
2	00756231	2	CROSS & BEARING KIT SERIES 40
3	00759169	1	PIN ROLL 8MM X 60MM
4	00759165	1	PIN ROLL INNER TUBE
5	00773087	1	CLUTCH 1-3/8 BORE, SERIES 40
6	00764506	1	COLLAR-INNER-GUARD-RETAINER
7	00754330	6	BOLT, NYLON - SAFETY SHIELD]
8	00764507	1	COLLAR-OUTER-GUARD-RETAINER
9	00774079	1	KIT,SLIDE COLLAR REPAIR
10	00779534	1	COMPLETE SHIELD KIT
11	00759168	1	YOKE, OUTER TUBE
12	00768295	1	YOKE, INNER TUBE
71	00754303	1	SPRING
72	00773080	1	FLANGED YOKE
73	00773081	1	BUSH
74	00773085	2	LINING RING
75	00773082	1	SPECIAL HUB F10
76	00773083	1	PRESSURE PLATE
77	00754316	8	BOLT AND NUT M10 X 80

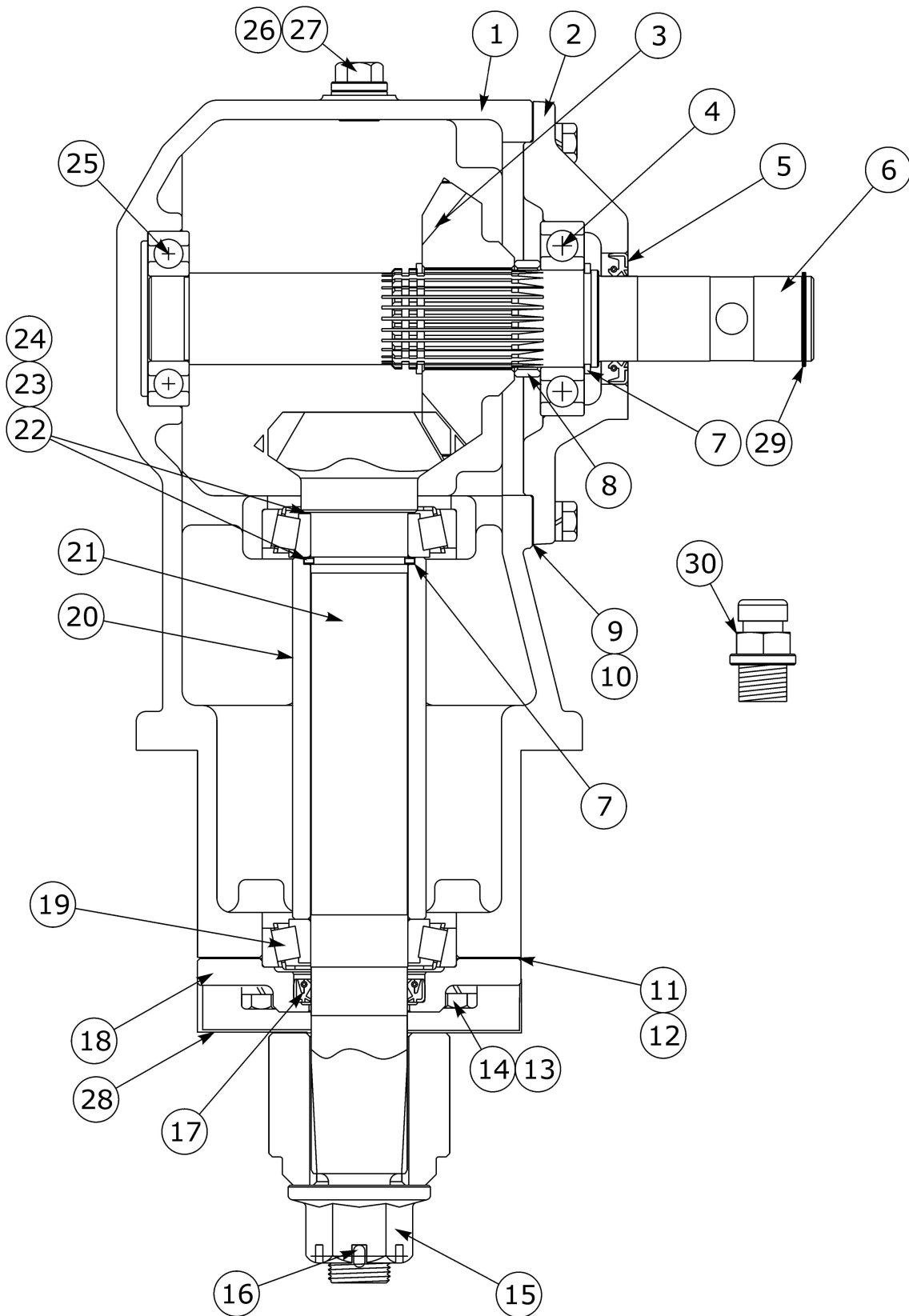
DRIVELINE ASSEMBLY - S/N 16386-CURRENT



ITEM	PART NO.	QTY.	DESCRIPTION
	00786899	1	COMPLETE DRIVELINE
1	00764500A	1	COMPLETE COLLAR YOKE C12
2	00756231	2	CROSS JOURNAL SET
30	00787273	1	FRICTION CLUTCH
31	00764506	1	GUARD RETAINING COLLAR FOR OUTER TUBE
33	00754330	6	BOLT
37	00764507	1	GUARD RETAINING COLLAR FOR INNER TUBE
40	00787274	1	COMPLETE GUARD WITH INSTRUCTION MANUAL
71	00754303	8	SPRING
72	00787275	1	FLANGED YOKE
73	00773081	1	BUSH
74	00768347	2	LINING RING
75	00752903	1	BOLT & NUT M12X65
76	00754317	1	HUB F12
77	00768346	1	PRESSURE PLATE
78	00754316	8	BOLT & NUT M10X80
200	00774079	1	KIT COLLAR FOR YOKES 1 3/8"

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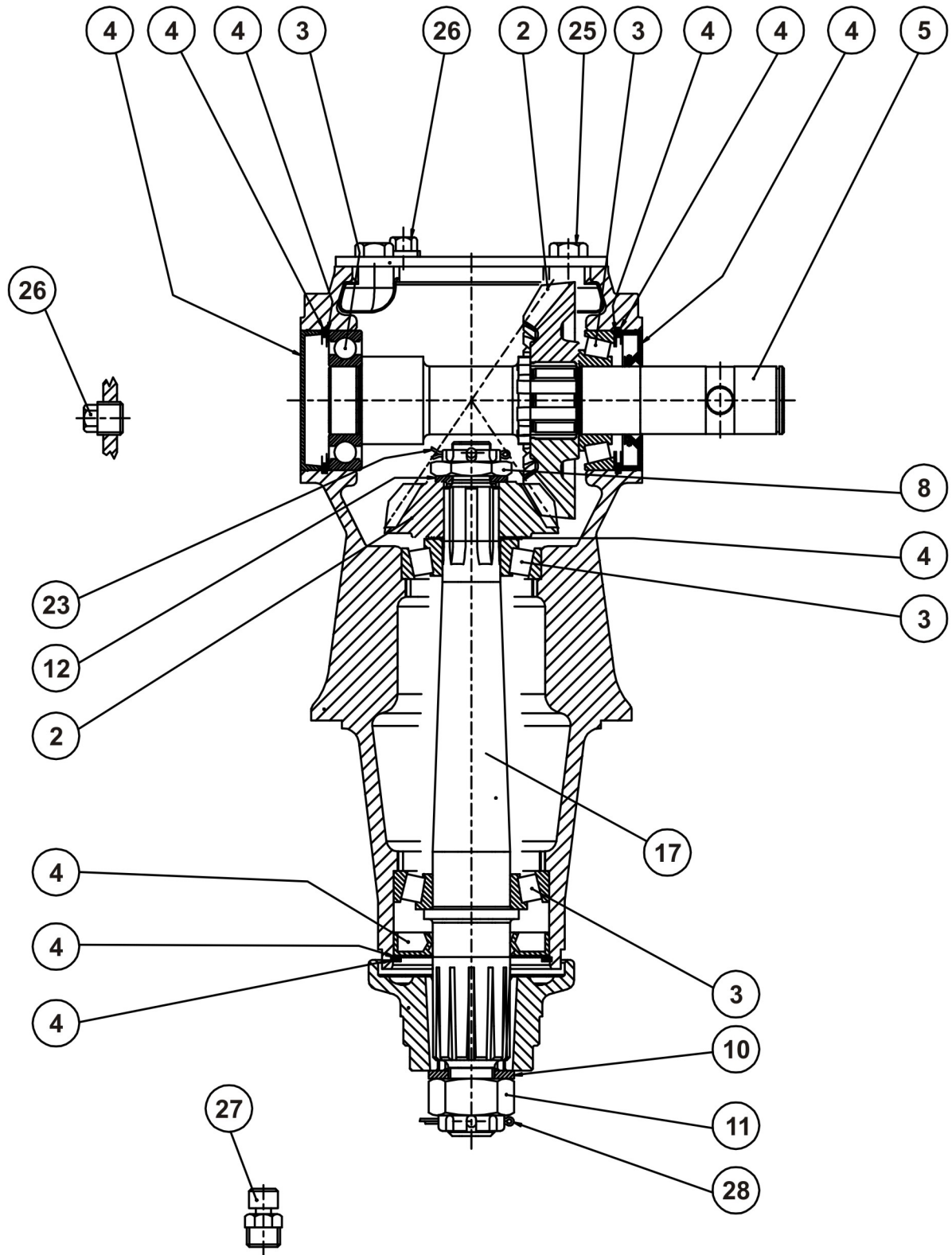
GEARBOX ASSEMBLY - S/N 10,000-15535



GEARBOX ASSEMBLY - S/N 10,000-15535**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
	00780645	-	GEARBOX
1	00781273	1	HOUSING
2	00775859	1	CAP,INPUT
3	00564600	1	INPUT GEAR
4	00563700	1	BEARING, BALL
5	00564200	1	OIL SEAL
6	00775860	1	SHAFT,INPUT
7	00564100	3	RING, RETAINING
8	00781275	1	GEAR SPACER
9	00780498	-	INPUT GASKET (0.30)
10	00780497	-	INPUT GASKET (0.13)
11	00760929	-	GASKET,OUTPUT (0.30)
12	00760928	-	GASKET,OUTPUT CAP (0.13)
13	00755954	10	LOCKWASHER M10
14	61368C8	10	M10X1.5X25 GR.8-8-FT HEX CAPSC
15	00758692	1	NUT,1-14 FLANGED HEX SLOTTED
16	00606000	1	PIN-COTTER 3/16 X 2
17	00563500	1	SEAL, OIL OUTPUT
18	00757683	1	CAP, OUTPUT
19	00752916	2	BEARING 30208
20	00781276	1	OUTPUT BEARING SPACER
21	00781278	1	15 TOOTH OUTPUT SHAFT & PINION
22	00758739	-	SHIM,GEAR ADJUSTMENT .500
23	00758738	-	SHIM,PINION ADJUSTMENT 0.30
24	00758671	-	SHIM,0.2 STEEL GEAR BACKLASH
25	00564800	1	BEARING,BALL
26	00769321	2	WASHER,SEALING,17.8MX22MX3M
27	00770737	2	LEVEL PLUG M18 X 1.5
28	00781392	1	SEAL PROTECTOR
29	7192	1	SNAP RING 1-1/2 OD X 1-5/16 ID
30	00762114	1	PLUG,VENT W/WASHER 18M-P1.5

GEARBOX ASSEMBLY - S/N 15537 - 16385

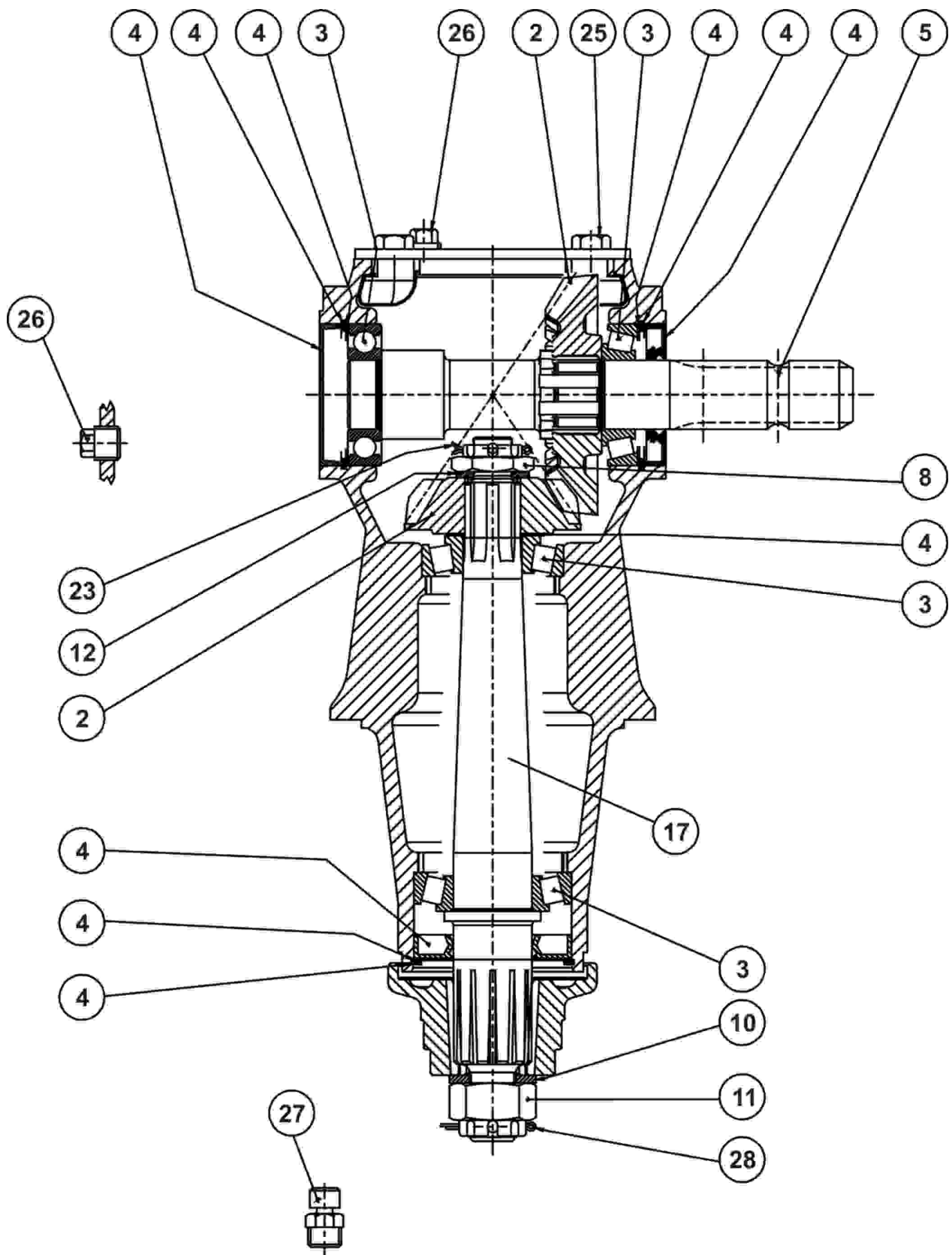


GEARBOX ASSEMBLY - S/N 15537 - 16385

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
	00785711	1	ASY,GEARBOX (GIF) - (LF-240J) 540 RPM,NON-LUBED,1:1.47 RATIO
2	00786186	1	KIT,BEVEL GEAR - TWO GEARS
3	00786187	1	KIT,ROLLER BEARING
4	00786188	1	KIT,SEAL & SHIM
5	00786184	1	SHAFT,INPUT - 1-3/8" SMOOTH
8	00786189	1	NUT,CASTLE M20 X 1.0
10	00778246	1	WASHER,FLAT - 25 X 44 X 4
11	00754777	1	NUT,CASTLE M24 X 2.0
12	00786191	1	WASHER,FLAT - 21 X 37 X 3
17	00786185	1	SHAFT,OUTPUT - D.P. 8/16 Z12
23	70487	1	COTTER PIN - 4 X 40
25	61364C8	4	HEXB M10 X 16 PL8
26	00755633	3	PLUG,SOLID GAS - 3/8"
27	2716591	1	PLUG,BREATHER GAS - 3/8"
28	70497	1	COTTER PIN - 5 X 50

GEARBOX ASSEMBLY - S/N 16386 - 19000

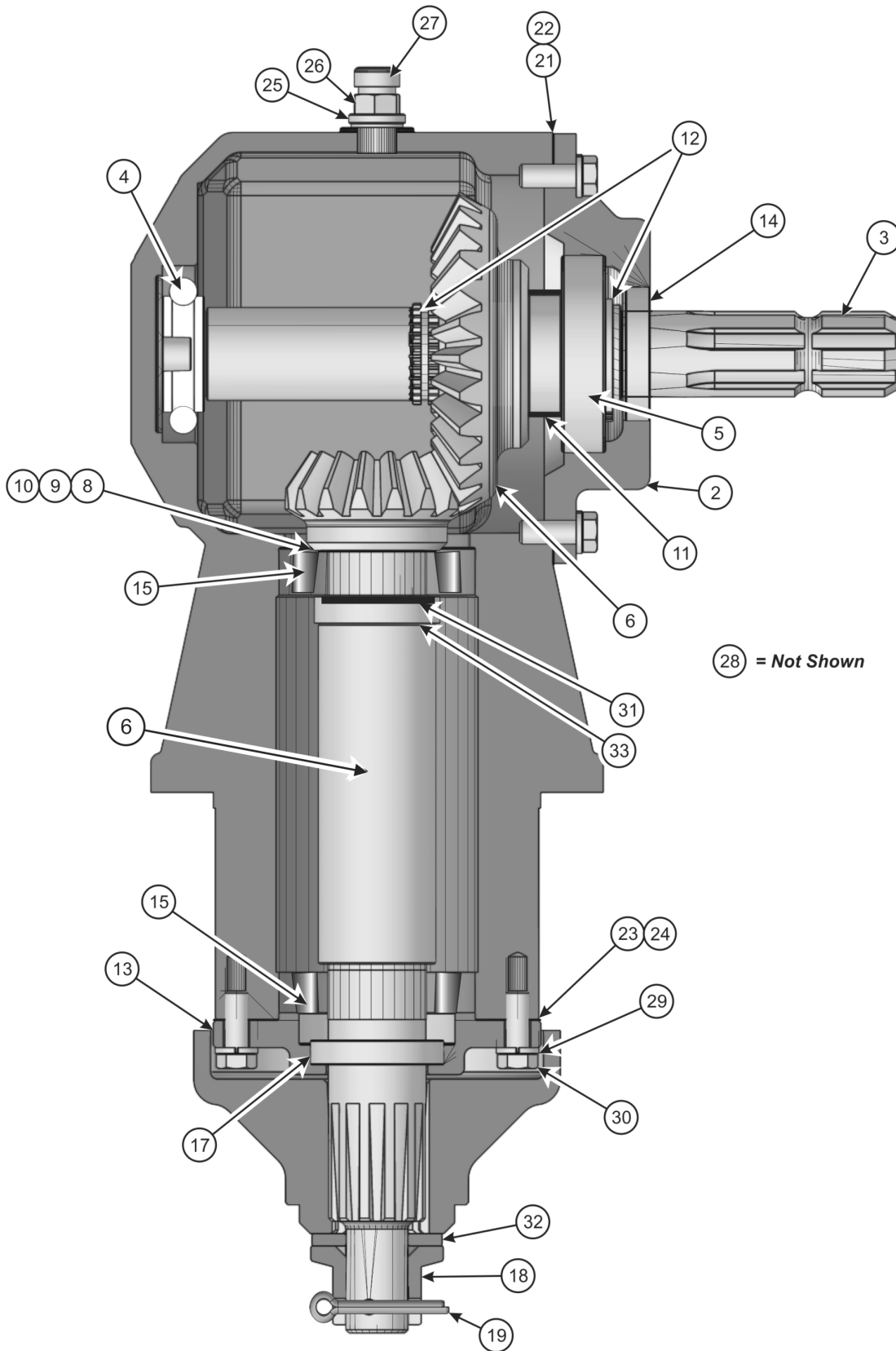


GEARBOX ASSEMBLY - S/N 16386 - 19000

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
	00786782	1	ASY,GEARBOX (GIF) - (LF-240J) 540 RPM,NON-LUBED,1:1.47 RATIO
2	00786186	1	KIT,BEVEL GEAR - TWO GEARS
3	00786187	1	KIT,ROLLER BEARING
4	00786188	1	KIT,SEAL & SHIM
5	00786882	1	SHAFT,INPUT - 1-3/8 - 6 SPINE
8	00786189	1	NUT,CASTLE M20 X 1.0
10	00778246	1	WASHER,FLAT - 25 X 44 X 4
11	00754777	1	NUT,CASTLE M24 X 2.0
12	00786191	1	WASHER,FLAT - 21 X 37 X 3
17	00786185	1	SHAFT,OUTPUT - D.P. 8/16 Z12
23	70487	1	COTTER PIN - 4 X 40
25	61364C8	4	HEXB M10 X 16 PL8
26	00755633	3	PLUG,SOLID GAS - 3/8"
27	2716591	1	PLUG,BREATHER GAS - 3/8"
28	70497	1	COTTER PIN - 5 X 50

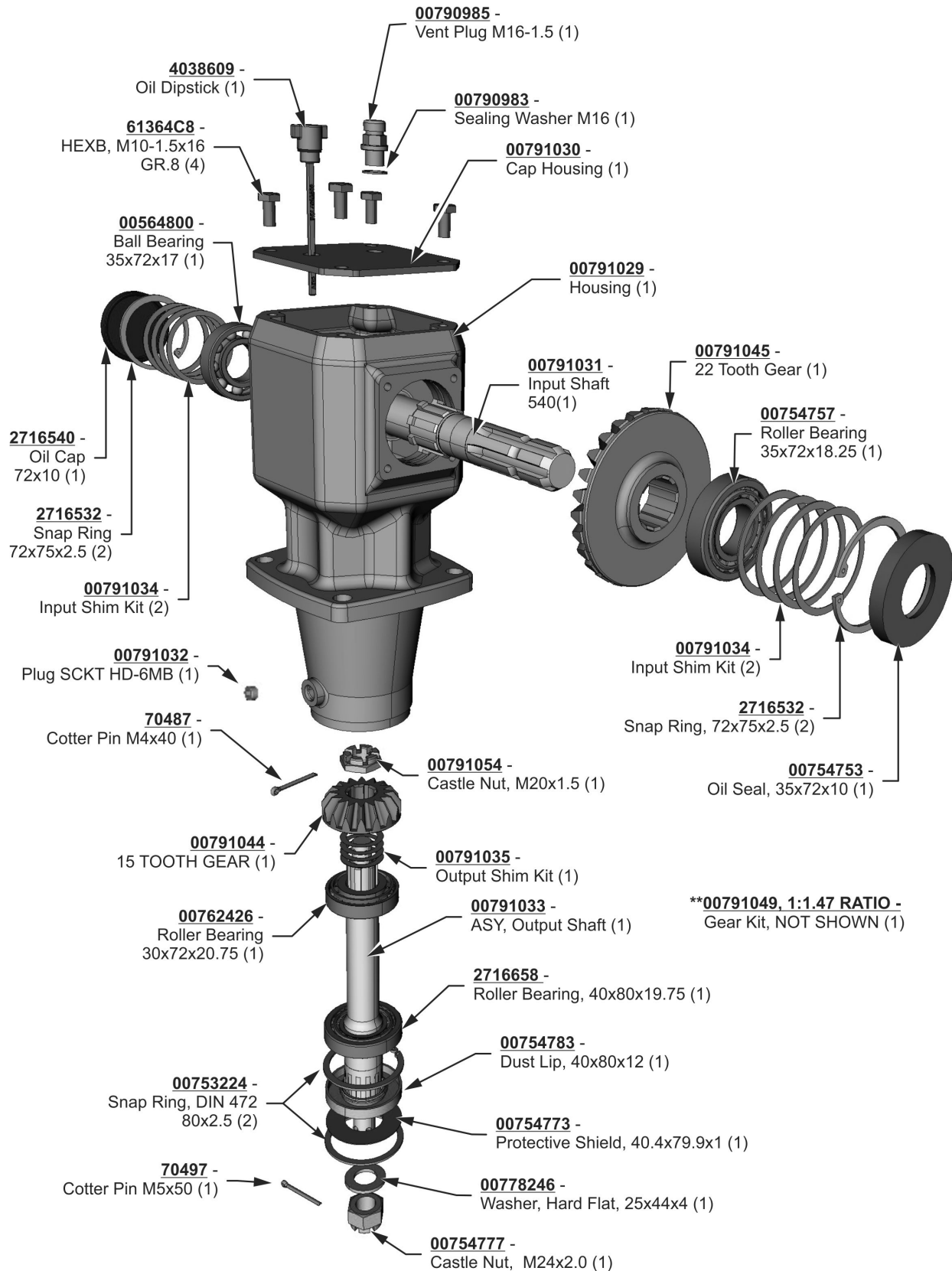
GEARBOX ASSEMBLY - S/N 28600-29999



GEARBOX ASSEMBLY - S/N 28600-29999**Continued...**

ITEM	PART NO.	QTY.	DESCRIPTION
	00791015	1	ASY, HD40 GEARBOX-1:1.47 NO-LUBE GEAR ADJ TO INPUT SHAFT
2	00791017	1	CAP, INPUT SHAFT
3	00791018	1	SHAFT, INPUT SHAFT - 6 SPLINE
4	00564800	1	BEARING, BALL (35 X 72 X 17) 6207
5	00563700	1	BEARING, BALL (40 X 80 X 18)
6	00790986	1	KIT, GEAR/OUTPUTSHAFT
8,9,10	00790969	1	KIT, HD40 GEAR SHIM
11	00790980	1	SPACER, INPUT SHAFT
12	00790979	2	RING, RETAINING
13	00791025	1	CAP, OUTPUT SHAFT
14	00790973	1	SEAL, OIL 54 X 34.925 X 10
15	00752916	2	BEARING, TAPERED ROLLER 30208
17	00790974	1	SEAL, OIL 54 X 39.7 X 9.5
18	00790981	1	NUT, M24-2.0 SLOTTED FLANGE
19	00606000	1	PIN, COTTER 3/16 X 2"
20	00790982	1	SPACER, OUTPUT SHAFT
21	00790975	1	GASKET, INPUT CAP - .13 MM
22	00790976	1	GASKET, INPUT CAP - .30 MM
23	00790977	1	GASKET, OUTPUT CAP - .13 MM
24	00790978	1	GASKET, OUTPUT CAP - .30 MM
25	00790983	2	WASHER, SEALING M16
26	00790984	1	PLUG, LEVEL M16 X 1.5
27	00790985	1	PLUG, VENT M16 X 1.5
28	13032	1	PLUG, SOCKET HEAD 1/4"-18 NPT
29	00012101	10	LOCKWASHER, 3/8 PL
31	00790997	1	RING, RETAINING-SW-40MM
30	00011400	10	HHCS, 3/8"-16 X 1" PL5
33	00790912	1	SPACER, HD40 OUTPUT

GEARBOX ASSEMBLY - S/N 30,000-CURRENT

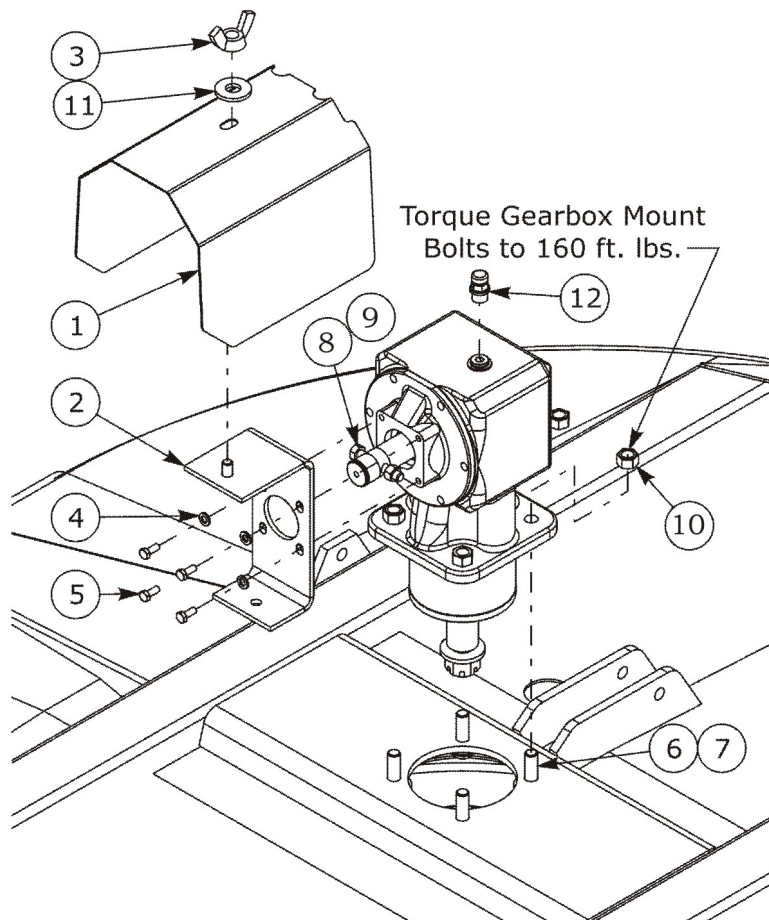


GEARBOX ASSEMBLY - S/N 30,000-CURRENT

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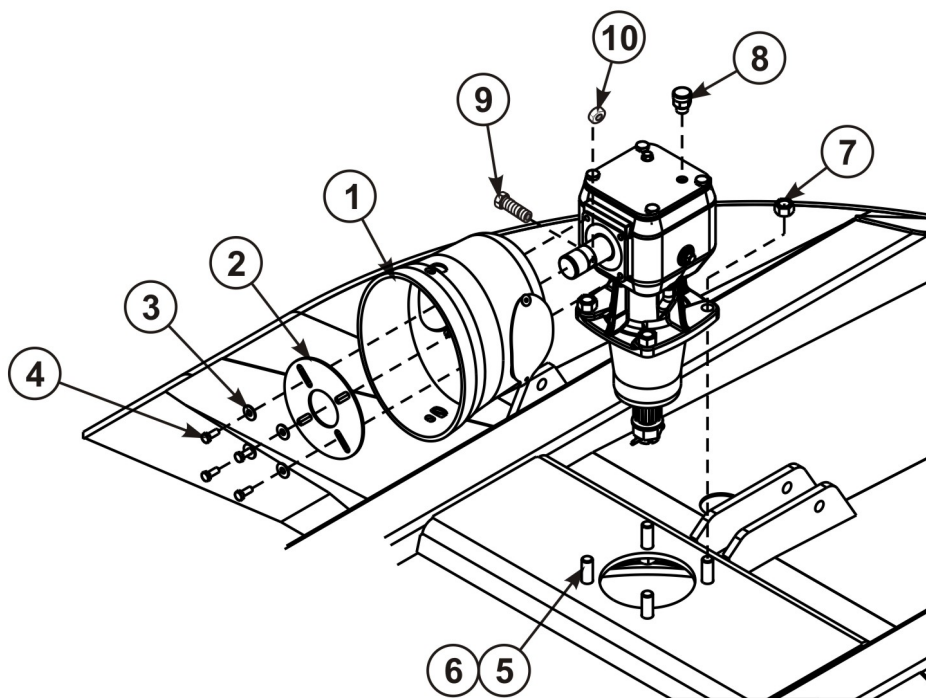
ITEM	PART NO.	QTY.	DESCRIPTION
0	00791027	-	ASSY, GEARBOX- 1:1.47 ADJ TO INPUT SHAFT
1	00791029	1	HOUSING, GEARBOX
2	00791030	1	CAP, HOUSING
3	00791031	1	SHAFT, INPUT-1-3/8 6-SPL
4	00754753	1	SEAL, OIL - 35 X 72 X 10
5	2716540	1	CAP, OIL-72 X 10
6	61364C8	4	HHCS, M10-1.5 X 16MM PL8
7	00791032	1	PLUG, SAE ORING -6MB
8	00791033	1	SHAFT, OUTPUT
9	00754777	1	NUT, CASTLE M24-2.0
10	00778246	1	WASHER, FLAT - 25 X 44 X 4
11	00791034	2	KIT, INPUT SHIM
12	00791035	1	KIT, OUTPUT SHIM
13	00791049	1	KIT, GEAR- 1:1.47
14	00564800	1	BEARING, BALL 6207 (35X72X17)
15	2716532	2	RING, SNAP -72 X 75 X 2.5
16	00754757	1	BEARING, ROLLER 30207 (35X72X18.25)
17	00791054	1	NUT, CASTLE M20 X 1.5
18	00762426	1	BEARING, ROLLER 30306 (30X72X20.75)
19	2716658	1	BEARING, ROLLER 30208 (40X80X19.75)
20	00753224	2	RING, SNAP DIN472 - 80 X 2.5
21	00754783	1	SEAL, OIL -40 X 80 X 12
22	00754773	1	SHIELD, PROTECTIVE - 40.1 X 79.9 X 1
23	70487	1	PIN, COTTER M4 X 40
24	70497	1	PIN, COTTER M5 X 50
25	00790985	1	PLUG, VENT M16-1.5
26	00790983	1	SEALING WASHER
27	4038609	1	DIPSTICK, OIL- EZ40

GEARBOX ATTACHMENT - S/N 10,000 - 15535



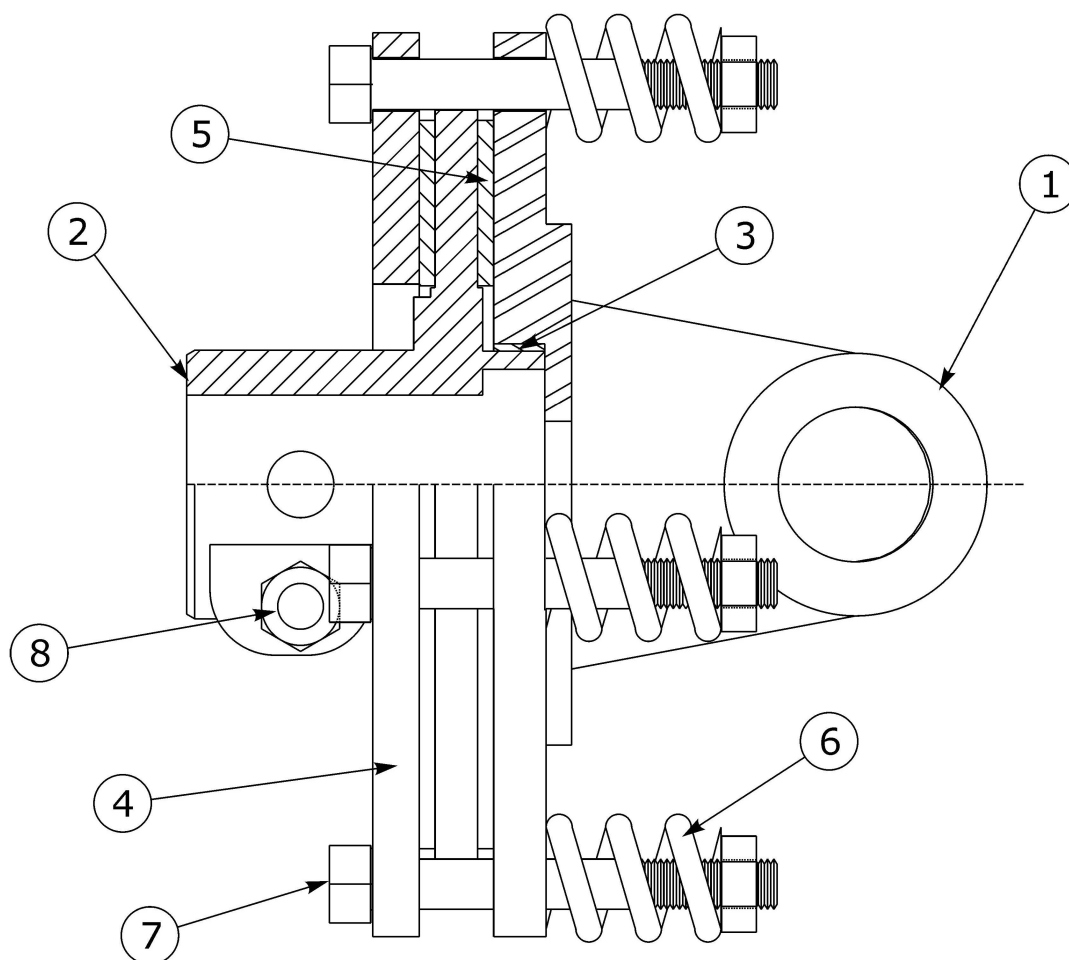
ITEM	PART NO.	QTY.	DESCRIPTION
1	00779428	1	SHIELD WELDMENT
2	00781087	1	WELDMENT, SHIELD BRACKET
3	5F8130	1	1/2 NC WING NUT
4	00023500	4	FLATWASHER,5/16,TYPE AW,ZP
5	02958784	4	BOLT METRIC 8-P1.25- 20MM PL5
6	00756077	4	WASHER,5/8 HARDENED
7	02845500	3	HEXB 5/8 NC 2 PL5
8	7A81324	1	HHCS 1/2NC X 3 PL2 MUST BE GR2 FOR SHER BOLT
	00753013	1	HHCS 1/2 NC 3 PL8 MUST BE GR8 FOR SLIPCLUTCH
10	00695100	1	NUT,TOPLock 5/8 NC PLB
9	00001800	1	LOCKNUT TLM 1/2 NC PLB
11	00002700	1	FLATWASHER 1/2 PL STD
12	00762114	1	PLUG,VENT W/WASHER 18M-P1.5

GEARBOX ATTACHMENT - S/N 15537 - CURRENT



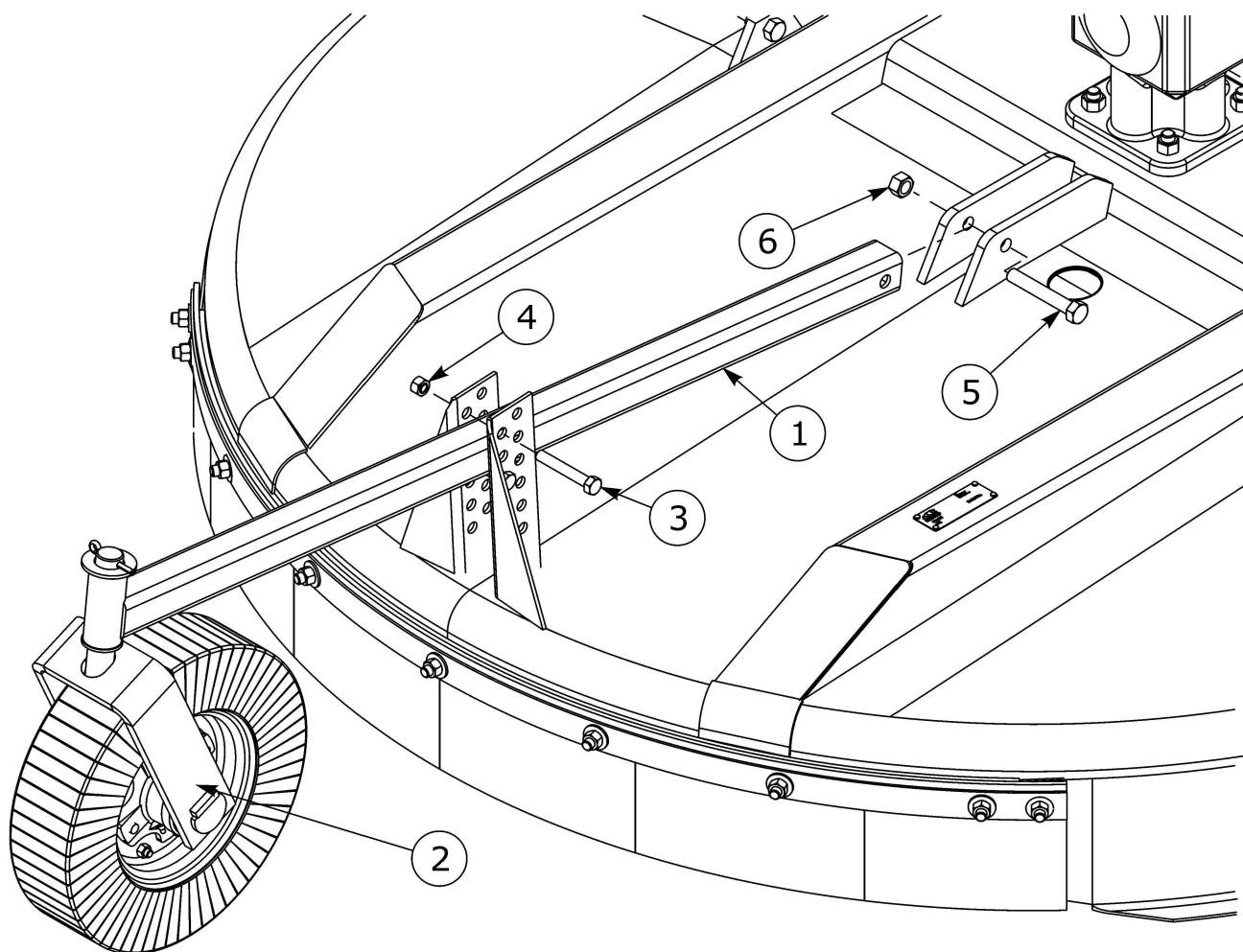
ITEM	PART NO.	QTY.	DESCRIPTION
1	00785575	1	SHIELD, GEARBOX
2	00785574	1	SUPPORT RING, GEARBOX SHIELD
3	00023500	4	FLATWASHER,5/16,TYPE AW,ZP
4	02958784	4	BOLT METRIC 8-P1.25- 20MM PL5
5	02845500	4	HEXB 5/8 NC 2 PL5
6	00756077	4	WASHER,5/8 HARDENED
7	00695100	4	NUT,TOPLOCK 5/8 NC PLB
8	2716591	1	PLUG,VENT 3/8"
9	7A81324	1	HHCS 1/2NC X 3 PL2 MUST BE GR2 FOR SHER BOLT
	00753013	1	HHCS 1/2 NC 3 PL8 MUST BE GR8 FOR SLIPCLUTCH
10	00001800	1	LOCKNUT TLM 1/2 NC PLB

SLIPCLUTCH



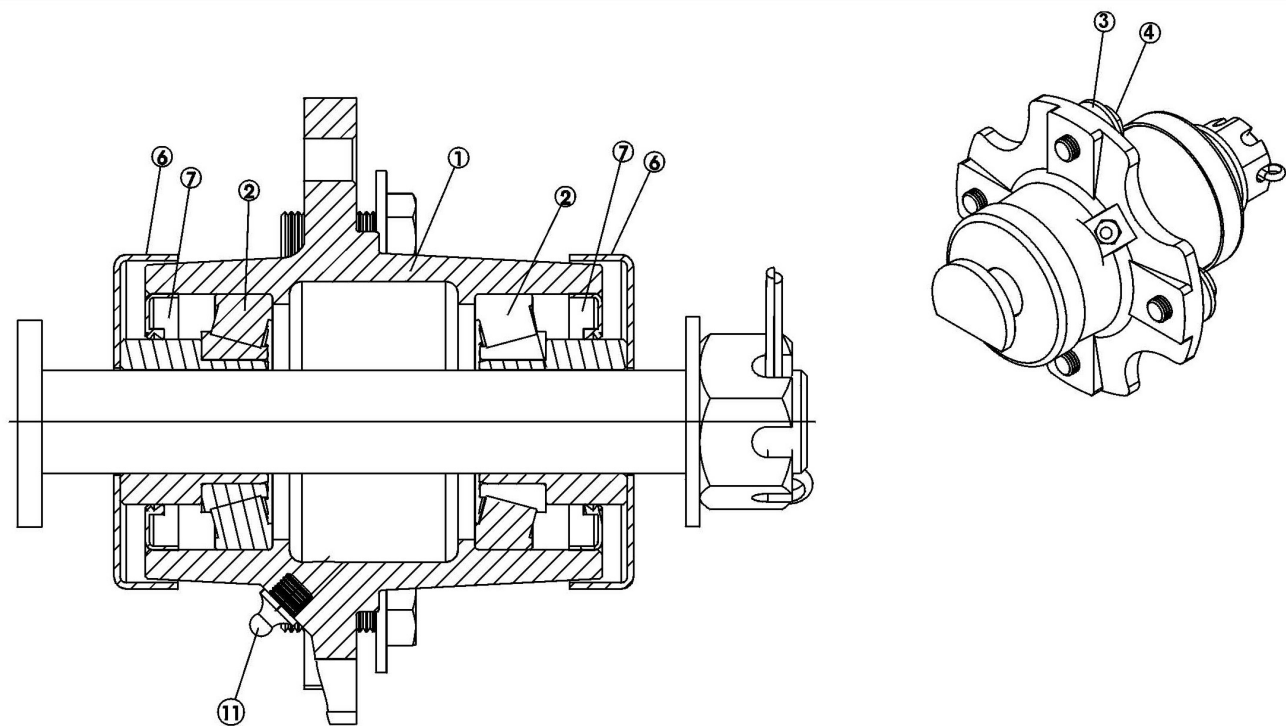
ITEM	PART NO.	QTY.	DESCRIPTION
	00773087	-	CLUTCH 1-3/8 BORE, SERIES 40
1	00773080	1	YOKE FLANGED FOR 00773087 CLU CLUTCH
2	00789234	1	SUPPORT W/1-3/8 BORE (W/13MM HOLE)
3	00773081	1	BUSHING FOR 00773087 CLUTCH
4	00773083	1	PRESSURE PLATE FOR 00773087
5	00773085	2	LINING CLUTCH SERIES 40
6	00754303	8	SPRING FOR 00773087 CLUTCH
7	00754316	8	NUT & BOLT M10X80
8	00773084	1	NUT & BOLT M10X65

TAILWHEEL ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	00780681	1	WELDMENT, T/W BEAM 160
2	00776210	1	AG SE CASTER FORK WHEEL ASSY
3	00764375	2	HHCS 1/2NC X 3-1/4 PL5
4	00001800	2	LOCKNUT TLM 1/2 NC PLB
5	02845700	1	HHCS 5/8 NC 4 PL5
6	00695100	1	NUT, TOPLOCK 5/8 NC PLB

TAILWHEEL HUB ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
	00780238	-	ASSY, TAILWHEEL HUB
1	00776214	1	HUB 4 BOLT
11	00772082	1	NIPPLE, GREASE M8X1
2	00776213	2	BEARING
3	00759635	4	FLATWASHER 1/2 HARDND NONPLATD
4	00762462	4	HEXB METRIC 12-P1.75- 25MM PL5
5	00772017	2	BUSHING SPINDLE STEP
6	00772018	2	DUST CAP
7	00776219	2	SEAL OIL 40 X 62 X 8

SERVIS-RHINO

LIMITED WARRANTY

1. LIMITED WARRANTIES

- 1.01. Servis-Rhino warrants for one year from the purchase date to the original non-commercial, governmental, or municipal purchaser ("Purchaser") and warrants for six months to the original commercial or industrial purchaser ("Purchaser") that the goods purchased are free from defects in material or workmanship.
- 1.02. Manufacturer will replace for the Purchaser any part or parts found, upon examination at one of its factories, to be defective under normal use and service due to defects in material or workmanship.
- 1.03. This limited warranty does not apply to any part of the goods which has been subjected to improper or abnormal use, negligence, alteration, modification, or accident, damaged due to lack of maintenance or use of wrong fuel, oil, or lubricants, or which has served its normal life. This limited warranty does not apply to any part of any internal combustion engine, or expendable items such as blades, shields, guards, or pneumatic tires except as specifically found in your Operator's Manual.
- 1.04. Except as provided herein, no employee, agent, Dealer, or other person is authorized to give any warranties of any nature on behalf of Manufacturer.

2. REMEDIES AND PROCEDURES.

- 2.01. This limited warranty is not effective unless the Purchaser returns the Registration and Warranty Form to Manufacturer within 30 days of purchase.
- 2.02. Purchaser claims must be made in writing to the Authorized Dealer ("Dealer") from whom Purchaser purchased the goods or an approved Authorized Dealer ("Dealer") within 30 days after Purchaser learns of the facts on which the claim is based.
- 2.03. Purchaser is responsible for returning the goods in question to the Dealer.
- 2.04. If after examining the goods and/or parts in question, Manufacturer finds them to be defective under normal use and service due to defects in material or workmanship, Manufacturer will:
 - (a) Repair or replace the defective goods or part(s) or
 - (b) Reimburse Purchaser for the cost of the part(s) and reasonable labor charges (as determined by Manufacturer) if Purchaser paid for the repair and/or replacement prior to the final determination of applicability of the warranty by Manufacturer.The choice of remedy shall belong to Manufacturer.
- 2.05. Purchaser is responsible for any labor charges exceeding a reasonable amount as determined by Manufacturer and for returning the goods to the Dealer, whether or not the claim is approved. Purchaser is responsible for the transportation cost for the goods or part(s) from the Dealer to the designated factory.

3. LIMITATION OF LIABILITY.

- 3.01. MANUFACTURER DISCLAIMS ANY EXPRESS (EXCEPT AS SET FORTH HEREIN) AND IMPLIED WARRANTIES WITH RESPECT TO THE GOODS INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- 3.02. MANUFACTURER MAKES NO WARRANTY AS TO THE DESIGN, CAPABILITY, CAPACITY, OR SUITABILITY FOR USE OF THE GOODS.
- 3.03. EXCEPT AS PROVIDED HEREIN, MANUFACTURER SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO PURCHASER OR ANY OTHER PERSON OR ENTITY WITH RESPECT TO ANY LIABILITY, LOSS, OR DAMAGE CAUSED OR ALLEGED TO BE CAUSED DIRECTLY OR INDIRECTLY BY THE GOODS INCLUDING, BUT NOT LIMITED TO, ANY INDIRECT, SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGES RESULTING FROM THE USE OR OPERATION OF THE GOODS OR ANY BREACH OF THIS WARRANTY. NOTWITHSTANDING THE ABOVE LIMITATIONS AND WARRANTIES, MANUFACTURER'S LIABILITY HEREUNDER FOR DAMAGES INCURRED BY PURCHASER OR OTHERS SHALL NOT EXCEED THE PRICE OF THE GOODS.
- 3.04. NO ACTION ARISING OUT OF ANY CLAIMED BREACH OF THIS WARRANTY OR TRANSACTIONS UNDER THIS WARRANTY MAY BE BROUGHT MORE THAN TWO (2) YEARS AFTER THE CAUSE OF ACTION HAS OCCURRED.

4. MISCELLANEOUS.

- 4.01. Proper Venue for any lawsuits arising from or related to this limited warranty shall be only in Guadalupe County, Texas.
- 4.02. Manufacturer may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.
- 4.03. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.
- 4.04. Applicable law may provide rights and benefits to purchaser in addition to those provided herein.

KEEP FOR YOUR RECORDS

ATTENTION: Purchaser should fill in the blanks below for his reference when buying repair parts and/or for proper machine identification when applying for warranty.

Servis-Rhino Implement Model _____ Serial Number _____

Date Purchased _____ Dealer _____

ATTENTION:
READ YOUR OPERATOR'S MANUAL

RHINO®
1020 S. Sangamon Ave.
Gibson City, IL 60936
800-446-5158
Email: parts@servis-rhino.com





TO THE OWNER/OPERATOR/DEALER

To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this Manual. The Table of Contents clearly identifies each section where you can easily find the information you need.

The OCCUPATIONAL SAFETY AND HEALTH ACT (1928.51 Subpart C) makes these minimum safety requirements of tractor operators:

REQUIRED OF THE OWNER:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seatbelts that meet the requirements of this paragraph of this Standard and SAE J4C; and
3. Ensure that each employee uses such Seatbelt while the tractor is moving; and
4. Ensure that each employee tightens the Seatbelt sufficiently to confine the employee to the protected area provided by the ROPS.

REQUIRED OF THE OPERATOR

1. Securely fasten seatbelt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going - especially at row ends, on roads, and around trees.
6. Do not permit others to ride.
7. Operate the tractor smoothly - no jerky turns, starts, or stops.
8. Hitch only to the drawbar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available.



Keep children away from danger all day, every day...



Equip tractors with rollover protection (ROPS) and keep all machinery guards in place...



Please work, drive, play and live each day with care and concern for your safety and that of your family and fellow citizens.

