6140/6200

FLEX-WING MECHANICAL LEVEL LIFT ROTARY MOWER

Rev 09/16
Part No. 00788740P

PART'S MANUAL

An Operator's Manual was shipped with the equipment in the Manual Canister. This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. READ, UNDERSTAND, and FOLLOW the Safety and Operation Instructions contained in this manual before operating the equipment. If the Operator's Manual is not with the equipment, contact your dealer or Servis-Rhino (800-446-5158) to obtain a Free copy before operating the equipment.

ATTENCIÓN!

Si No Lee Ingles, Pida Ayuda a Alguien Que Si Lo Lea Para Que le Traduzca las Medidas de Seguridad.

LEA EL INSTRUCTIVO

RHINO®
1020 S. Sangamon Ave.
Gibson City, IL 60936
800-446-5158
Email: parts@servis-rhino.com

MEMBER OF THE ALAMO GROUP
ALWAYS ON THE CUTTING EDGE

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TO THE OWNER/OPERATOR/DEALER

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

BEFORE YOU START!! Read the safety messages on the implement and shown in your manual. Observe the rules of safety and common sense!

WARRANTY INFORMATION:

Read and understand the complete Warranty Statement found in this Manual. Fill out the Warranty Registration Form in full and return it within 30 Days. Make certain the Serial Number of the Machine is recorded on the Warranty Card and on the Warranty Form that you retain. The use of "will-fit" parts will void your warranty and can cause catastrophic failure with possible injury or death.

PARTS SECTION

PARTS ORDERING GUIDE

The following instructions are offered to help eliminate needless delay and error in processing purchase orders for the equipment in this section.

1. The Parts Section is prepared in logical sequence and grouping of parts that belong to the basic machine featured in this manual. Part Numbers and Descriptions are given to help locate the parts and quantities required.

2. The Purchase Order must include the name and address of the person or organization ordering the parts, who should be charged, and if possible, the serial number of the machine for which the parts are ordered.

3. The Purchase Order must clearly list the quantity of each part, the complete and correct part number (be sure to include all periods), and the basic name of the part.

4. The Manufacturer reserves the right to substitute parts where applicable.

5. Some parts are unlisted items which are special production items not normally stocked and are subject to special handling. Request a quotation for such parts before sending a Purchase Order.

6. The Manufacturer reserves the right to change prices without prior notice.

NOTE: Please refer to The Safety Section in the front of this Manual for the proper Part Number when ordering Replacement Safety Decals.

For maximum safety and to guarantee optimum product reliability, always use genuine Servis-Rhino Parts. The use of inferior replacement parts may cause premature or catastrophic failure which could result in serious injury or death. Direct any questions regarding parts to:

RHINO®
1020 S. Sangamon Ave.
Gibson City, IL 60936
800-446-5158
Email: parts@servis-rhino.com

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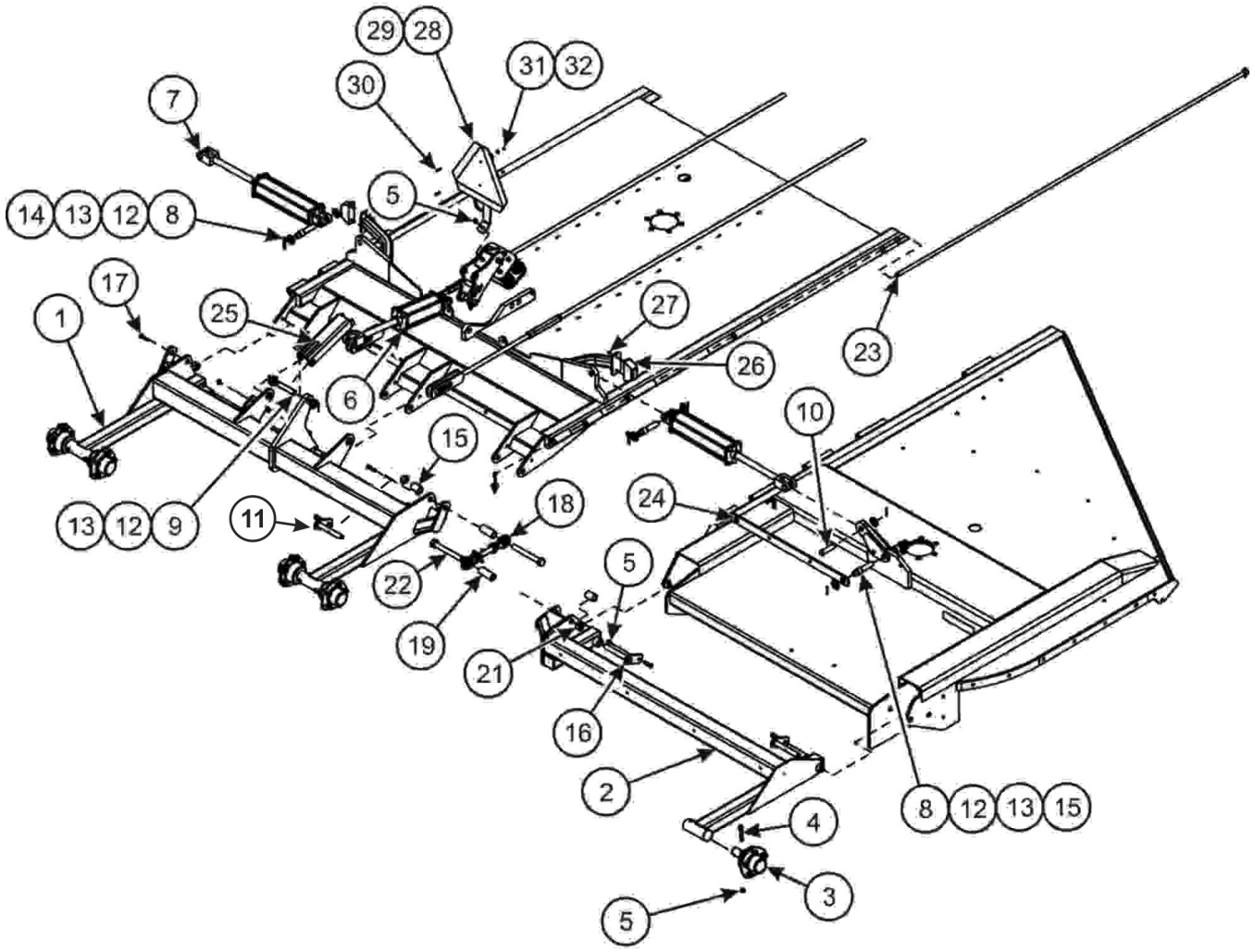
AXLE ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	00778364	1	CENTER AXLE
2	00778366	1	WING AXLE - RIGHT
	00778365	1	WING AXLE - LEFT (NOT SHOWN)
3	00776306	5	ASY, HUB AND SPINDLE
4	00605600	5	HHCS 1/2 NC 3-1/4 PL
5	00001800	10	TOPLOCKNUT, 1/2-13 NC PL
6	00761802A	1	CYLINDER, HYDRAULIC 3-1/2" X 8"
7	00779438	2	CYLINDER, HYDRAULIC 3-1/2" X 14"
8	8352	2	PIN ASSEMBLY
9	103266	1	CYLINDER PIN
10	8354	2	PIN, HYD. CYLINDER
11	00763413	3	PIN WELDMENT
12	02822500	6	FLATWASHER 1 PL STD
13	00606000	5	COTTER PIN 3/16 X 2"
14	37107B13	2	PIN, HAIR CLIP

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
15	00761504	6	SPACER 1-1/2OD X 1ID X 1LG
16	00764990	4	LONG PIN WELDMENT
17	00749130	7	HHCS 1/2-13UNC 1-3/4 PL5
18	00763449	2	ASY,SWIVEL TURNBUCKLE
19	00778417	4	SPACER, TUBE
21	02030300	2	NUT, TOPLOCK 1"
22	00016700	2	HEXB 1 NC 8 PL8
23	00778388	1	HINGE ROD ASSEMBLY
24	00775174	1	TRANSPORT LOCK BAR
25	00777963	1	TRANSPORT LOCK PLATE
26	00776591	2	WING BUMPER
27	00755934	4	HEX NUT, METRIC 8MM - P 1.25
28	03200347	1	EMBLEM, SMV
29	00785558	1	WLDMT, HYD. HOSE - SMV MOUNT
30	10058000	2	HHCS 1/4 NC 1 PL5
31	00024100	2	1/4" FLAT WASHER
32	02959924	2	NUT, 1/4" NC

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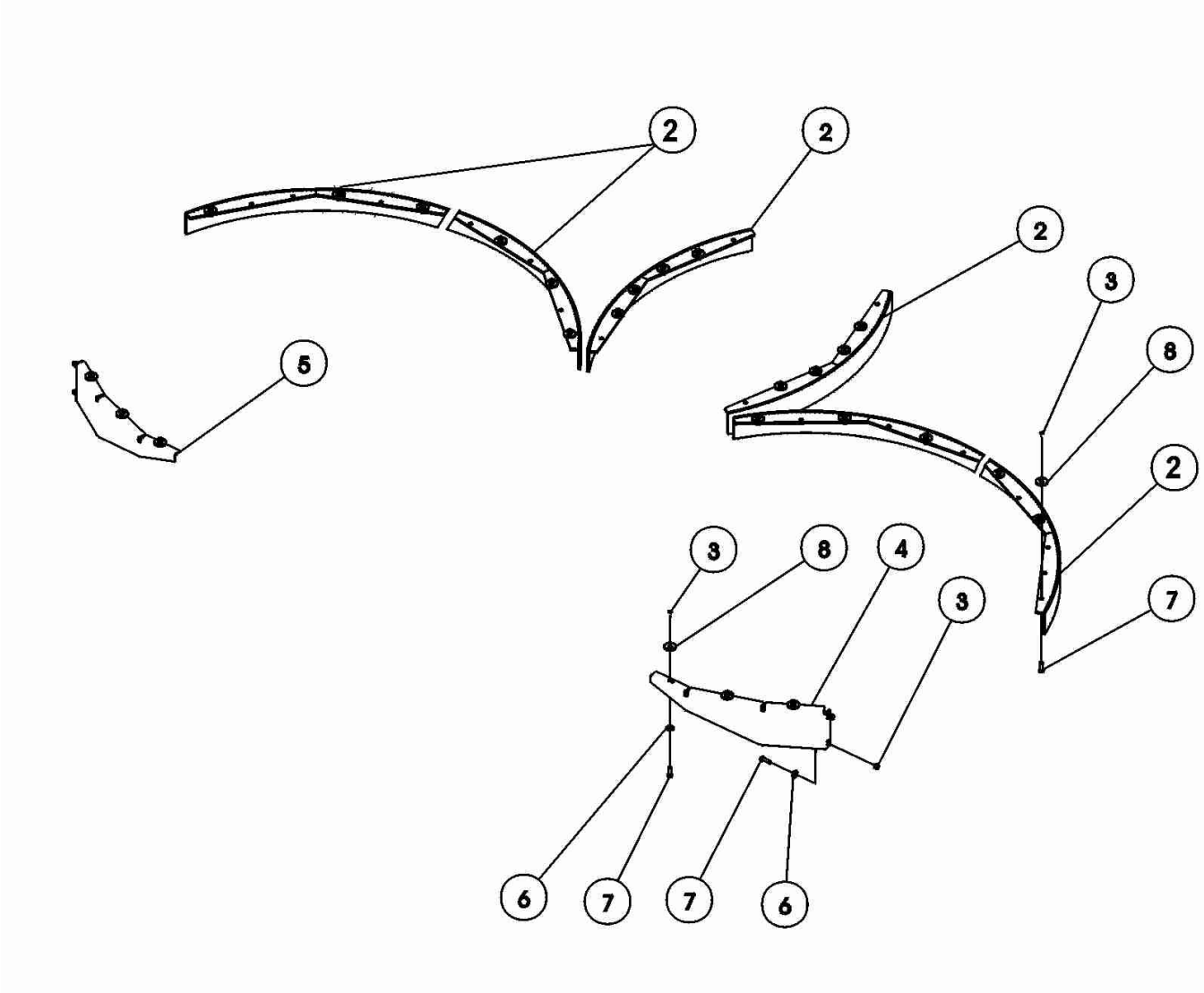
BAFFLE ASSEMBLY *OPTIONAL*



ITEM	PART NO.	QTY.	DESCRIPTION
2	00778708	6	CENTER BAFFLE WLDMT
3	00001800	30	LOCKNUT TLM 1/2 NC PLB
4	00778710	1	WING BAFFLE, REAR RH.
5	00778711	1	WING BAFFLE, REAR LH.
6	00002700	10	FLATWASHER 1/2 PL STD
7	00748823	30	HHCS 1/2-13UNC 1-1/2 PL5
8	00773990	26	WASHER 9/16X2X1/4

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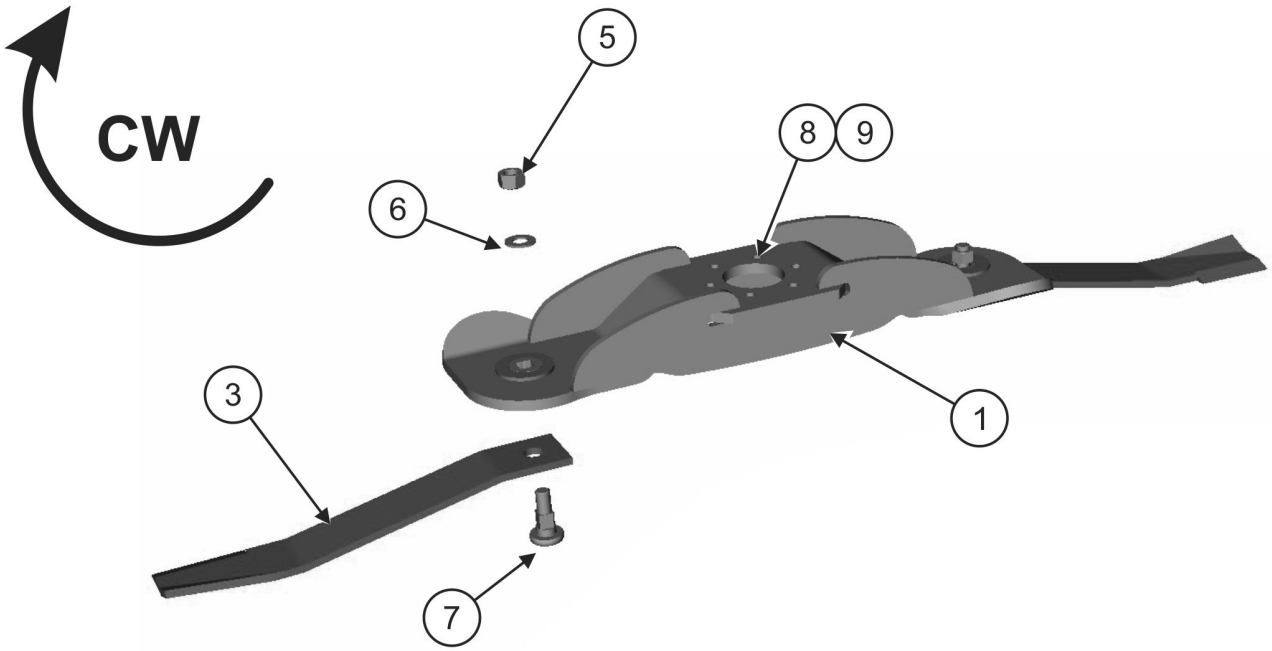
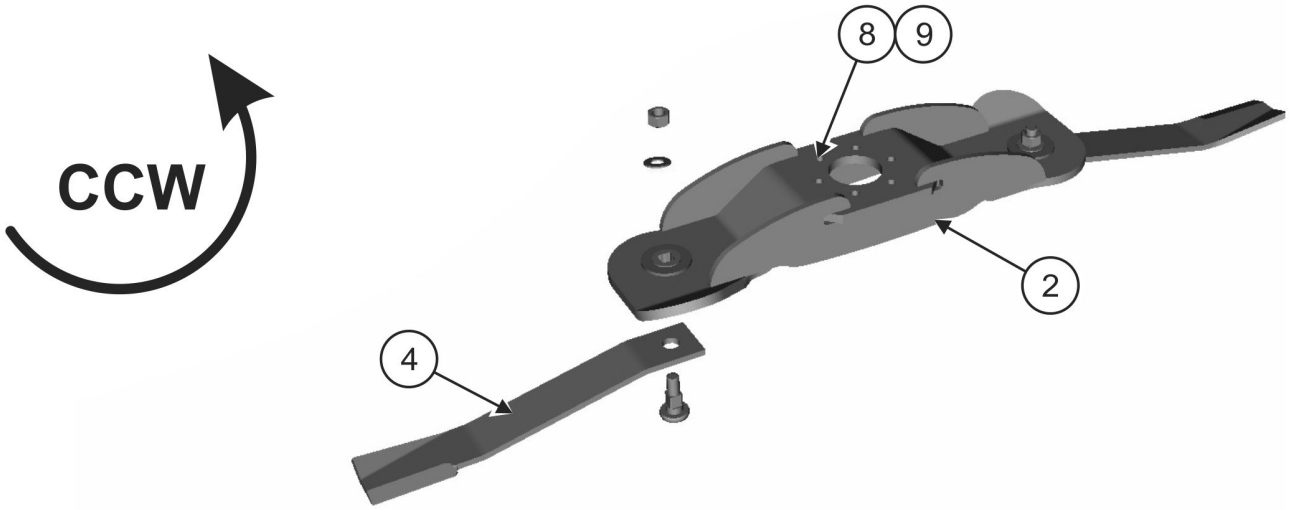
BLADE CARRIER - DOG BONE





ITEM	PART NO.	QTY.	DESCRIPTION
1	00788701	1	CW BLADE CARRIER - RH
2	00788698	1	CCW BLADE CARRIER - LH, CTR
3	0582010332	2	BLADE CW - RH
4	0582010330	2	BLADE CCW - LH, CTR
5	5GL16140	4	LOCKNUT, 1-14 LH TLN PL

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BLADE CARRIER - DOG BONE

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
6	571045	4	SHOULDER BOLT WASHER
7	571044	4	BLADE BOLT
8	00788725	6	HHCS 5/8-11NC 1-3/4 PL5
9	00756077	6	WASHER,5/8 HARDENED - PLATED

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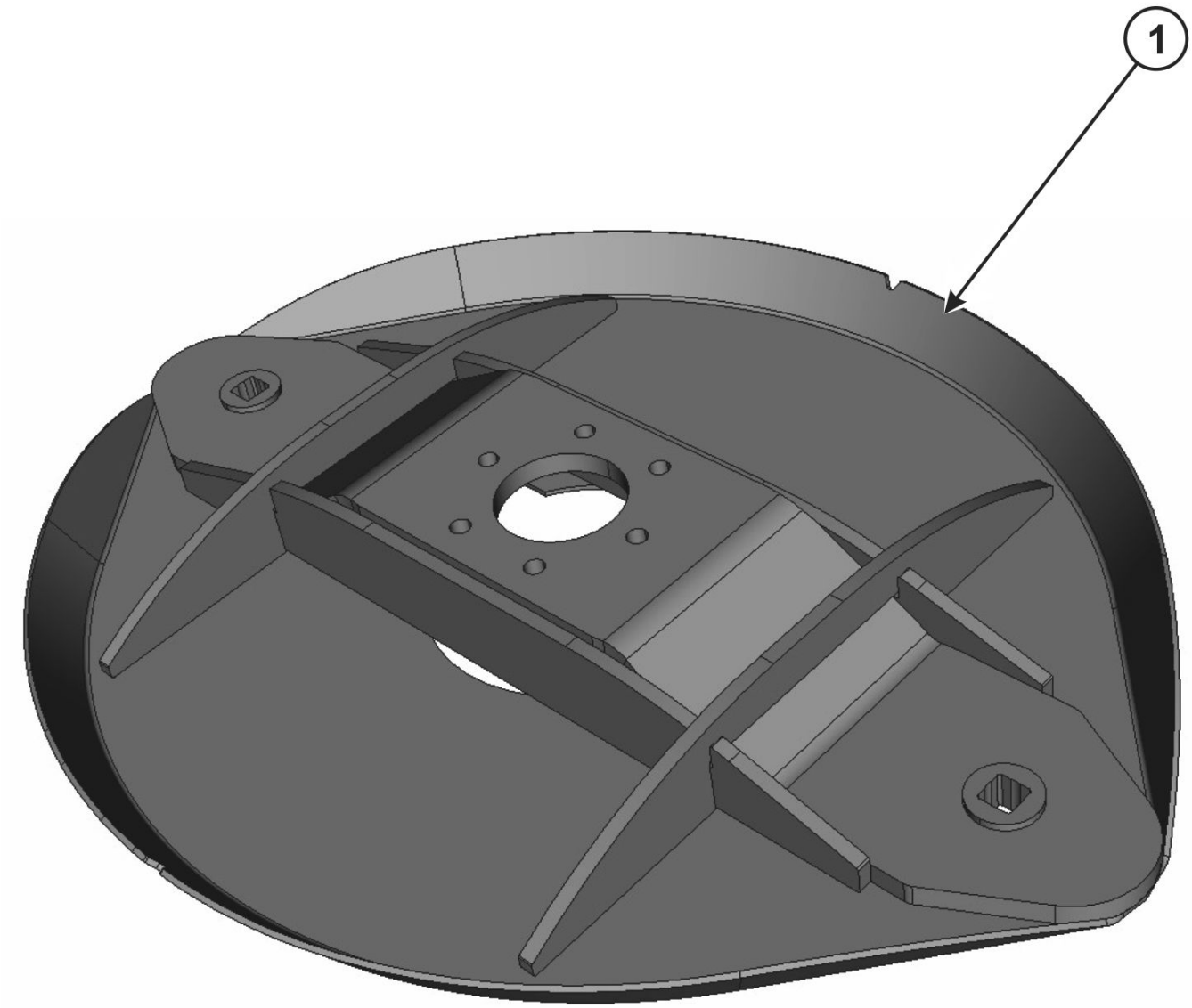
BLADE CARRIER - PAN



ITEM	PART NO.	QTY.	DESCRIPTION
1	00788713	1	WLDMT, PAN ASSEMBLY (OPTIONAL)
	00788725	6	HHCS 5/8-11NC 1-3/4 PL5
	00756077	6	WASHER,5/8 HARDENED - PLATED

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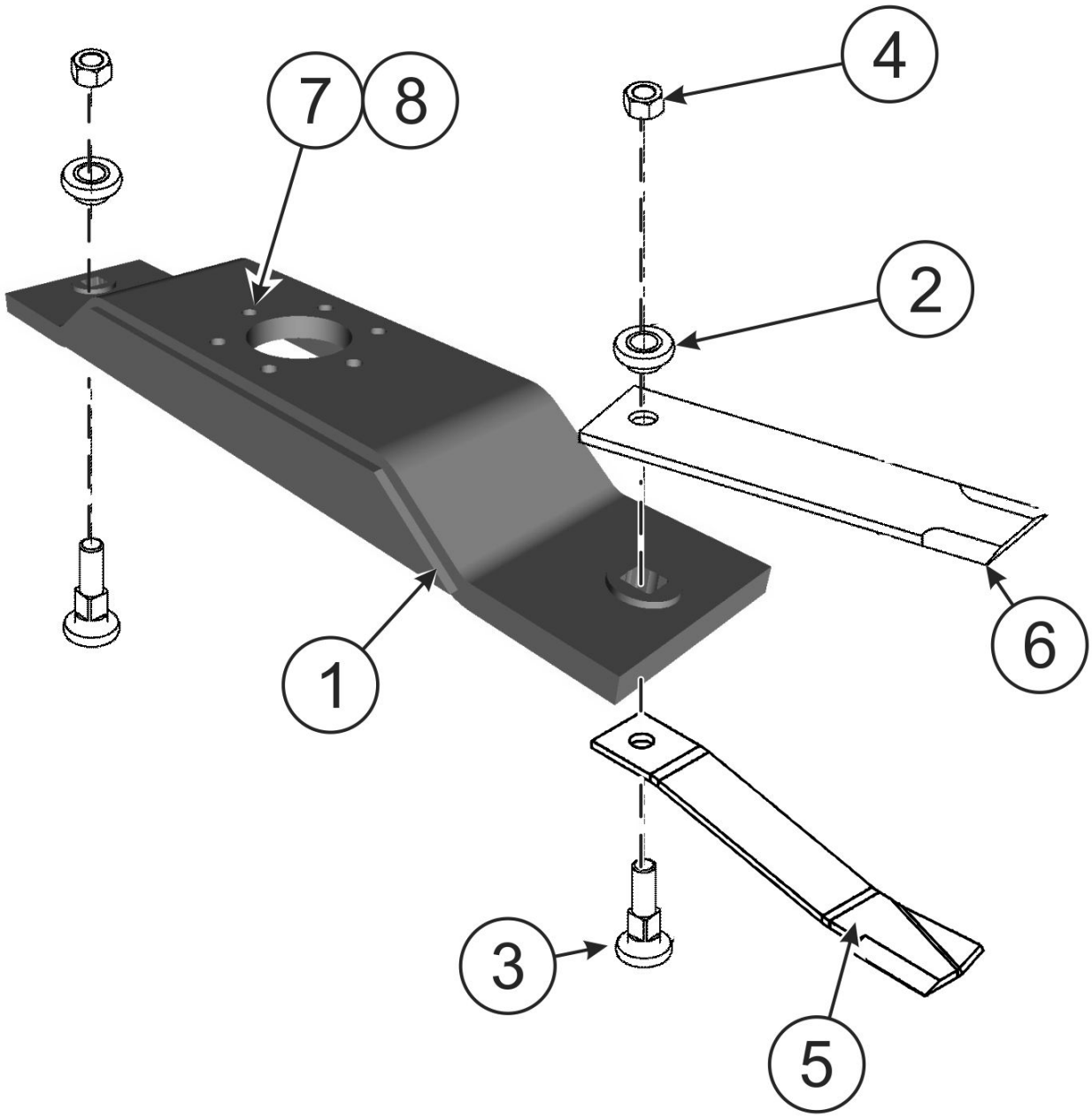
BLADE CARRIER - SHREDDER BAR



ITEM	PART NO.	QTY.	DESCRIPTION
1	00788725	1	BLADE BAR WELDMENT
2	00778689	2	PIVOT BUSHING
3	00780471	2	BLADE BOLT
4	5GL16140	2	LOCKNUT 1 -14 LH TLN PL
5	0582010330	1	BLADE, CCW FAN
	0582010332	1	BLADE CW ROT.

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
6	00779129	1	CUTTING BLADE FLAT
7	00760711	6	HHCS 5/8-11NC 1-3/4 PL5
8	00756077	6	WASHER,5/8 HARDENED - PLATED

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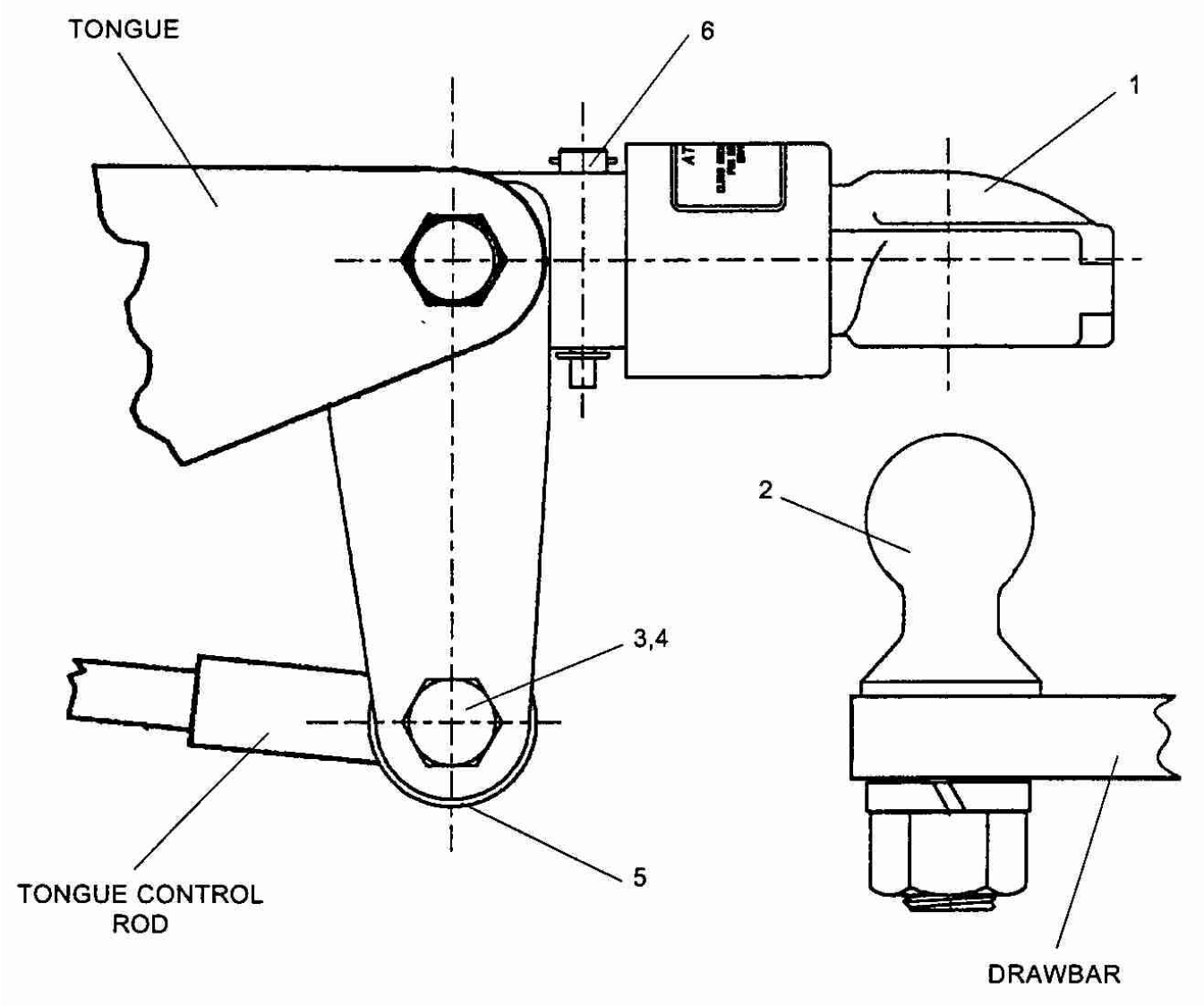
CAPTIVE BALL COUPLER CLEVIS *OPTIONAL*



ITEM	PART NO.	QTY.	DESCRIPTION
1	00769331	1	COUPLER CLEVIS WELDMENT
2	00758938	1	HITCH BALL
3	02960916	1	BOLT
4	00037200	1	LOCKNUT
5	15B1200	2	FLATWASHER
6	00769398	1	PIN ASSEMBLY

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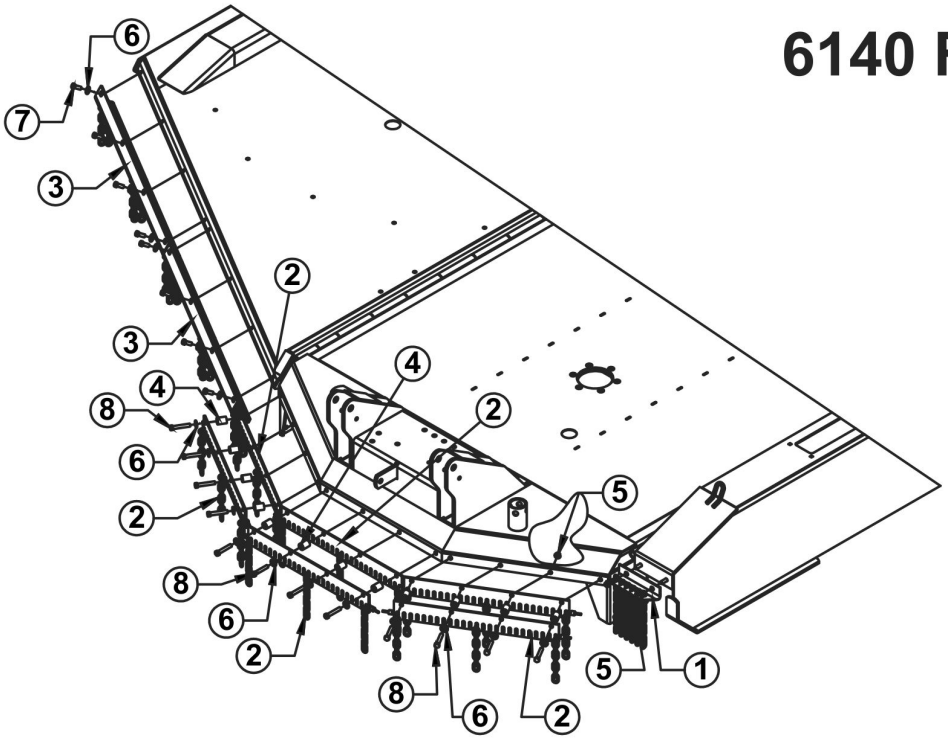

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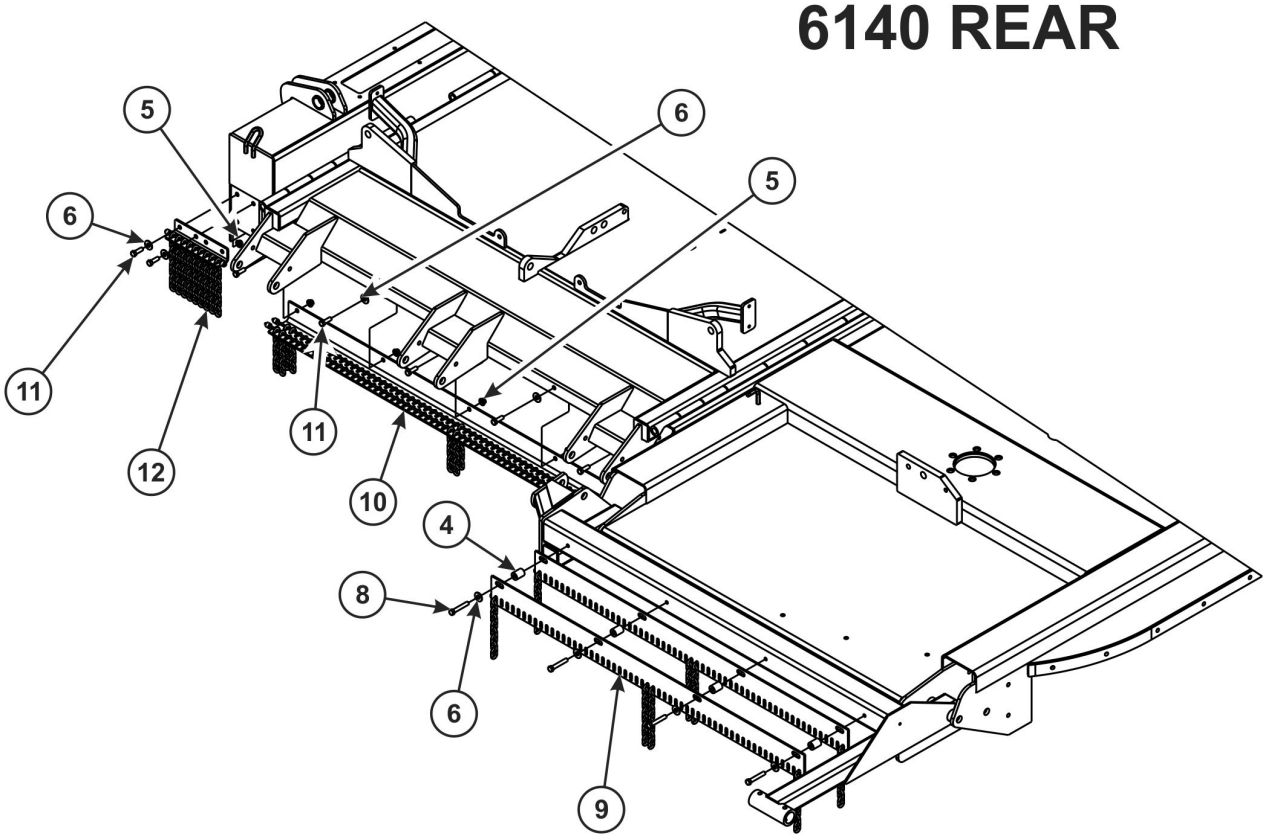

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00751203	1	ASSY, LH COUNTERWEIGHT CHAINGUARD
2	00778442	6	ASY-CG FRONT CENTER
3	00778724	2	WING DBL. CG. ASSY. FRONT
4	00772542	16	SPACER
5	4526	19	NUT LOCK FLG WHIZ 1/2-13 NC PL
6	00002700	29	FLATWASHER 1/2
7	02030700	8	HHCS, 1/2-13NC X 1-1/4 PL5
8	00753013	16	HHCS 1/2-13 X 3" PL8
9	00778444	2	ASSY-CG WING, REAR
10	00778726	1	CTR. DOUBLE CG. ASSY. REAR
11	00748823	5	HHCS, 1/2-13NC X 1-1/2 PL5

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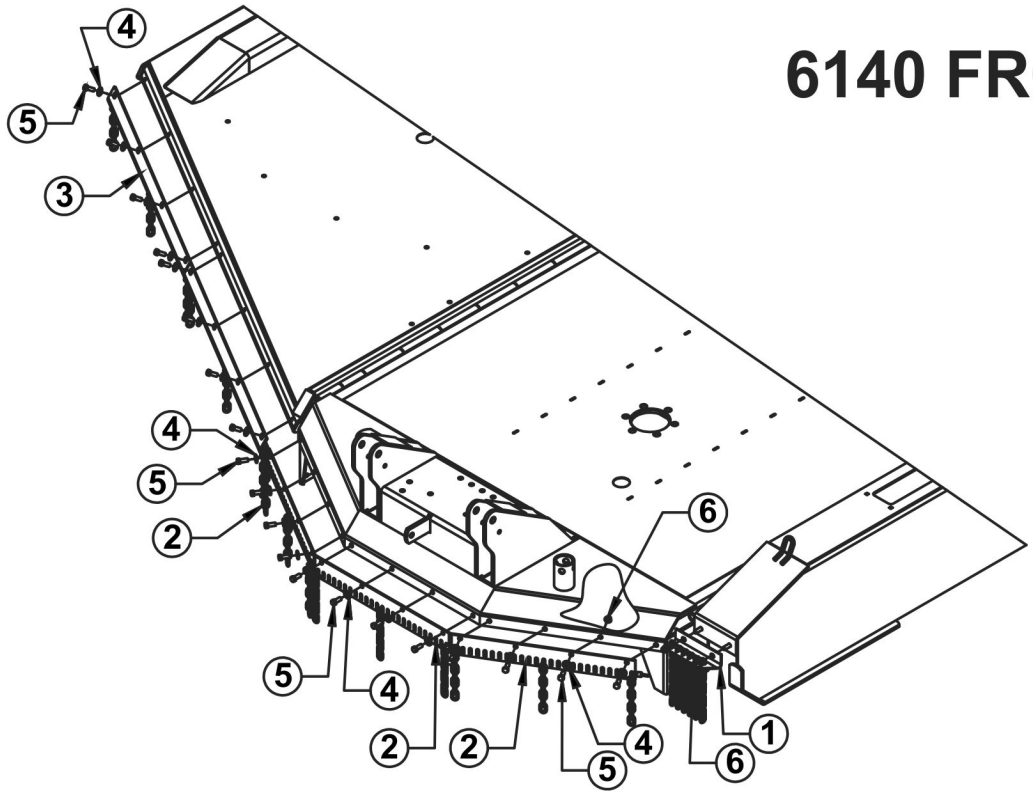

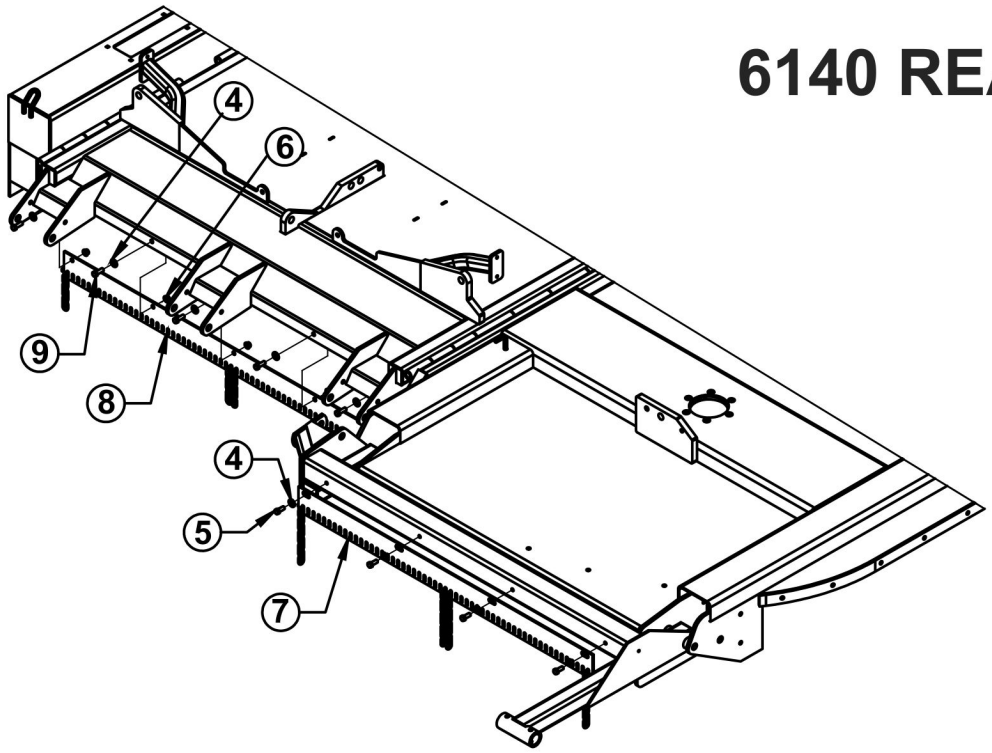

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00751203	1	ASSY, LH COUNTERWEIGHT CHAINGUARD
2	00778442	3	ASY-CG FRONT CENTER
3	00778443	2	ASSY-CG WING, FRONT
4	00002700	29	FLATWASHER 1/2
5	02030700	24	HHCS, 1/2-13NC X 1-1/4 PL5
6	4526	19	NUT LOCK FLG WHIZ 1/2-13 NC PL
7	00778444	1	ASSY-CG WING, REAR
8	00778445	1	ASSY-CG CENTER, REAR
9	00748823	5	HHCS, 1/2-13NC X 1-1/2 PL5

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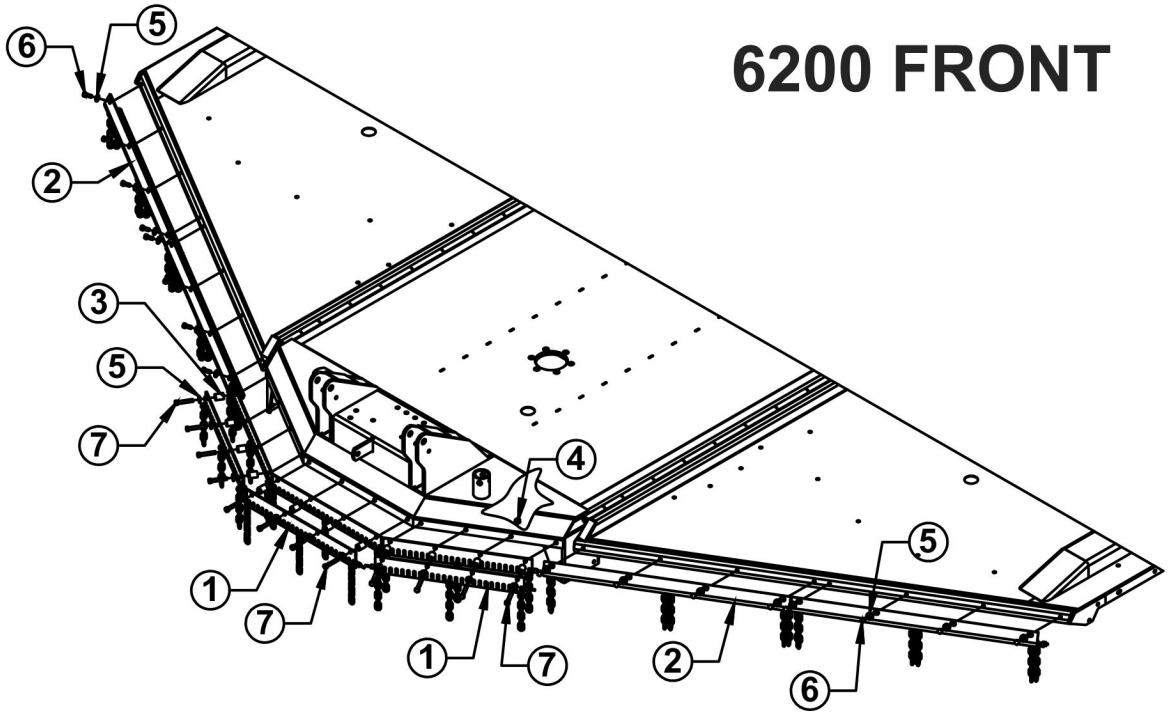
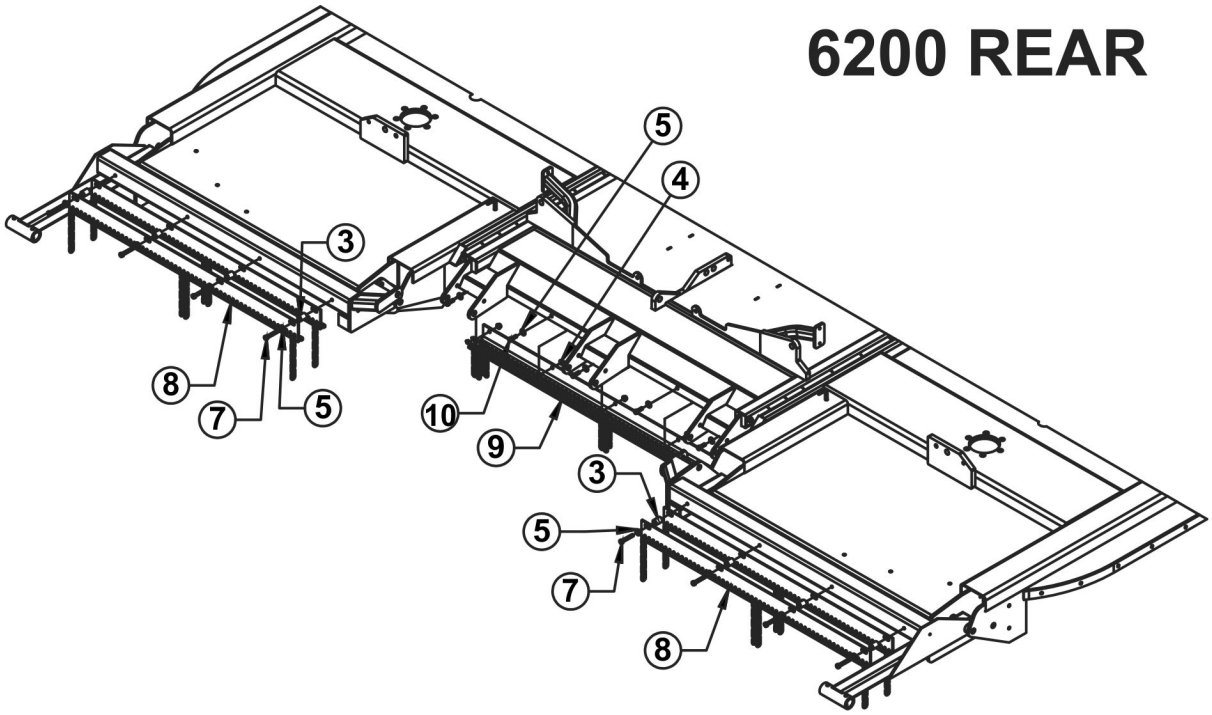
CHAINGUARD - 6200 DOUBLE





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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00778442	6	ASY-CG FRONT CENTER
2	00778724	4	WING DBL. CG. ASSY. FRONT
3	00772542	20	SPACER
4	4526	25	NUT LOCK FLG WHIZ 1/2-13 NC PL
5	00002700	28	FLATWASHER 1/2
6	02030700	21	HHCS, 1/2-13NC X 1-1/4 PL5
7	00753013	12	HHCS 1/2-13 X 3" PL8
8	00778444	4	ASSY-CG WING, REAR
9	00778726	1	CTR. DOUBLE CG. ASSY. REAR
10	00748823	5	HHCS, 1/2-13NC X 1-1/2 PL5

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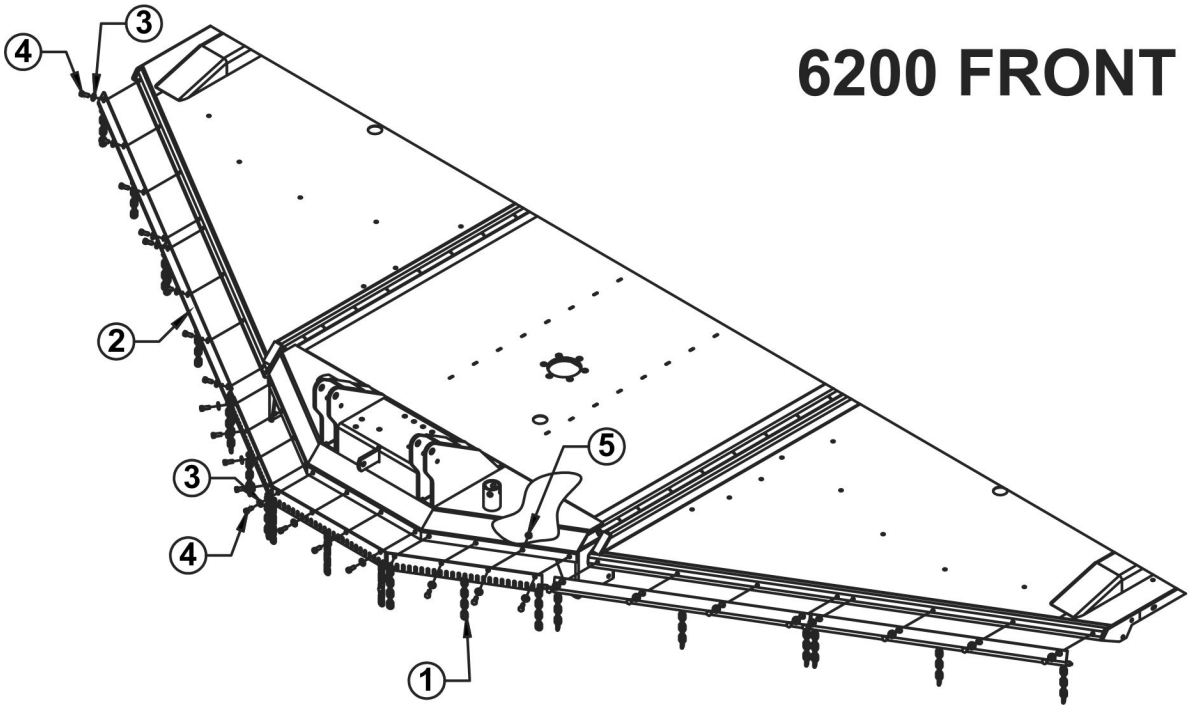

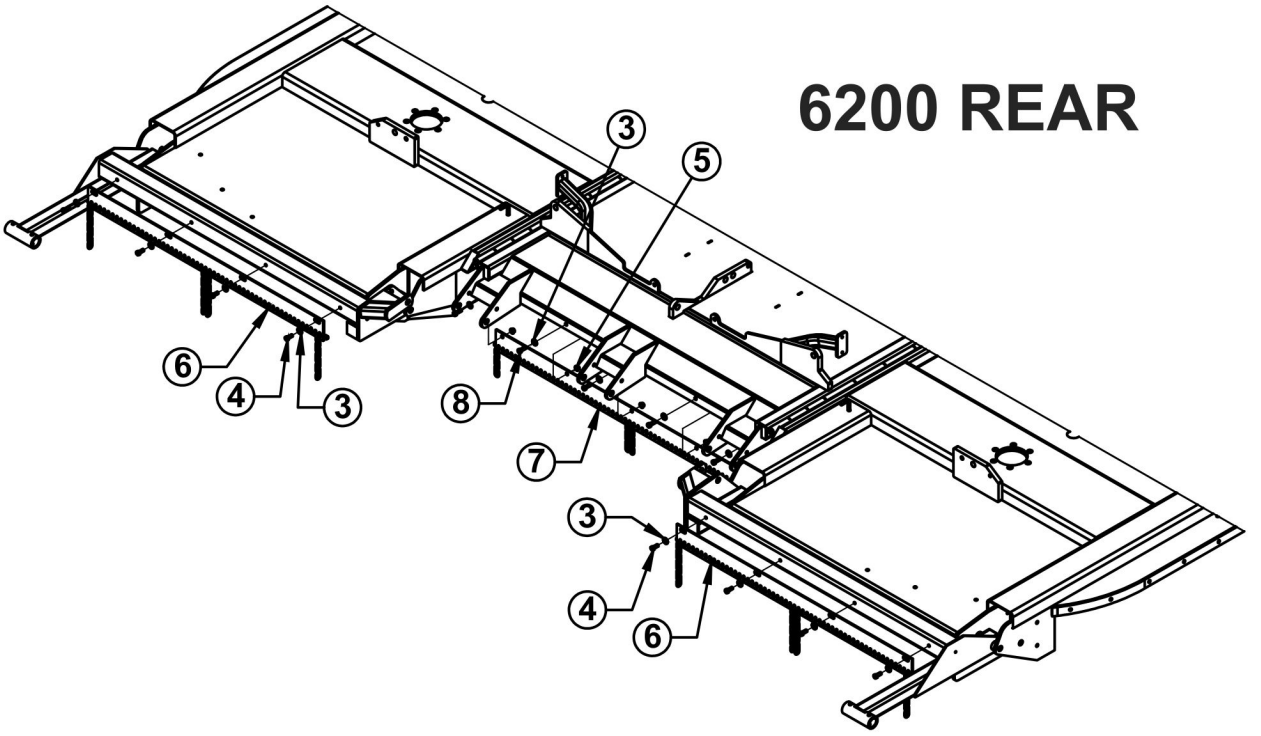

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00778442	3	ASY-CG FRONT CENTER
2	00778443	4	ASSY-CG WING, FRONT
3	00002700	41	FLATWASHER 1/2
4	02030700	36	HHCS, 1/2-13NC X 1-1/4 PL5
5	4526	17	NUT LOCK FLG WHIZ 1/2-13 NC PL
6	00778444	2	ASSY-CG WING, REAR
7	00778445	1	ASSY-CG CENTER, REAR
8	00748823	5	HHCS, 1/2-13NC X 1-1/2 PL5

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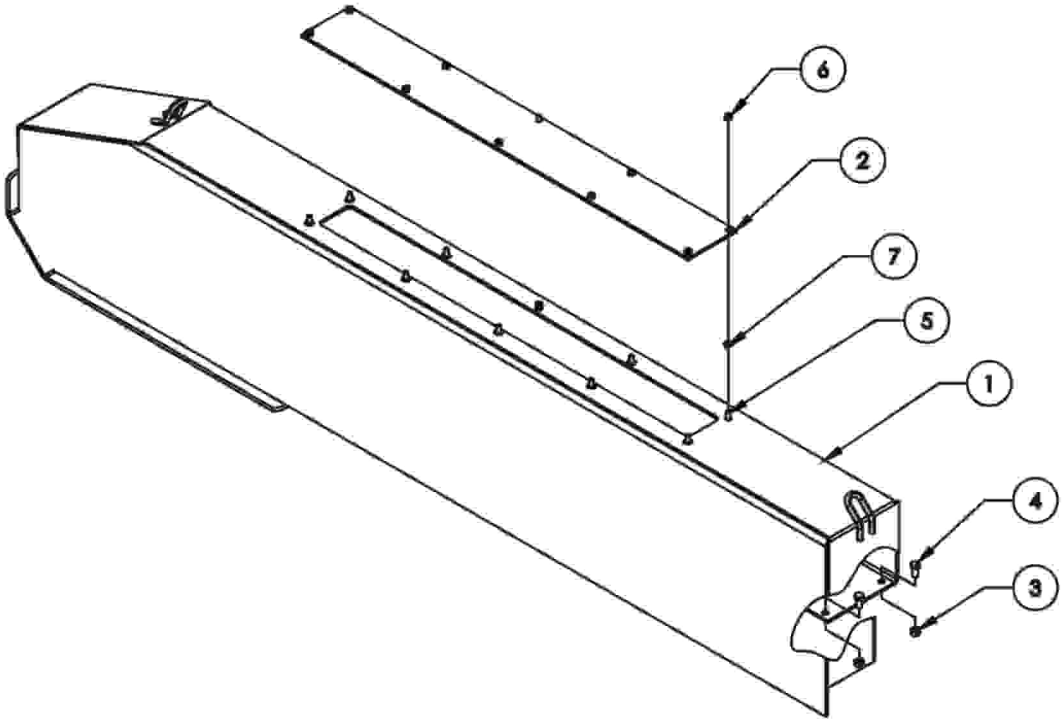
COUNTERWEIGHT ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	00779550	1	COUNTER WEIGHT WELDMENT
2	00779551	1	WEIGHTBOX LID
3	00001800	2	TOPLOCKNUT, 1/2-13 NC PL
4	00750959	2	HHCS, 1/2 NC X 1" LG. PL5
5	26168	10	CARB, 3/8 NC X 1 PL5
6	00015800	10	NUT, TOPLOCK 3/8 NC PLB
7	02961255	10	PUSHNUT, RETAINER
8	00785019	1	BALLAST, FILL MATERIAL

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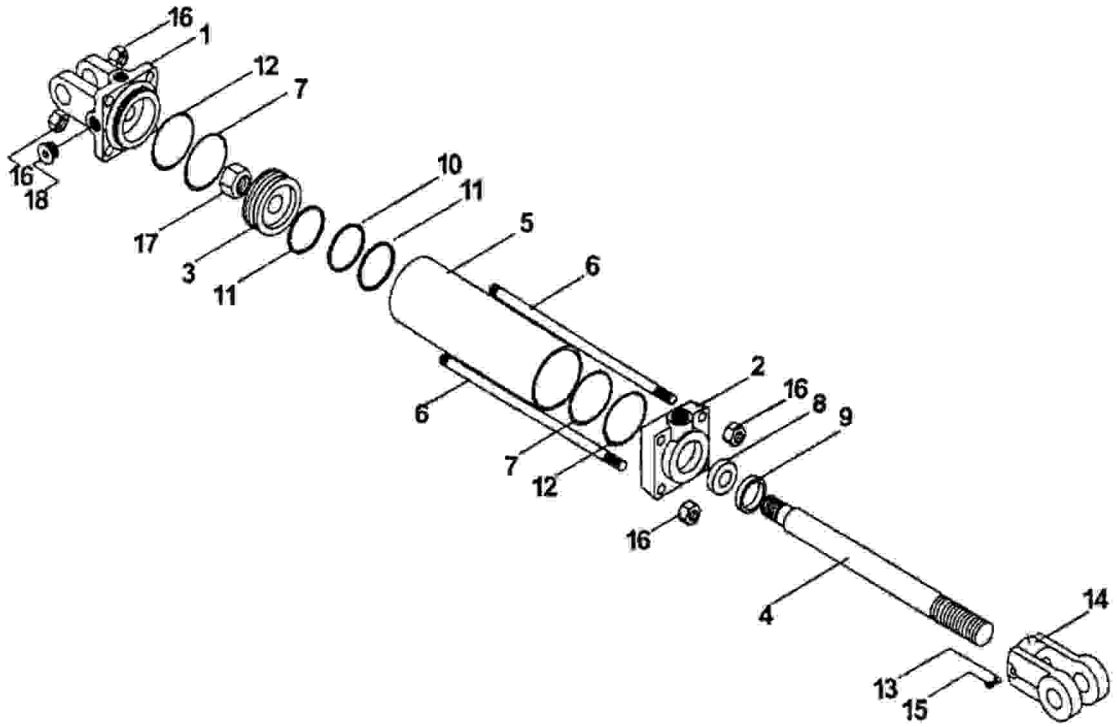
CYLINDER - AXLE



ITEM	PART NO.	QTY.	DESCRIPTION
	00761802A	1	CYLINDER ASSEMBLY
1	00774728	1	CLEVIS CAP
2	00774735	1	ROD CAP
3	00774733	1	PISTON
4	00774739	1	ROD
5	00774750	1	TUBE
6	00774745	4	TIE ROD
7	*	2	O-RING
8	*	1	ROD WIPER SEAL
9	*	1	ROD DUST SEAL
10	*	1	PISTON SEAL
11	*	2	PISTON WEAR RING
12	*	2	BACKUP WASHERS
13	3047117	1	NYLON THREAD PROTECTOR
14	1917140	1	ROD CLEVIS
15	00774740	1	SET SCREW
16	33017H5C	8	TIE ROD NUT
17	5JRC16140	1	PISTON NUT
18	1917132	1	PORT PLUG
19	00774759	1	SEAL KIT - (INCLUDES ITEMS 7-12)

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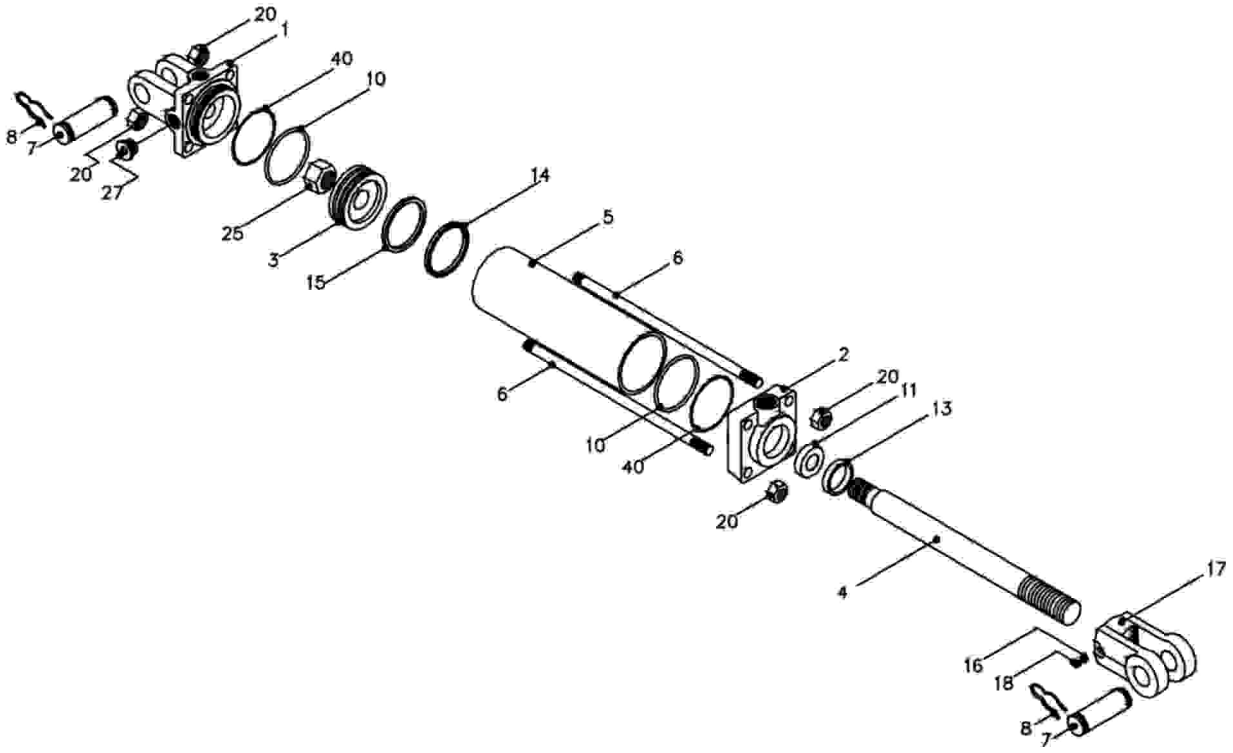
CYLINDER - WING



ITEM	PART NO.	QTY.	DESCRIPTION
	00779438	1	CYLINDER ASSEMBLY
1	00774728	1	CLEVIS CAP 3.50-3/4 ORB 1.00
2	00774735	1	ROD CAP 3.50-1.50-3/4 ORB
3	00774733	1	PISTON 3.50-1.00-S-WR PSP &2WR
10	----------	2	END CAP O-RING
11	----------	1	U-CUP ROD SEAL
13	----------	1	ROD WIPER
14	----------	1	PSP PISTON SEAL
15	----------	2	PISTON WEAR RING
16	3047117	1	THREAD LOCK
17	1917140	1	ROD CLEVIS
18	0116000	1	SHSS 3/8 NC 1/2
20	33017H5C	8	NUT,HEX 5/8-18 UNF GR.5 PLT
25	5JRC16140	1	LOCKNUT 1 -14 TLDT GC ZP
27	1917132	1	SCKT HD O-RNG PLUG,3/4-16 UNF,
40	----------	2	END CAP BACKUP RING
41	00774759	1	SEAL KIT - INCLUDES ITEMS 10, 11, 13, 14, 15, AND 40

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DECAL LOCATION

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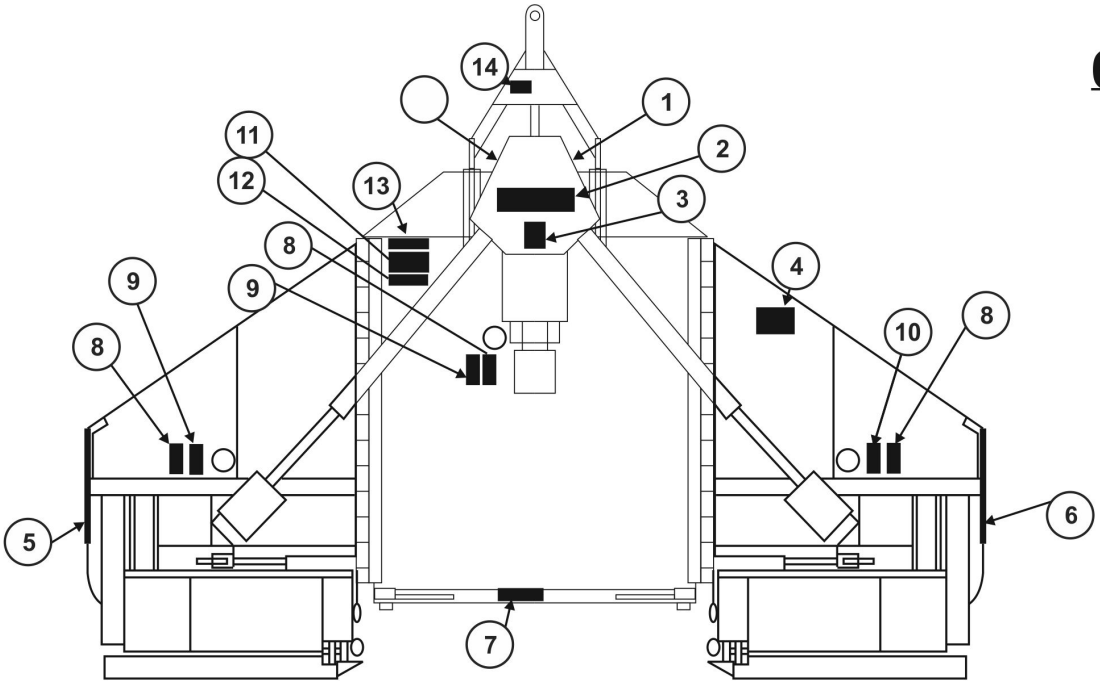

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* D482 is supplied separately

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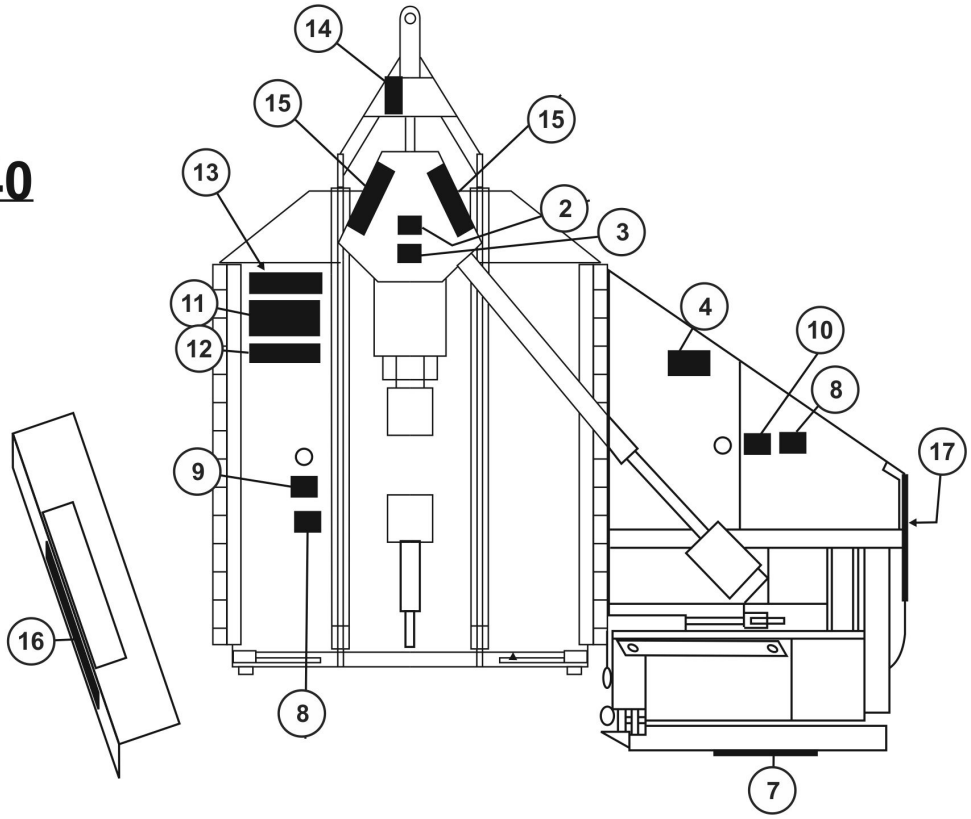

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ITEM	PART NO.	QTY.	DESCRIPTION
1	00788731	1	DECAL,RHINO SHIELD - 6200
2	00771284	1	DECAL,2 YR. DRIVELINE WARRANTY
3	00786507	1	6 - YEAR GEARBOX WARRANTY
4	00760657	1	GENUINE RHINO PARTS
5	00788730	1	DECAL,LH RHINO/6200
6	00788729	1	DECAL,RH RHINO/6200
7	00786912	1	RHINO NAME LOGO
8	D534	3	BLADE BOLT TORQUE
9	D137	2	CCW BLADE ROTATION
10	D138	1	CW BLADE ROTATION
11	D389	1	MULTI HAZARD
12	D814	1	DECAL,DANGER - MULTI-LANGUAGE
13	D586	1	DECAL,LUBRICATION CHART
14	D482	1	JACK POSITIONING
15	00788735	1	DECAL,RHINO SHIELD - 6140
16	00788734	1	DECAL,LH RHINO/6140
17	00788733	1	DECAL,RH RHINO/6140

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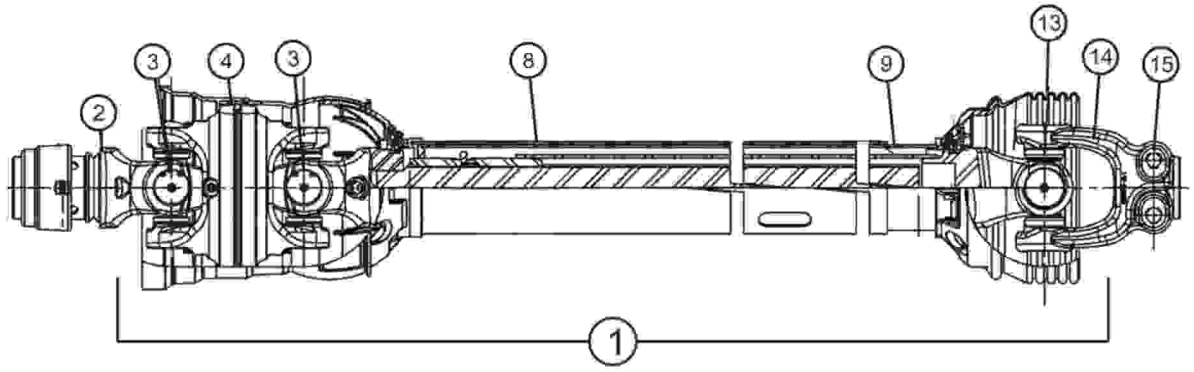
DRIVELINE - 1-3/4-20 CV 1000



ITEM	PART NO.	QTY.	DESCRIPTION
0	00786845	1	COMPLETE DRIVELINE
1	00779525	1	ASY, GUARD SET
2	00786848	1	ASY, CV YOKE - 1-3/4-20 SPLINE
3	00786849	2	KIT, CROSS AND BEARING
4	00786850	1	HOUSING, CV CENTER
8	00756005	1	SAFETY SIGN
9	00756004	1	SAFETY SIGN
13	00779050	1	CROSS KIT
14	00779052	1	YOKE
15	00779053	2	BOLT, 5/8-11 X 2-1/2 FLANGE SERAT

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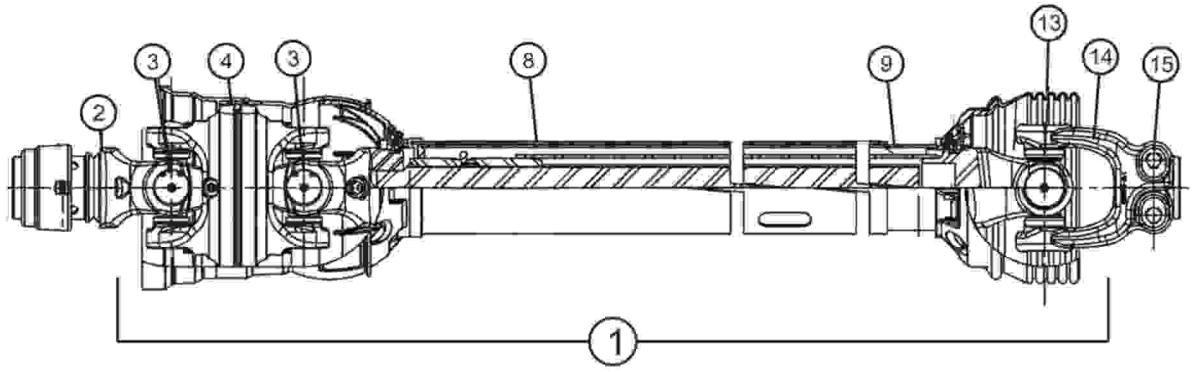
DRIVELINE - 1-3/8-21 CV 1000



ITEM	PART NO.	QTY.	DESCRIPTION
0	00786844	1	COMPLETE DRIVELINE
1	00779525	1	ASY, GUARD SET
2	00786847	1	ASY, CV YOKE - 1-3/8-21 SPLINE
3	00786849	2	KIT, CROSS AND BEARING
4	00786850	1	HOUSING, CV CENTER
8	00756005	1	SAFETY SIGN
9	00756004	1	SAFETY SIGN
13	00779050	1	CROSS KIT
14	00779052	1	YOKE
15	00779053	2	BOLT, 5/8-11 X 2-1/2 FLANGE SERAT

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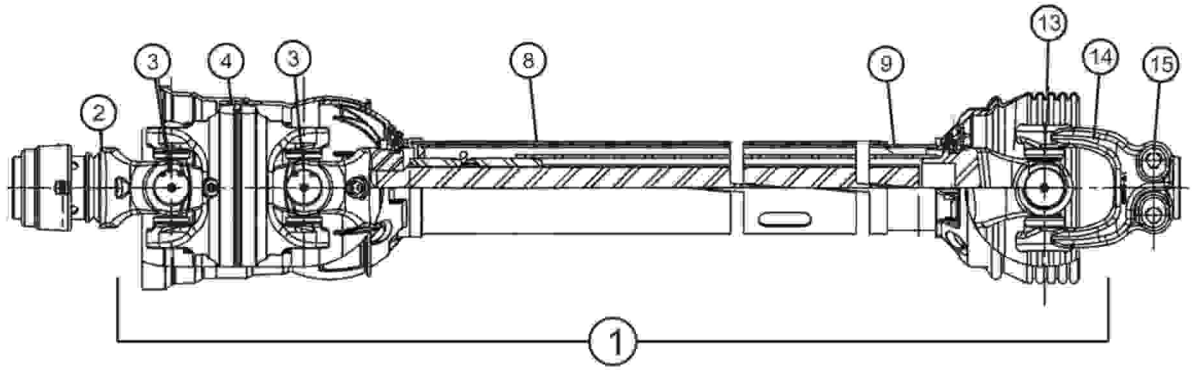
DRIVELINE - 1-3/8-6 CV 540



ITEM	PART NO.	QTY.	DESCRIPTION
0	00786843	1	COMPLETE DRIVELINE
1	00779525	1	ASY, GUARD SET
2	00786846	1	ASY, CV YOKE - 1-3/8-6 SPLINE
3	00786849	2	KIT, CROSS AND BEARING
4	00786850	1	HOUSING, CV CENTER
8	00756005	1	SAFETY SIGN
9	00756004	1	SAFETY SIGN
13	00779050	1	CROSS KIT
14	00779052	1	YOKE
15	00779053	2	BOLT, 5/8-11 X 2-1/2 FLANGE SERAT

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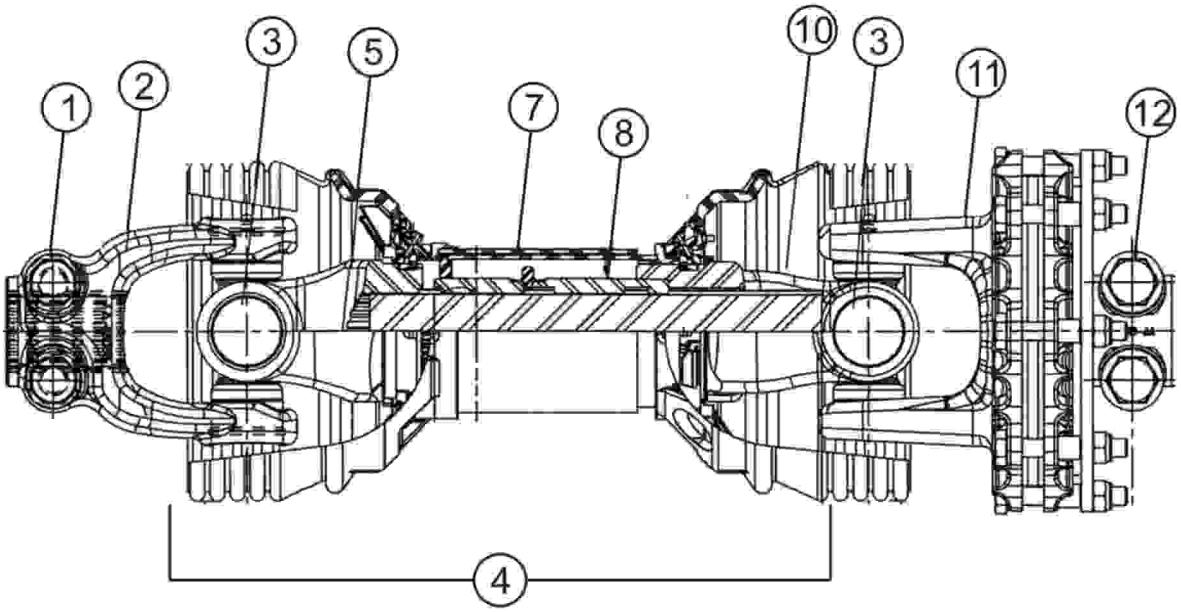
DRIVELINE - INTERMEDIATE



ITEM	PART NO.	QTY.	DESCRIPTION
0	00786269	1	COMPLETE DRIVELINE
1	00779053	2	BOLT, 5/8"-11 X 2-1/2" LG GRD. 5
2	00779052	1	YOKE, 1-3/4"-20 SPLINE
3	00779050	2	KIT, CROSS AND BEARING
4	00786815	1	ASY, GUARD SET
5	00786813	1	WLDMT, YOKE AND SHAFT
7	00756005	1	DECAL, ROTATING DRIVELINE
8	00756004	1	DECAL, SHIELD MISSING
10	00786814	1	YOKE
11	00786800	1	ASY, FRICTION CLUTCH
12	31607H8C	2	BOLT, 5/8"-11 X 2" LG GRD. 8

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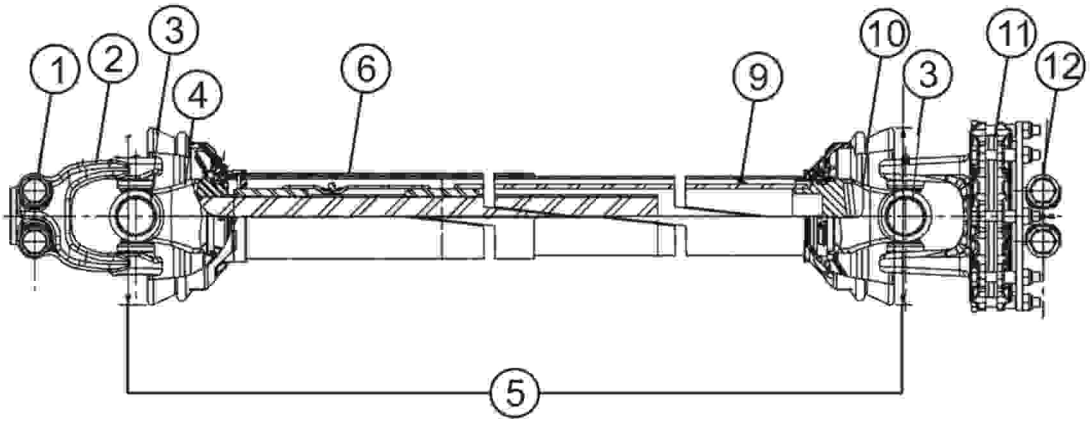
DRIVELINE - WING



ITEM	PART NO.	QTY.	DESCRIPTION
0	00786270	1	COMPLETE DRIVELINE
1	00779053	2	BOLT, 5/8"-11 X 2-1/2" LG GRD. 5
2	00779052	1	YOKE, 1-3/4"-20 SPLINE
3	00779050	2	KIT, CROSS AND BEARING
4	00786810	1	WLDMT, YOKE AND SHAFT
5	00786812	1	ASY, GUARD SET
6	00756005	1	DECAL, ROTATING DRIVELINE
9	00756004	1	DECAL, SHIELD MISSING
10	00786811	1	YOKE, TUBE, AND SLIP SLEEVE
11	00786800	1	ASY, FRICTION CLUTCH
12	31607H8C	2	BOLT, 5/8"-11 X 2" LG GRD. 8

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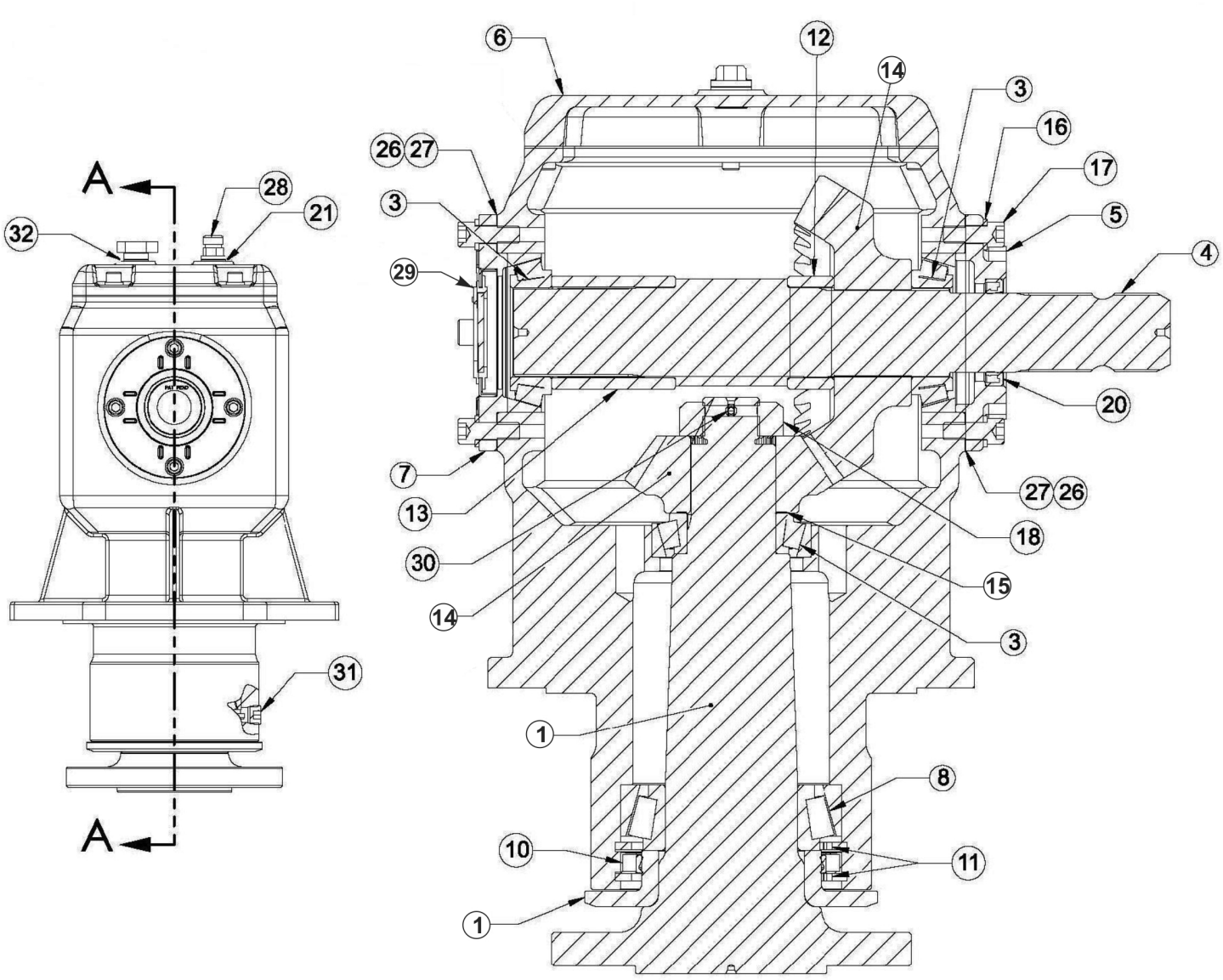
GEARBOX ASSEMBLY - 00791000 540RPM RH



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GEARBOX ASSEMBLY - 00791000 540RPM RH

ITEM	PART NO.	QTY.	DESCRIPTION
	00791000	1	540RPM GEARBOX - 1:1.6 NO-LUBE ADJ
1	00790883	1	ASY, OUTPUT SHAFT AND SEAL PROTECTOR
3	00779007	3	BEARING, TAPER ROLLER (90 X 50 X 24.75) 32210
4	00790924	1	SHAFT, INPUT
5	00790925	1	CAP, INPUT SHAFT
6	00790926	1	COVER, TOP
7	00790927	1	CAP, SOLID END
8	00790928	1	BEARING, TAPER ROLLER (125 X 75 X 37) 33115
10	00790930	1	SEAL, OIL 101.6 X 125 X 12
11	00790931	2	RING, INTERNAL SNAP 125 X 3
12	00790932	1	SPACER, SMALL
13	00790933	1	SPACER, LARGE
14	00790934	1	KIT, GEAR 1.6 RATIO
15	00790939	1	KIT, GEAR SHIM
16	00012101	14	WASHER, LOCK 3/8 PL
17	00600500	14	SCREW, SOCKET HEAD 3/8" NC X 1 PL5
18	00790937	1	NUT, SLOTTED HEX M30-2.0 (.75" TALL)
20	00790938	1	SEAL, DBL LIP 44.45 X 69 X 9.5
21	00790983	1	WASHER, SEALING M16
26	00790941	2	GASKET, CAP .10MM
27	00790942	2	GASKET, CAP .25MM
28	00790985	1	PLUG, VENT M16 X 1.5
29	2716540	1	SEAL, OIL CAP 72 X 10
30	00770421	1	PIN, COTTER 3.6 MM X 65MM
31	13033	1	PLUG, SOCKET HEAD 3/8-18 NPT
32	4038612	1	DIPSTICK, OIL LEVEL M16 X 1.5 W SEAL

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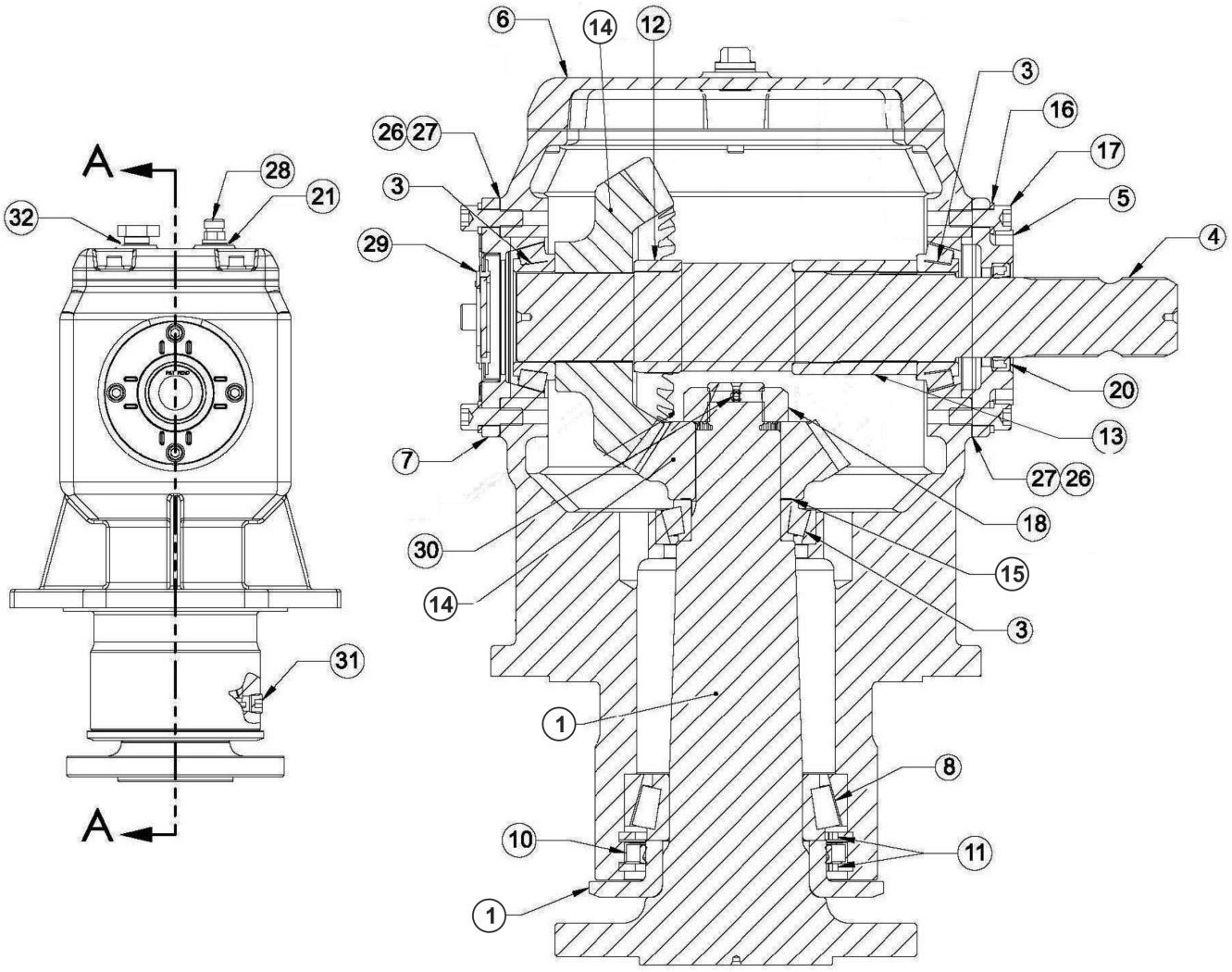
GEARBOX ASSEMBLY - 00791001 540RPM LH



ITEM	PART NO.	QTY.	DESCRIPTION
	00777841P	1	ASY,WING GEARBOX,NON-LUBED 1.15 :1 RATIO,GIR,1-3/4 - 20 SPLINE
2	00755954	18	LOCKWASHER - M10
3	00758659	12	HEXB M10 X 1.50 X 30 PL8
4	00777881	1	CAP,INPUT
5	00777880	1	SHAFT,INPUT - 1-3/4-20 SPL.
6	00786739	1	KIT,BEVEL GEAR - TWO GEARS
7	00786740	1	KIT,ROLLER BEARING
8	00786741	1	KIT,SEAL & SHIM
13	00777876	1	PROTECTOR,SEAL
15	01422502	1	COTTER PIN, 3/16 X 2-1/2
16	00777874	1	NUT,CASTLE - M36 X 3.0 UNI5594
18	00777872	1	SHAFT,OUTPUT
20	00762121	1	NUT,BEARING ADJUSTING

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
21	00770421	1	COTTER PIN, 3.6 X 65MM
23	00777870	1	CAP,COVER - REAR
26	00777867	1	SPACER,BEARING
27	61368C8	6	HEXB M10 X 1.50 X 25 PL8
28	00777866	1	CAP,COVER - INSPECTION
29	00769321	2	WASHER,SEALING
30	00770737	2	PLUG,LEVEL - M18 X 1.5
31	00758657	1	SPACER,INPUT SHAFT
32	00777883	1	ASY,DIPSTICK BREATHER
35	02969728	2	HEXB M6 X 1.00 X 20 PL8
36	00778621	1	PLATE,OUTPUT SEAL

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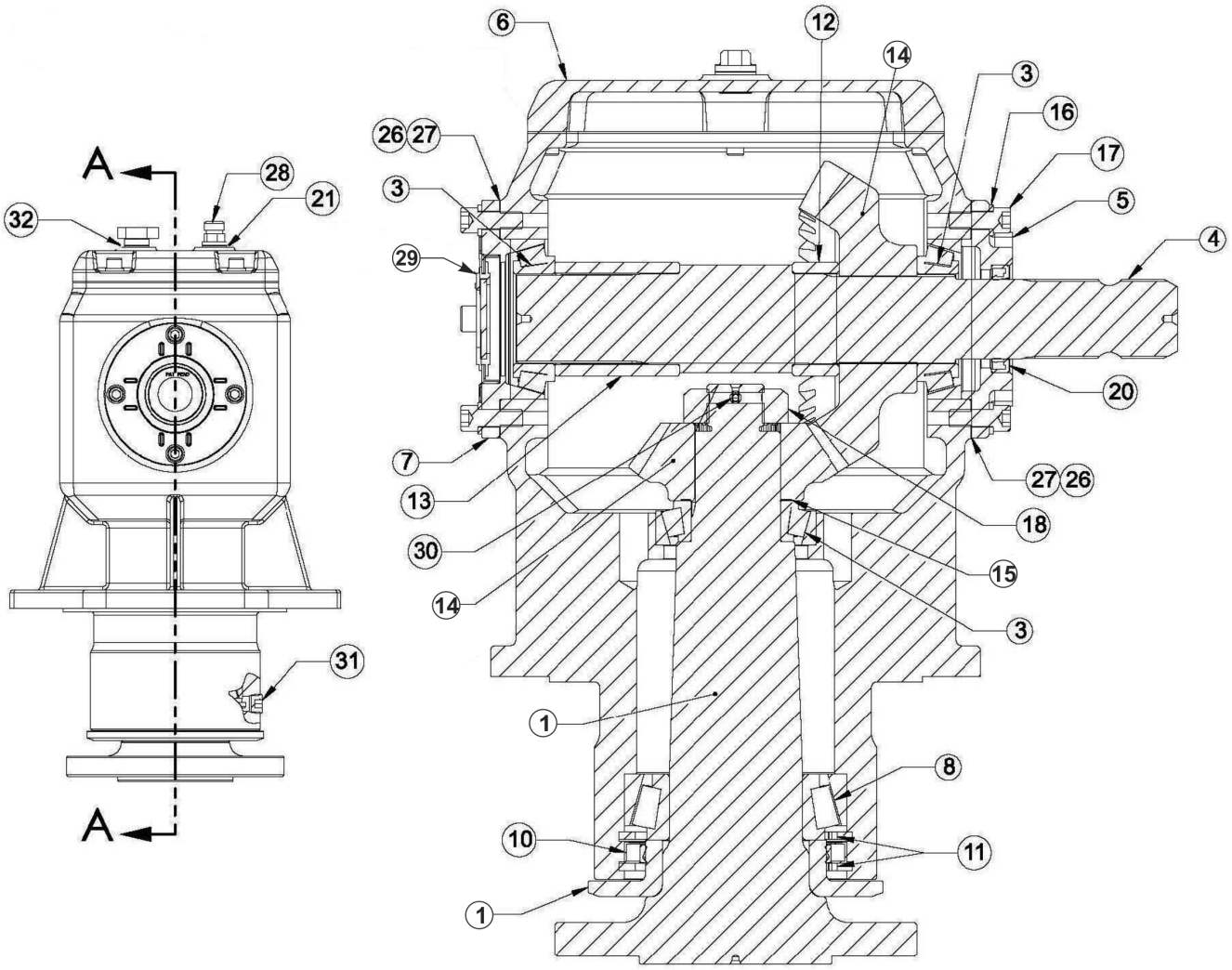
GEARBOX ASSEMBLY - 00791002 540RPM CTR



ITEM	PART NO.	QTY.	DESCRIPTION
	00791002	1	540RPM GEARBOX - 1:1.32 NO-LUBE ADJ
1	00790883	1	ASY, OUTPUT SHAFT AND SEAL PROTECTOR
3	00779007	3	BEARING, TAPER ROLLER (90 X 50 X 24.75) 32210
4	00790924	1	SHAFT, INPUT
5	00790925	1	CAP, INPUT SHAFT
6	00790926	1	COVER, TOP
7	00790927	1	CAP, SOLID END
8	00790928	1	BEARING, TAPER ROLLER (125 X 75 X 37) 33115
10	00790930	1	SEAL, OIL 101.6 X 125 X 12
11	00790931	2	RING, INTERNAL SNAP 125 X 3
12	00790932	1	SPACER, SMALL
13	00790933	1	SPACER, LARGE
14	00790944	1	KIT, GEAR 1.32 RATIO
15	00790939	1	KIT, GEAR SHIM

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
16	00012101	14	WASHER, LOCK 3/8 PL
17	00600500	14	SCREW, SOCKET HEAD 3/8" NC X 1 PL5
18	00790937	1	NUT, SLOTTED HEX M30-2.0 (.75" TALL)
20	00790938	1	SEAL, DBL LIP 44.45 X 69 X 9.5
21	00790983	1	WASHER, SEALING M16
26	00790941	2	GASKET, CAP .10MM
27	00790942	2	GASKET, CAP .25MM
28	00790985	1	PLUG, VENT M16 X 1.5
29	2716540	1	SEAL, OIL CAP 72 X 10
30	00770421	1	PIN, COTTER 3.6 MM X 65MM
31	13033	1	PLUG, SOCKET HEAD 3/8-18 NPT
32	4038612	1	DIPSTICK, OIL LEVEL M16 X 1.5 W SEAL

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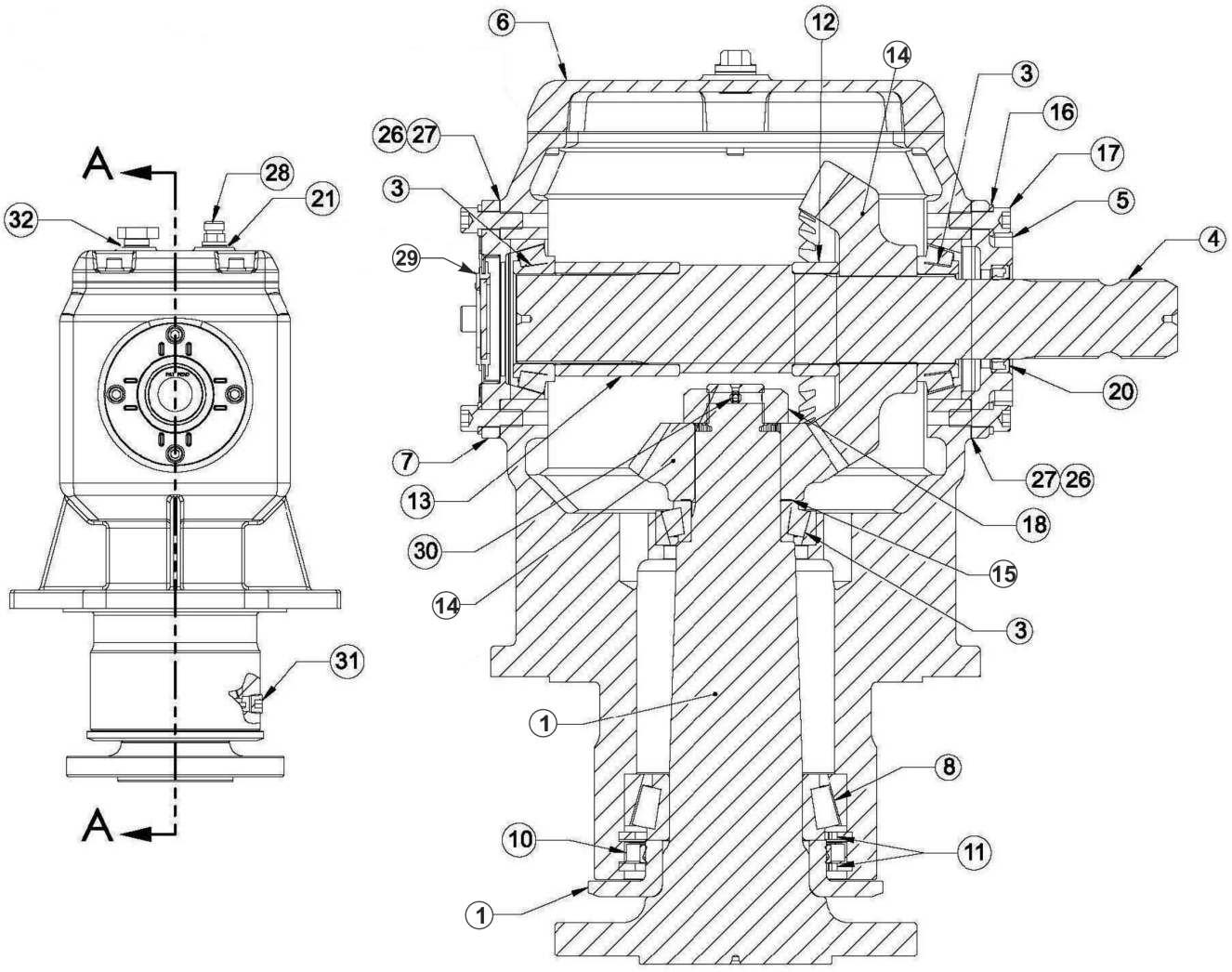
GEARBOX ASSEMBLY - 00791006 1000RPM RH



ITEM	PART NO.	QTY.	DESCRIPTION
	00791006	1	1000RPM GEARBOX - 1.15:1 NO-LUBE ADJ
1	00790883	1	ASY, OUTPUT SHAFT AND SEAL PROTECTOR
3	00779007	3	BEARING, TAPER ROLLER (90 X 50 X 24.75) 32210
4	00790924	1	SHAFT, INPUT
5	00790925	1	CAP, INPUT SHAFT
6	00790926	1	COVER, TOP
7	00790927	1	CAP, SOLID END
8	00790928	1	BEARING, TAPER ROLLER (125 X 75 X 37) 33115
10	00790930	1	SEAL, OIL 101.6 X 125 X 12
11	00790931	2	RING, INTERNAL SNAP 125 X 3
12	00790932	1	SPACER, SMALL
13	00790933	1	SPACER, LARGE
14	00790947	1	KIT, GEAR 1.15 RATIO
15	00790939	1	KIT, GEAR SHIM

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
16	00012101	14	WASHER, LOCK 3/8 PL
17	00600500	14	SCREW, SOCKET HEAD 3/8" NC X 1 PL5
18	00790937	1	NUT, SLOTTED HEX M30-2.0 (.75" TALL)
20	00790938	1	SEAL, DBL LIP 44.45 X 69 X 9.5
21	00790983	1	WASHER, SEALING M16
26	00790941	2	GASKET, CAP .10MM
27	00790942	2	GASKET, CAP .25MM
28	00790985	1	PLUG, VENT M16 X 1.5
29	2716540	1	SEAL, OIL CAP 72 X 10
30	00770421	1	PIN, COTTER 3.6 MM X 65MM
31	13033	1	PLUG, SOCKET HEAD 3/8-18 NPT
32	4038612	1	DIPSTICK, OIL LEVEL M16 X 1.5 W SEAL

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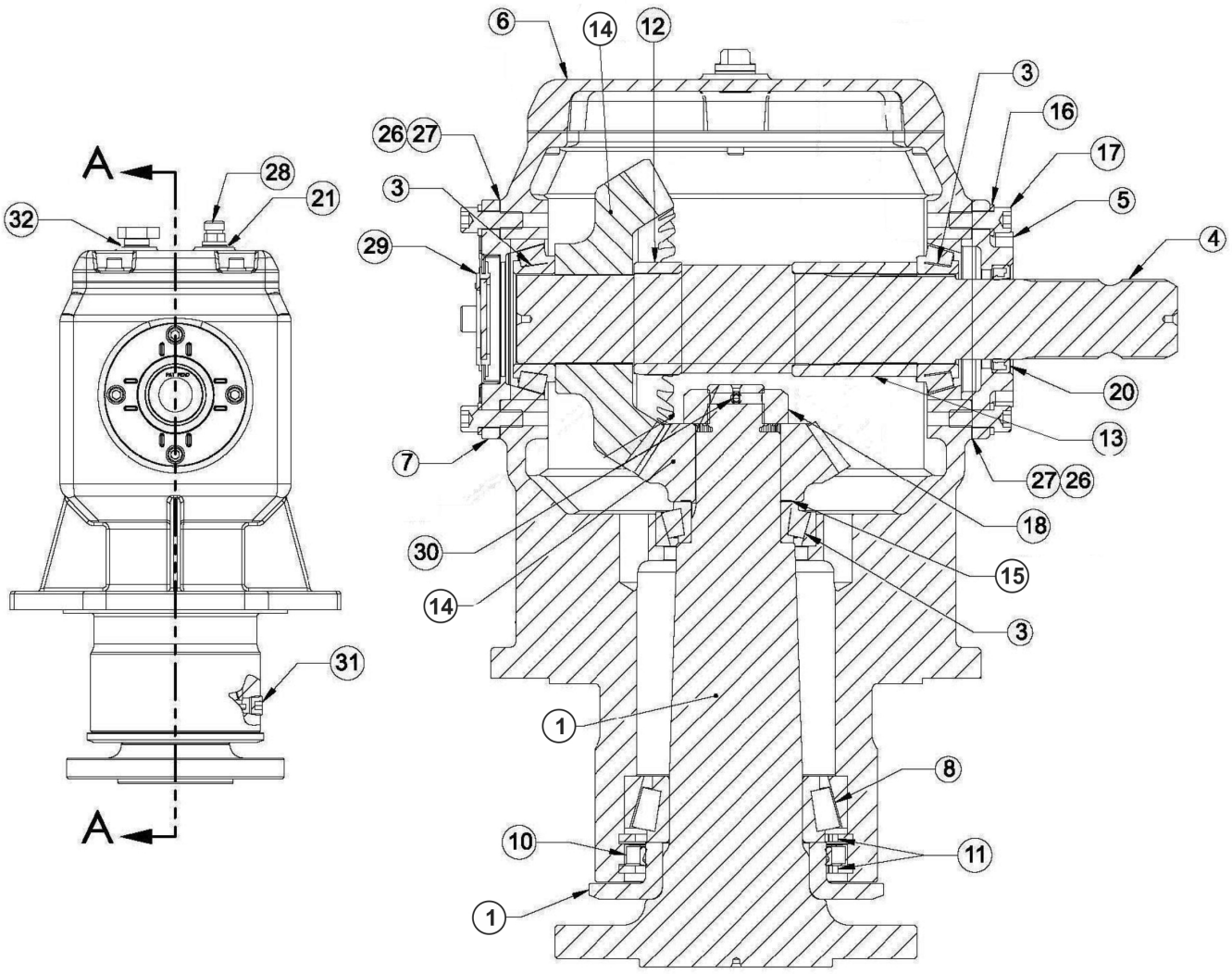
GEARBOX ASSEMBLY - 00791007 1000RPM LH



ITEM	PART NO.	QTY.	DESCRIPTION
	00791007	1	1000RPM GEARBOX - 1.15:1 NO-LUBE OPP
1	00790883	1	ASY, OUTPUT SHAFT AND SEAL PROTECTOR
3	00779007	3	BEARING, TAPER ROLLER (90 X 50 X 24.75) 32210
4	00790924	1	SHAFT, INPUT
5	00790925	1	CAP, INPUT SHAFT
6	00790926	1	COVER, TOP
7	00790927	1	CAP, SOLID END
8	00790928	1	BEARING, TAPER ROLLER (125 X 75 X 37) 33115
10	00790930	1	SEAL, OIL 101.6 X 125 X 12
11	00790931	2	RING, INTERNAL SNAP 125 X 3
12	00790932	1	SPACER, SMALL
13	00790933	1	SPACER, LARGE
14	00790947	1	KIT, GEAR 1.15 RATIO

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GEARBOX ASSEMBLY - 00791007 1000RPM LH

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
15	00790939	1	KIT, GEAR SHIM
16	00012101	14	WASHER, LOCK 3/8 PL
17	00600500	14	SCREW, SOCKET HEAD 3/8" NC X 1 PL5
18	00790937	1	NUT, SLOTTED HEX M30-2.0 (.75" TALL)
20	00790938	1	SEAL, DBL LIP 44.45 X 69 X 9.5
21	00790983	1	WASHER, SEALING M16
26	00790941	2	GASKET, CAP .10MM
27	00790942	2	GASKET, CAP .25MM
28	00790985	1	PLUG, VENT M16 X 1.5
29	2716540	1	SEAL, OIL CAP 72 X 10
30	00770421	1	PIN, COTTER 3.6 MM X 65MM
31	13033	1	PLUG, SOCKET HEAD 3/8-18 NPT
32	4038612	1	DIPSTICK, OIL LEVEL M16 X 1.5 W SEAL

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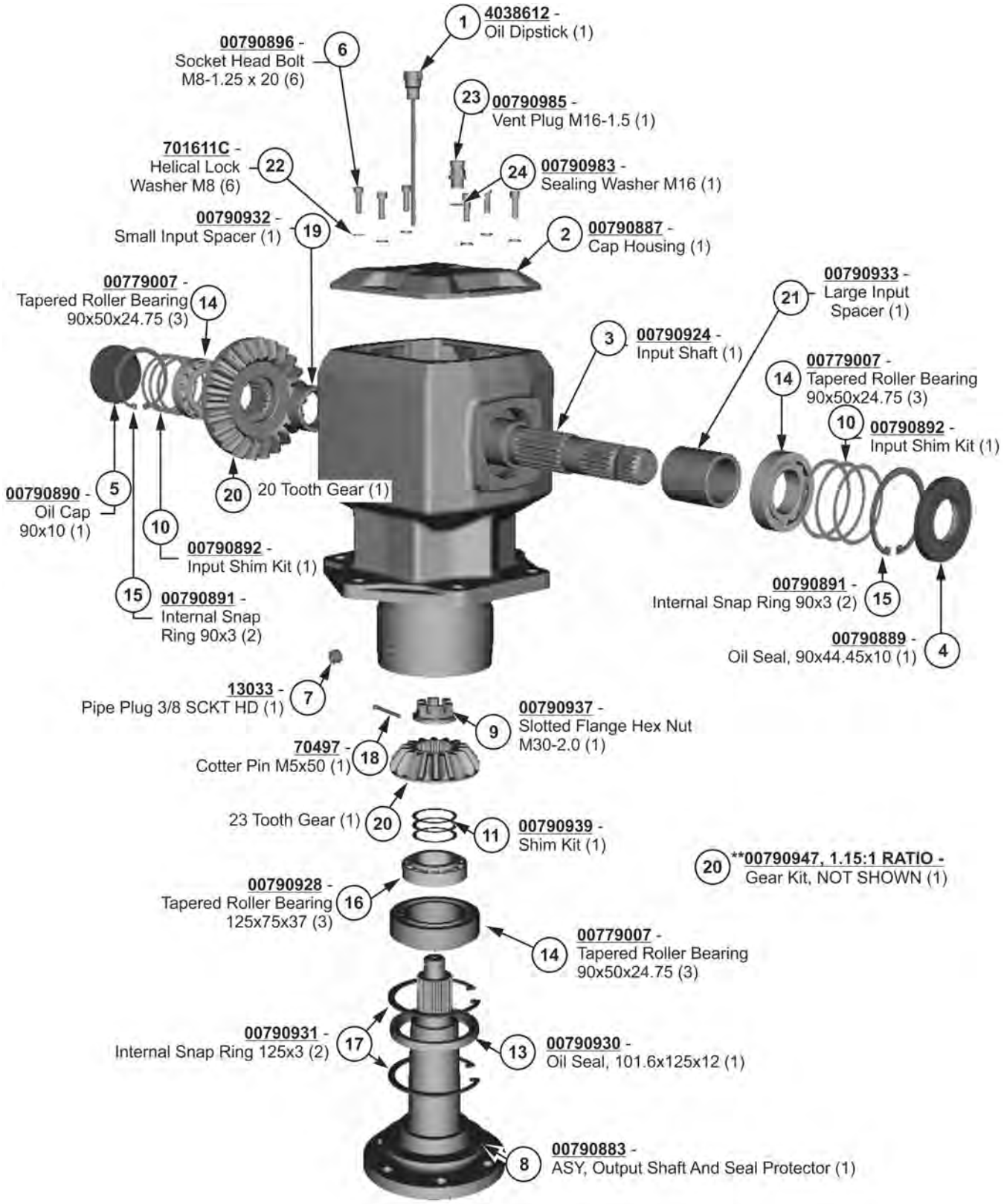
GEARBOX ASSEMBLY - 00790905 1000RPM CNTR (CURRENT)



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GEARBOX ASSEMBLY - 00790905 1000RPM CNTR (CURRENT)

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	4038612	1	DIPSTICK, OIL
2	00790887	1	CAP, HOUSING
3	00790924	1	SHAFT, INPUT 1-3/4 20-SPL
4	00790889	1	SEAL, OIL (90 X 44.45 X 10)
5	00790890	1	CAP, OIL (90 X 10)
6	00790896	6	SOCKET HEAD, M8-1.25 X 20
7	13033	1	PLUG, SOCKET HEAD - 3/8
8	00790883	1	ASY, OUTPUT SHAFT & SEAL PROTECTOR
9	00790937	1	SLOTTED FLANGE NUT, M30-2.0
10	00790892	2	KIT, INPUT SHIM
11	00790939	1	KIT, OUTPUT SHIM
13	00790930	1	OIL SEAL, 101.6 X 125 X 12
14	00779007	3	BEARING, ROLLER - 90 X 50 X 24.75
15	00790891	2	RING, SNAP DIN 472 (90 X 3)
16	00790928	1	BEARING, ROLLER - 125 X 75 X 37
17	00790931	2	RING, SNAP DIN 472 (125 X 3)
18	70497	1	PIN, COTTER M5 X 50
19	00790932	1	SMALL INPUT SPACER
20	00790947	1	GEAR KIT
	---	1	INCLUDED IN #20 - GEAR, 23 TOOTH
	---	1	INCLUDED IN #20 - GEAR, 20 TOOTH
21	00790933	1	LARGE INPUT SPACER
22	701611C	1	HELICAL LOCK WASHER M8
23	00790985	1	PLUG, VENT M16-1.5
24	00790983	1	SEALING WASHER M16

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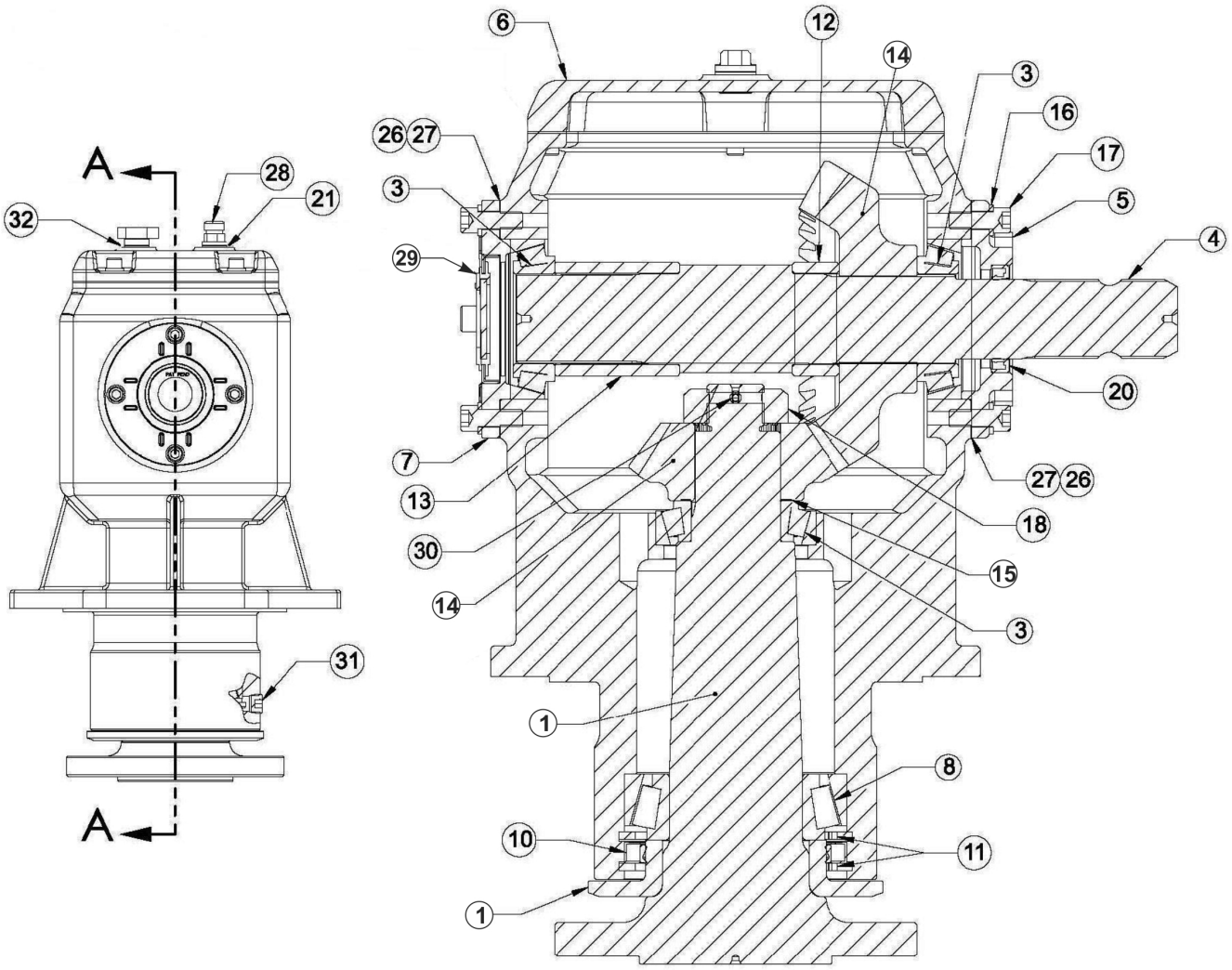
GEARBOX ASSEMBLY - 00791011 1000RPM CTR (REPLACED BY 00790905)



ITEM	PART NO.	QTY.	DESCRIPTION
	00791011	1	1000RPM GEARBOX - 1.375:1 NO-LUBE ADJ
1	00790883	1	ASY, OUTPUT SHAFT AND SEAL PROTECTOR
3	00779007	3	BEARING, TAPER ROLLER (90 X 50 X 24.75) 32210
4	00790924	1	SHAFT, INPUT
5	00790925	1	CAP, INPUT SHAFT
6	00790926	1	COVER, TOP
7	00790927	1	CAP, SOLID END
8	00790928	1	BEARING, TAPER ROLLER (125 X 75 X 37) 33115
10	00790930	1	SEAL, OIL 101.6 X 125 X 12
11	00790931	2	RING, INTERNAL SNAP 125 X 3
12	00790932	1	SPACER, SMALL
13	00790933	1	SPACER, LARGE
14	00790950	1	KIT, GEAR 1.375 RATIO
15	00790939	1	KIT, GEAR SHIM

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
16	00012101	14	WASHER, LOCK 3/8 PL
17	00600500	14	SCREW, SOCKET HEAD 3/8" NC X 1 PL5
18	00790937	1	NUT, SLOTTED HEX M30-2.0 (.75" TALL)
20	00790938	1	SEAL, DBL LIP 44.45 X 69 X 9.5
21	00790983	1	WASHER, SEALING M16
26	00790941	2	GASKET, CAP .10MM
27	00790942	2	GASKET, CAP .25MM
28	00790985	1	PLUG, VENT M16 X 1.5
29	2716540	1	SEAL, OIL CAP 72 X 10
30	00770421	1	PIN, COTTER 3.6 MM X 65MM
31	13033	1	PLUG, SOCKET HEAD 3/8-18 NPT
32	4038612	1	DIPSTICK, OIL LEVEL M16 X 1.5 W SEAL

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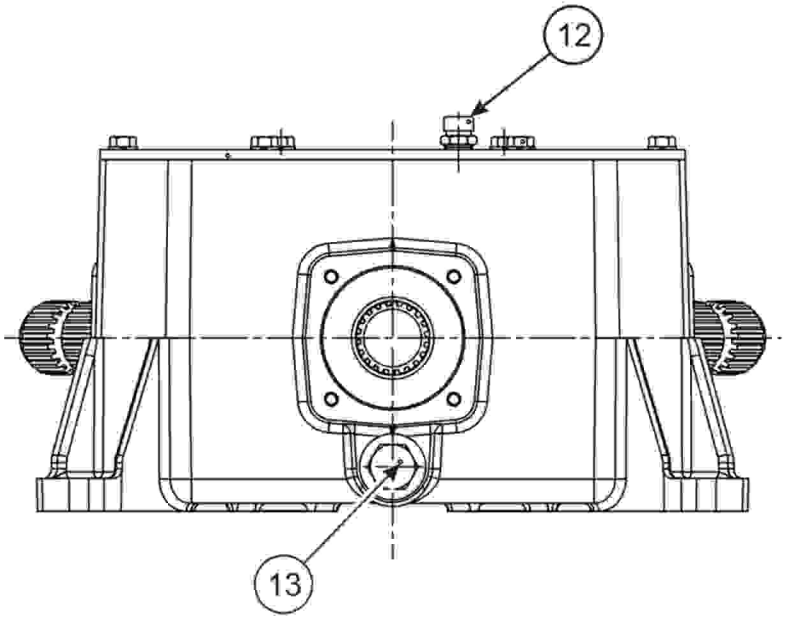
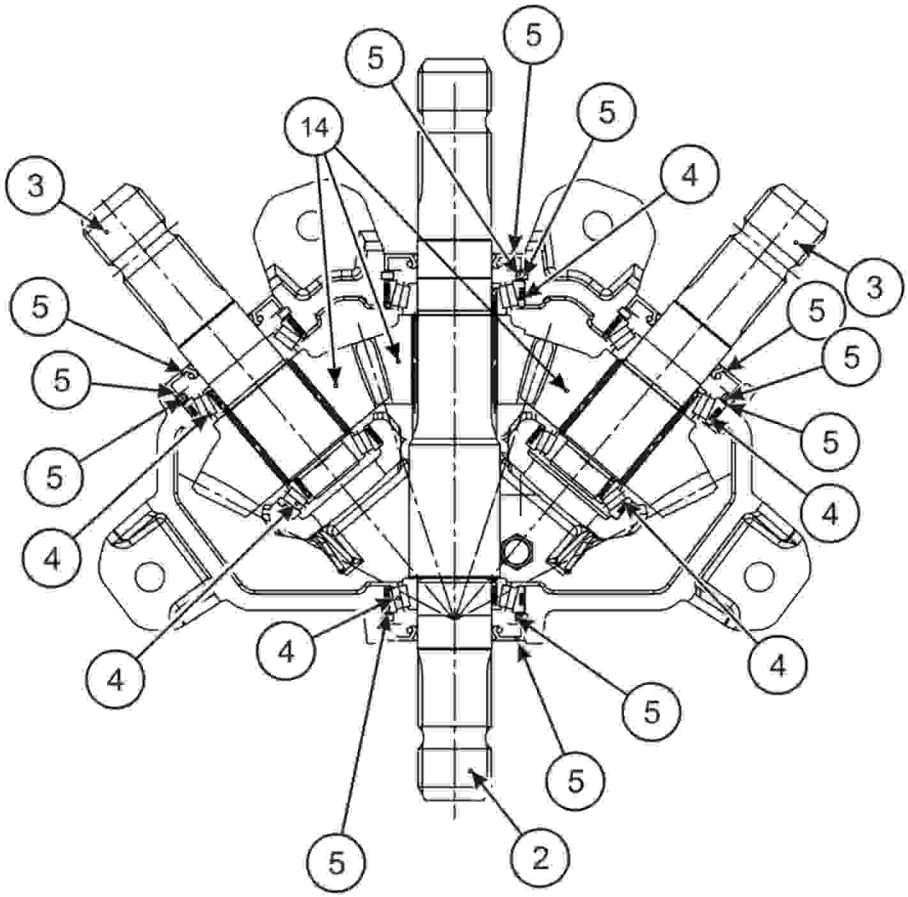
GEARBOX ASSEMBLY - DIVIDER





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ITEM	PART NO.	QTY.	DESCRIPTION
	00786133	1	ASY,DIVIDER GEARBOX NON-LUBED,1.21:1 RATIO
2	00786138	1	SHAFT,INPUT THRU - 1-3/4-20 SPL.
3	00786139	2	SHAFT,OUTPUT WING
4	00786140	1	KIT,ROLLER BEARING
5	00786141	1	KIT,SEAL
12	00786142	1	PLUG,VENT W/DIPSTICK
13	00786143	1	PLUG,MAGNETIC DRAIN - 1/2" BSPT
14	00786149	1	SET,BEVEL GEAR - 3 GEARS

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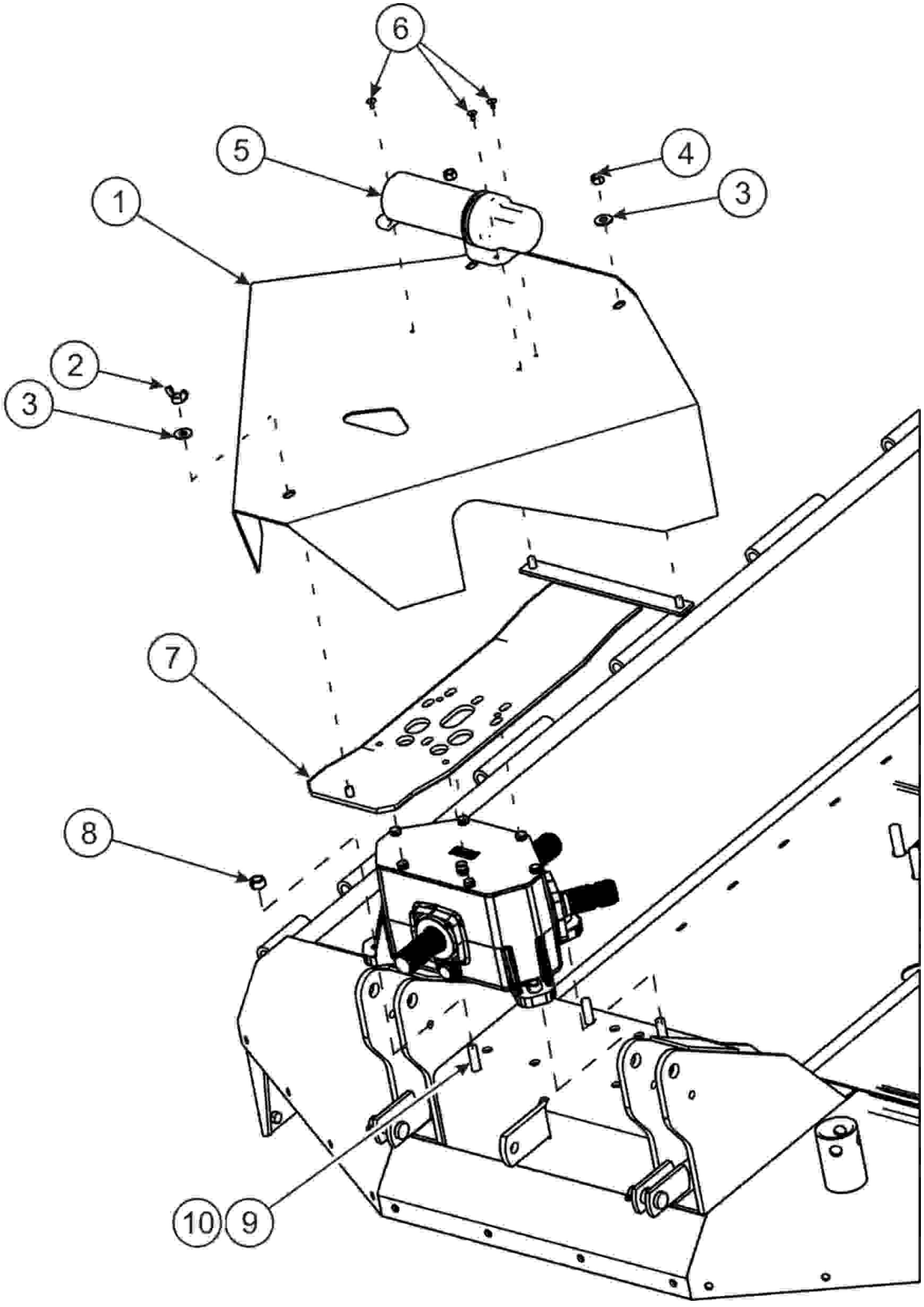
GEARBOX DIVIDER-SHIELD ATTACHMENT



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GEARBOX DIVIDER-SHIELD ATTACHMENT

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00769200	1	SHIELD, DIVIDER BOX
2	5F8130	1	WINGNUT 1/2" NC
3	00002700	1	FLATWASHER 1/2"
4	00001800	2	TOPLOCKNUT, 1/2"-13 NC PL
5	00776031	1	CANISTER, OPERATORS MANUAL
6	00780878	3	RIVET, 3/16" POP X 15/32" G.R.
7	00769197	1	WLDMT, DIVIDER SHIELD BRKT
8	00695100	4	NUT, 5/8" NC TOPLOCK
9	00756077	4	5/8" HARDENED WASHER
10	00750952	4	5/8" X 2-1/2" HHCS NC GR5 PL

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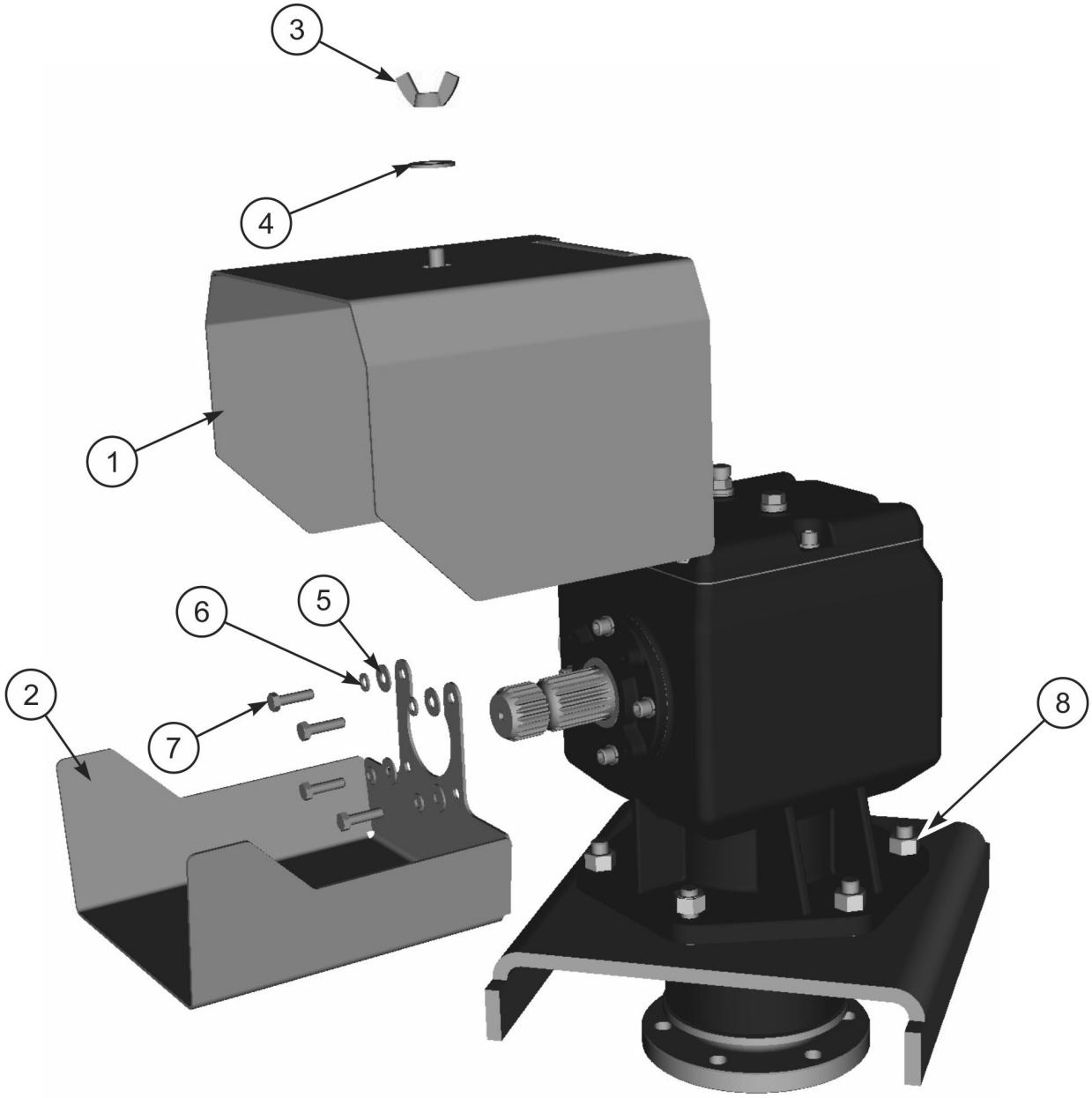
GEARBOX-SHIELD ATTACHMENT



ITEM	PART NO.	QTY.	DESCRIPTION
1	00779439	1	WLDMT, SHIELD
2	00786738	1	WLDMT, LOWER SHIELD
3	5F8130	1	WINGNUT 1/2" NC
4	00002700	1	FLATWASHER 1/2 PL STD
5	00023500	4	FLATWASHER 5/16 PL
6	701611C	4	LOCKWASHER
7	613510C8	4	M8X1.25X30 GR.8.8-FT HEX CAPSC
8	00695100	6	NUT,TOPLOCK 5/8 NC PLC

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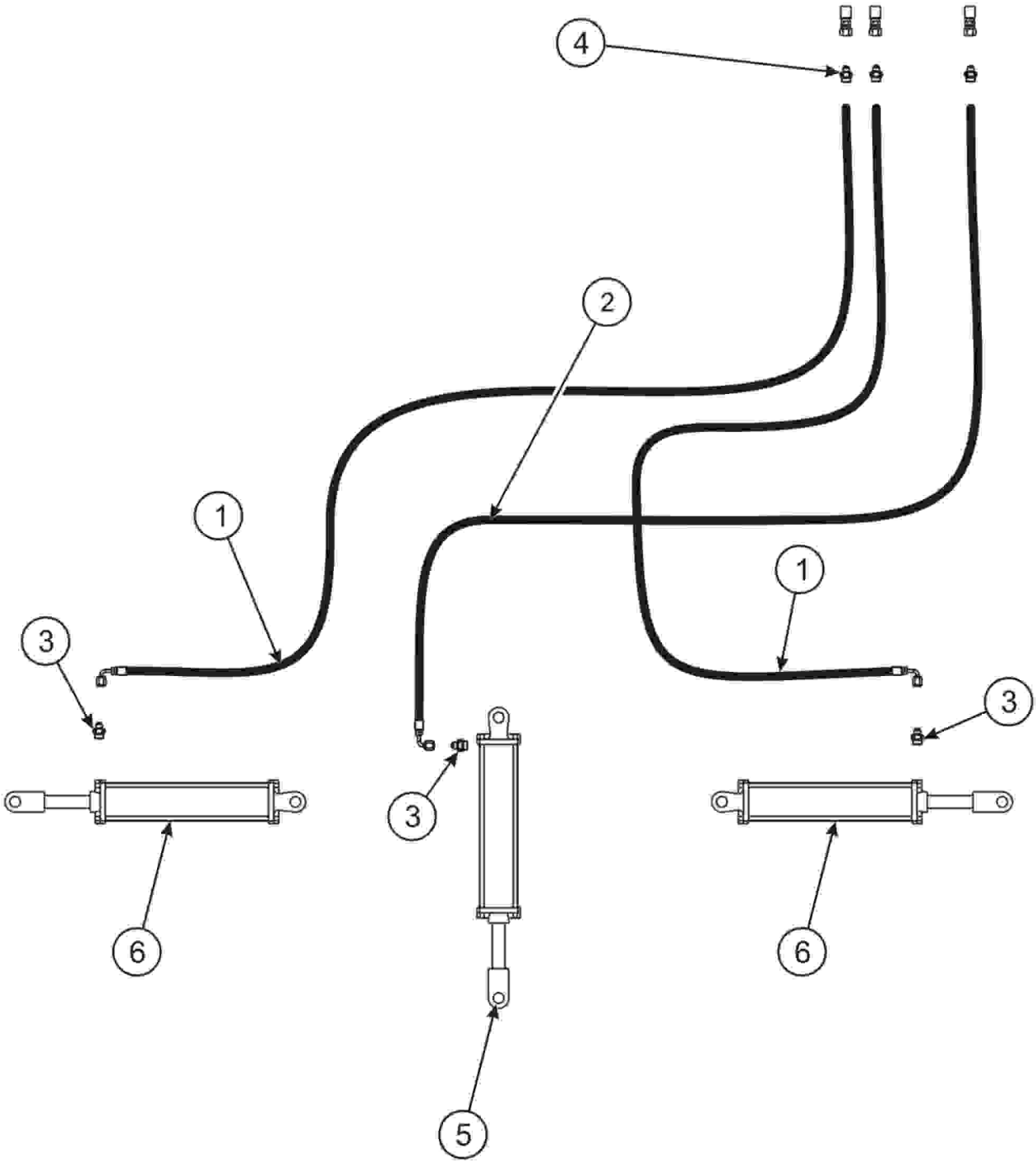
HYDRAULIC SCHEMATIC



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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00786770	2	"HOSE ASSY,#4-6FJ90X SHORT-6FJX-252"
2	00786768	1	"HOSE ASSY,#4-6FJ90X SHORT-6FJX-204"
3	00786767	3	ADAPTER, 8MB-6MJ W/.062 ORIFICE
4	02968850	3	ADAPTER, 8MB-6MJ
5	00761802A	1	CYLINDER (AXLE)
6	00779438	2	CYLINDER (WING)

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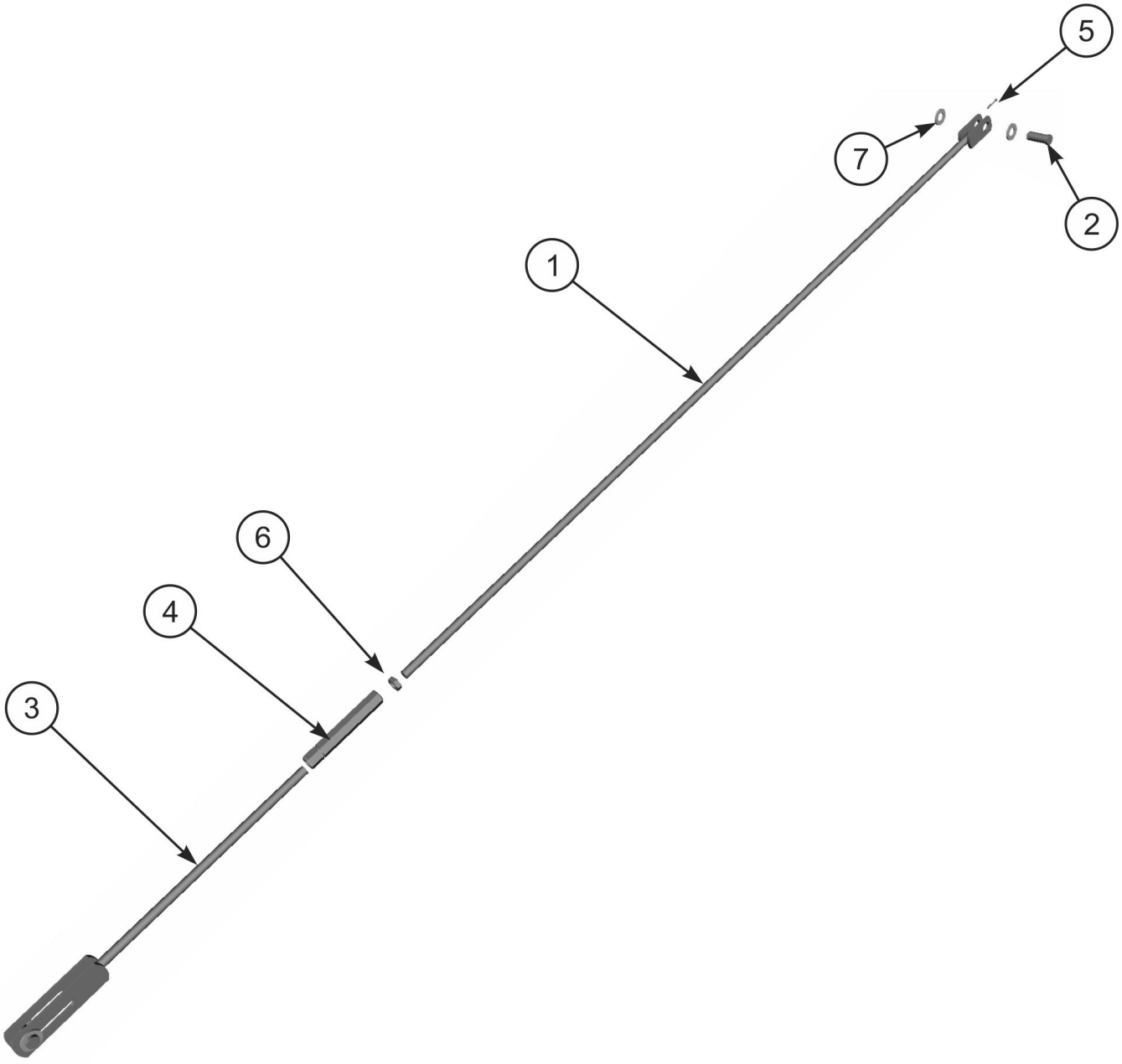
LEVEL ROD ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
0	00778372	-	ASSEMBLY, LEVEL ROD
1	00778370	-	WLDMT, LEVEL ROD LONG
2	42002	1	PIN, LEVEL ROD
3	00786744	2	WELDMENT LEVEL ROD, SHORT
4	00778159	1	NUT, 9" ADJUSTING
5	00755153	2	PIN-COTTER 3/16 X 1-1/2 PLATED
6	5C1490	1	HEXNUT 7/8 JAM ZP
7	15B1600	4	WASHER

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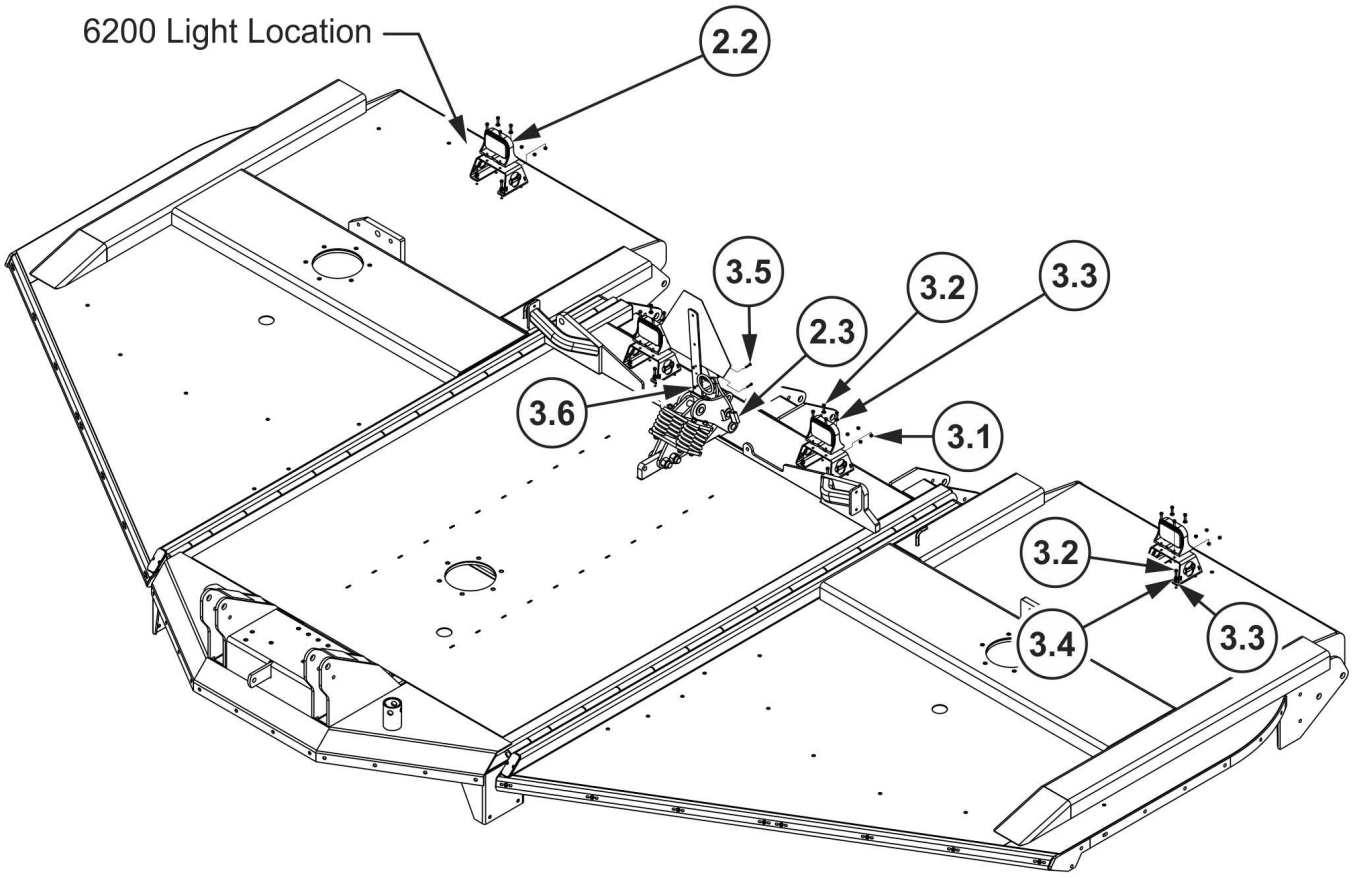
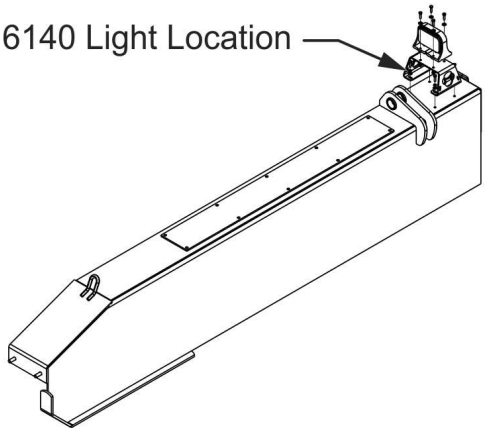
LIGHT KIT - 6140/6200





ITEM	PART NO.	QTY.	DESCRIPTION
1	00791729	4	BRACKET, LIGHT MOUNT
2	00790327	1	KIT, LED LIGHT
2.1	00791723	2	LIGHT, SINGLE LED - RED/BLACK
2.2	00791722	2	LIGHT, SINGLE LED - AMBER/BLACK
2.3	00791726	1	MODULE, AG ENHANCE FLASHER
2.4	00791724	1	HARNESS, RH WISHBONE WIRING

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
2.5	00791725	1	HARNESS, LH WISHBONE WIRING
2.6	00791727	1	HARNESS, MAIN WIRING
3	6B1701	1	BOLT BOX, 6140/6200 LIGHTS
3.1	02959924	16	NUT, LOCK TLM 1/4-20 NC PLB
3.2	10058000	32	HHCS 1/4 NC 1 PL5
3.3	00024100	32	FLAT WASHER STD 1/4 PL
3.4	00017000	16	LOCKWASHER, 1/4" PLATED
3.5	3263N11C	2	SCREW,PHLP PN HD 10-24 X 1 PL
3.6	329023C	2	HEX LOCKNUT #10-24
3.7	8137-1	8	STRAP, ADJUSTABLE
3.8	00791753	6	CABLE TIE, 3/4" ADHESIVE BACK

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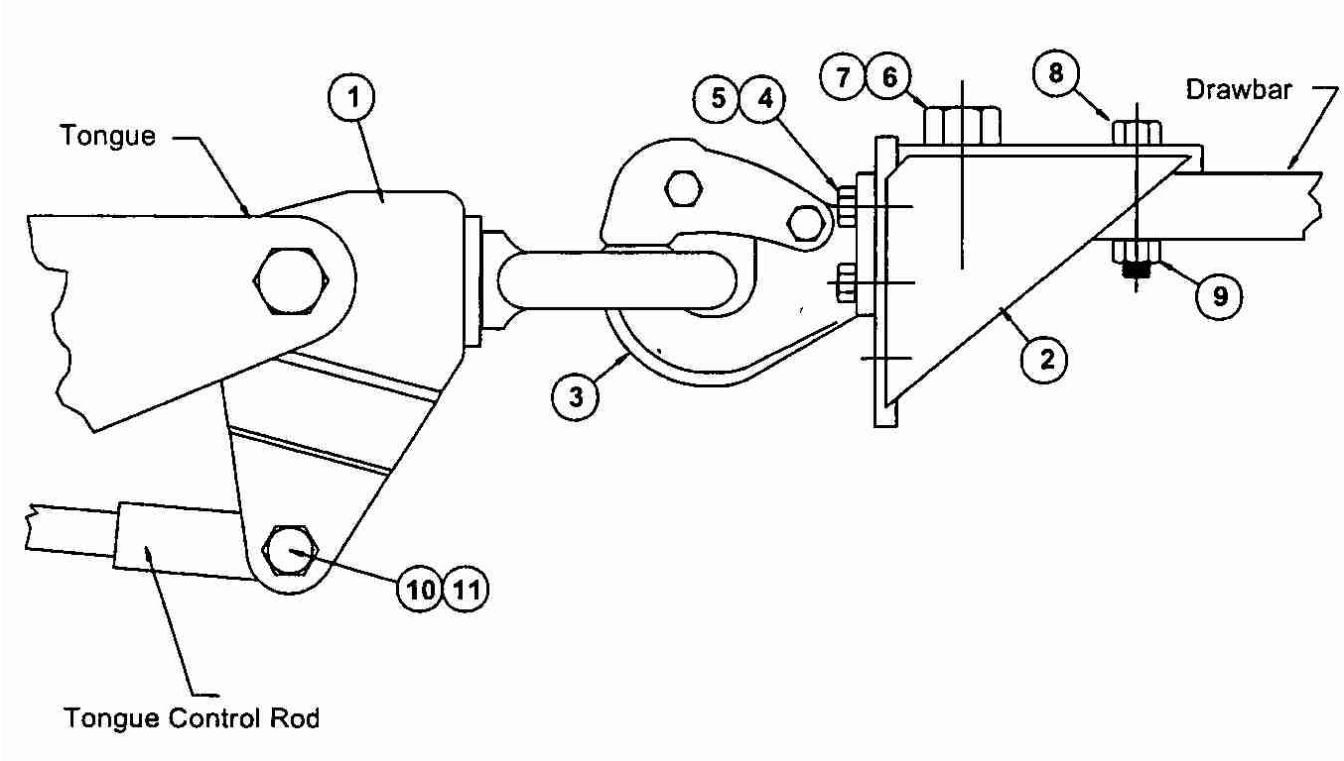
PINTLE HOOK HITCH *OPTIONAL*



ITEM	PART NO.	QTY.	DESCRIPTION
	00773869	-	PINTLE HOOK HITCH ASSEMBLY
1	00773872	1	PINTLE HOOK CLEVIS
2	00752283	1	PINTLE HOOK MOUNT
3	00752279	1	PINTLE HOOK
4	02891800	4	BOLT
5	00001800	4	LOCKNUT
6	02712500	1	BOLT
7	02030300	1	LOCKNUT
8	02845600	1	BOLT
9	00695100	3	LOCKNUT
10	00003300	1	BOLT
11	00037200	1	LOCKNUT

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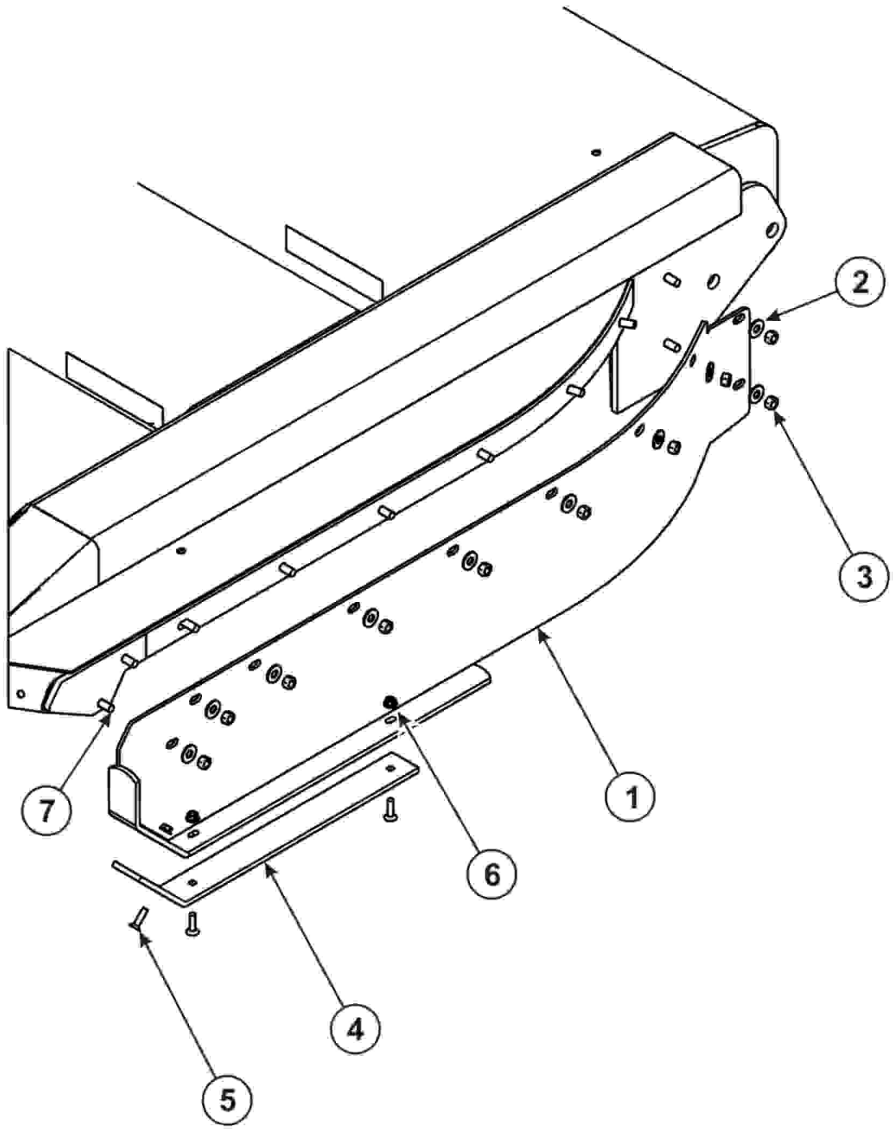
SIDE SKIRT ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
1	00786774	1	LH SIDE SKIRT WLDMT (SHOWN)
	00786773	1	RH SIDE SKIRT WLDMT
2	00002700	10	FLATWASHER 1/2"
3	00001800	10	TOPLOCKNUT, 1/2"-13 NC PL
4	00776618	1	SKID SHOE
5	2A361612	3	BOLT, PLOW 3/8" X 1-1/2"
6	4528	3	NUT, LOCK 3/8"-16 FLG WHIZ
7	00748823	10	HHCS, 1/2"-13NC X 1-1/2" PL5

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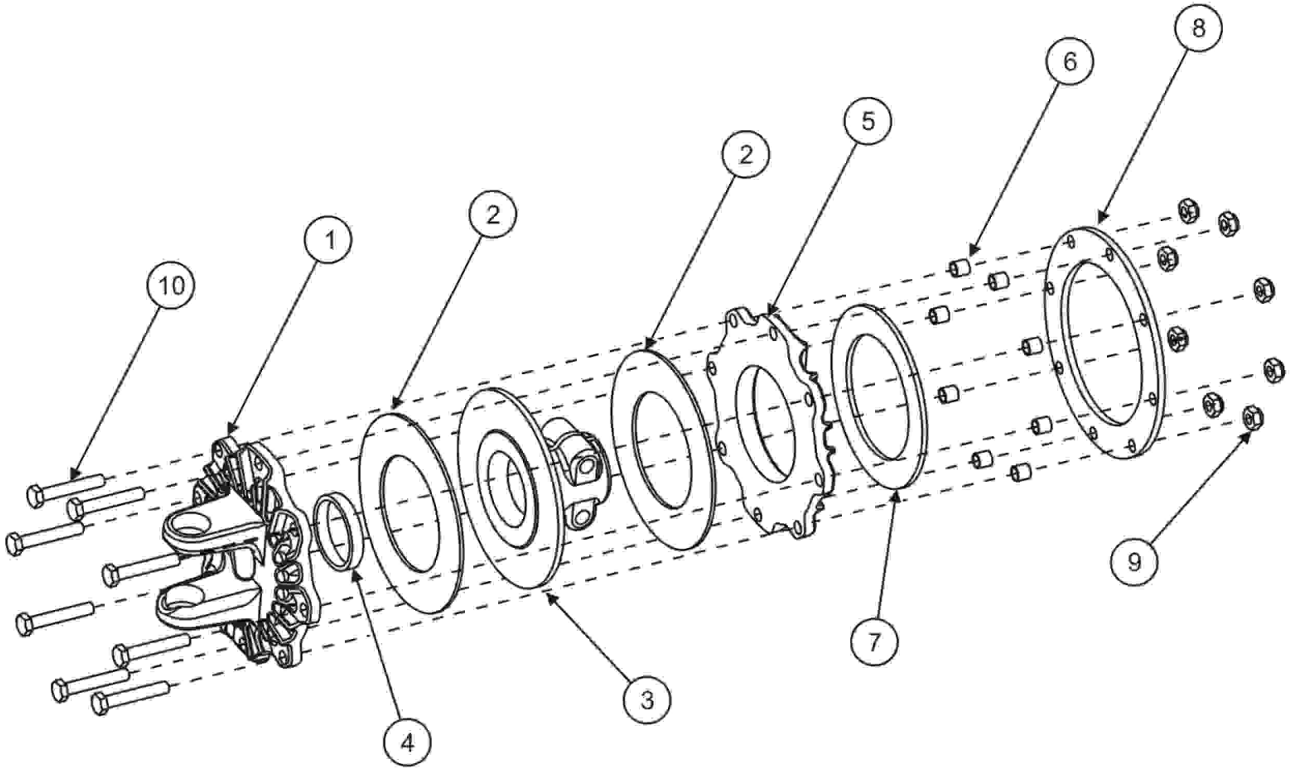
SLIP CLUTCH



ITEM	PART NO.	QTY.	DESCRIPTION
	00786800	1	COMPLETE CLUTCH
1	00786260	1	YOKE
2	00786261	2	FRICTION DISC
3	00786262	1	HUB
4	00786263	1	BUSHING
5	00786264	1	PRESSURE PLATE
6	00786801	8	SPRING STOP
7	00786802	1	SPRING STOP
8	00786803	1	COMPRESSION PLATE
9	00765676	8	NUT M10 X 1.50
10	02975776	8	BOLT, M10 X 1.50 X 65 LG. CL 10.9

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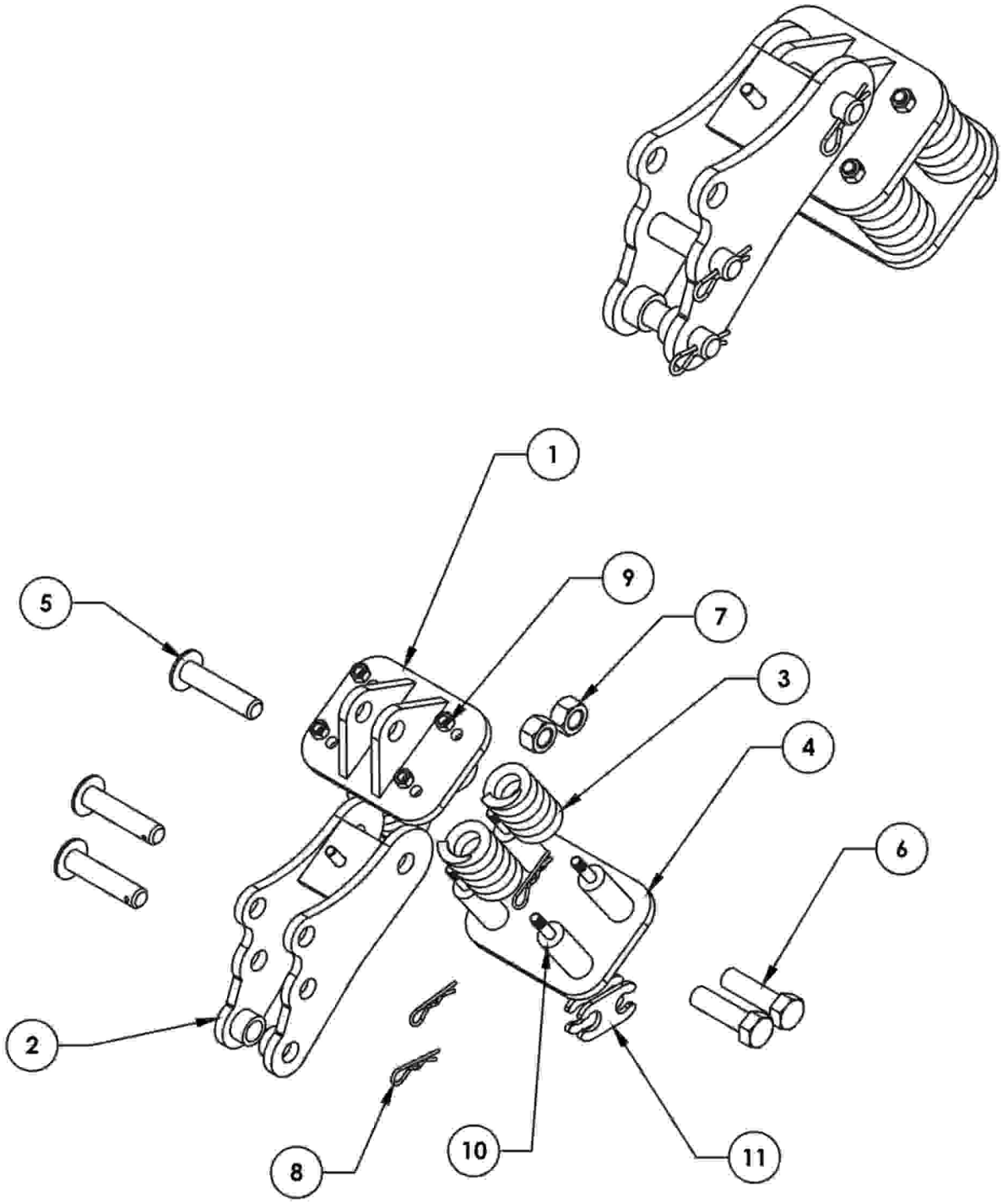
SPRING POD ASSEMBLY



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SPRING POD ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00778939	1	SPRING SUPPORT WELDMENT
2	00778940	1	WLDMT, PIVOT ARM
3	371063A	4	SPRING
4	00778933	1	WLDMT, BASE SPRING POD
5	0656460240	3	PIN WELDMENT
6	00781043	2	HHCS 1 NC 3-1/2 PL5
7	02030300	2	NUT, 1" TOPLOCK
8	37107B13	3	PIN, HAIR CLIP
9	00001800	8	TOPLOCKNUT, 1/2-13 NC PL
10	00779069	4	SPRING GUIDE AND SPACER
11	00779106	2	PLATE, SPRING POD SPACER

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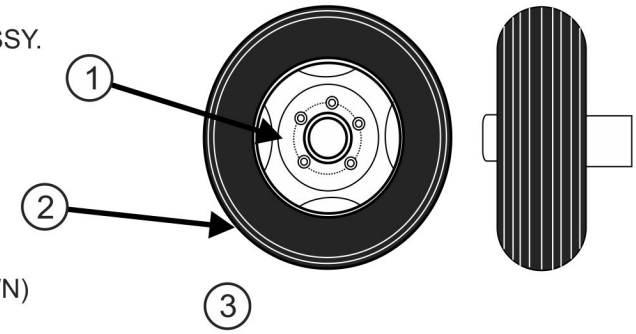
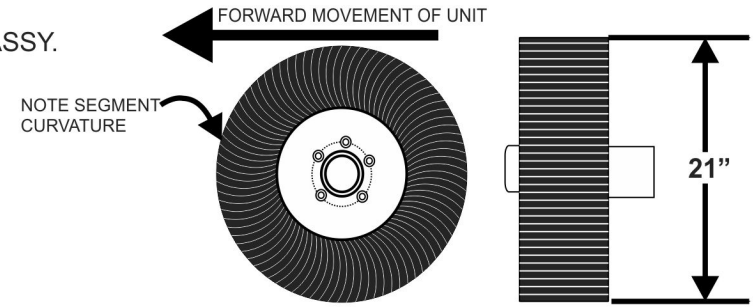
00749698 - RIB IMPLEMENT
TIRE AND WHEEL ASSY.



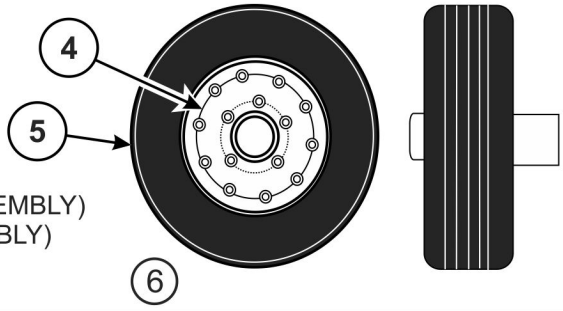
1. WHEEL, 00008700
2. TIRE, 00601700
3. TUBE, 00751994 (NOT SHOWN)

00025200 - LAMINATED (6 X 9)
TIRE AND WHEEL ASSY.



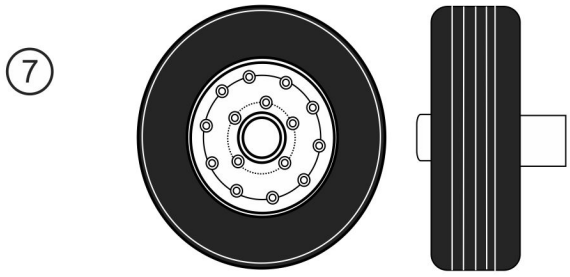
00771461 - PNEUMATIC
TIRE AND WHEEL ASSY.

- 27.75 x 8.75 x 14.5



4. WHEEL, (AVAILABLE ONLY IN ASSEMBLY)
5. TIRE, (AVAILABLE ONLY IN ASSEMBLY)
6. TUBE, 00779290 (NOT SHOWN)

FOAM FILLED USED AIRCRAFT
TIRE AND WHEEL ASSY.



00766911 - 22 x 6.6/6.75 x 10
00766911A - 24 x 7.7 x 10
00749700A - 25.5 x 8 x 14
00786014 - 27 x 7.75 x 15 (Service Part Only - Aug. 1, 2013)
00788719 - 25.5 x 8-14 x 20PLY

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Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
	00749698	1	TIRE AND WHELL ASSY, RIB IMPLEMENT
1	00008700	1	WHEEL
2	00601700	1	TIRE
3	00751994	1	TUBE, NOT SHOWN
	00025200	1	TIRE AND WHELL ASSY, LAMINATED (6X9)
	00771461	1	TIRE AND WHELL ASSY, PNEUMATIC (27.75X8.75X14.5)
4	----------	1	WHEEL, AVAILABLE ONLY IN ASSEMBLY
5	----------	1	TIRE, AVAILABLE ONLY IN ASSEMBLY
6	----------	1	TUBE, NOT SHOWN
	00766911	1	TIRE AND WHELL ASSY, FOAM FILLED (22X6.6/6.75X10)
	00766911A	1	TIRE AND WHELL ASSY, FOAM FILLED (24X7.7X10)
	00749700A	1	TIRE AND WHELL ASSY, FOAM FILLED (25.5X8X14)
	00786014	1	TIRE AND WHELL ASSY, FOAM FILLED (27X7.75X15)
7	00788719	1	TIRE AND WHELL ASSY, FOAM FILLED (25.5 X 8-14 X 20PLY)

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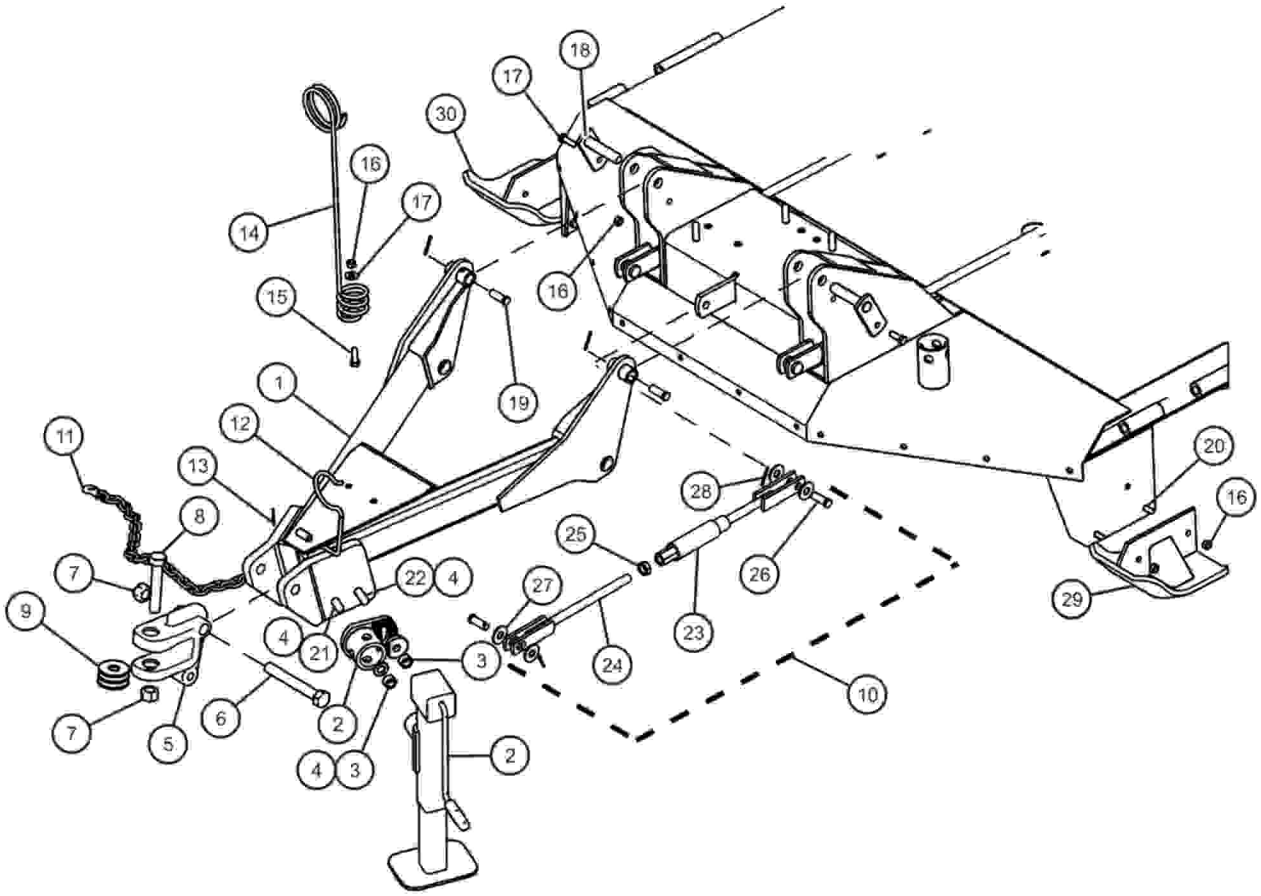
TONGUE ASSEMBLY



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TONGUE ASSEMBLY

Continued...

ITEM	PART NO.	QTY.	DESCRIPTION
1	00776245	1	TONGUE WLDMT
2	00779350	1	PARKING JACK + MOUNT BRKT
3	00037200	2	LOCKNUT, 3/4"-NC TLM PLC
4	5312316	3	WASHER, 3/4" HARDENED
5	00779468	1	CLEVIS
6	317918H5C	1	HEX CAP 1-8 X 7 1/2"GR.5
7	02030300	2	NUT, 1" TOPLOCK
8	00755076	1	BOLT, 1" X 5-1/2" PL8
9	00759275	3	WASHER, CLEVIS
10	00765376A	1	ASSY, CONTROL ROD
11	00757908	1	SAFTEY CHAIN
12	1431565	1	SHAFT, PTO IID TRANSPORT SUPPORT, ZINC
13	40010000	1	PIN COTTER 1/8" X 1"
14	02965484	1	HOSE BRACKET, SPRING BASE
15	00748823	1	HHCS, 1/2"-13NC X 1-1/2" PL5
16	00001800	3	TOPLOCKNUT, 1/2"-13 NC PL
17	00002700	1	FLATWASHER 1/2"
18	00760895	2	TONGUE , PIVOT PIN WLDMT
19	42002	2	CLEVIS PIN, 1 X 2-1/2 PLATED
20	02030700	2	HHCS, 1/2"-13NC X 1-1/4" PL5
21	00037100	1	BOLT, 3/4" NC X 2-1/2" PL5
22	00007800	1	BOLT, 3/4" NC X 3" PL5
23	00764535A	1	WLDMT SHORT CONTROL ROD
24	00776941	1	WLDMT, THREADED CONTROL ROD
25	5C1490	1	NUT,HEX JAM 7/8 NC PLT
26	651102	2	PIN, DRILLED
27	15B1200	4	WASHER 3/4 P SAE
28	00755153	2	PIN,COTTER 3/16 X 1-1/2 PLATED
29	00764020	1	WLDMT, SKID SHOE LH
30	00763996	1	WLDMT, SKID SHOE RH

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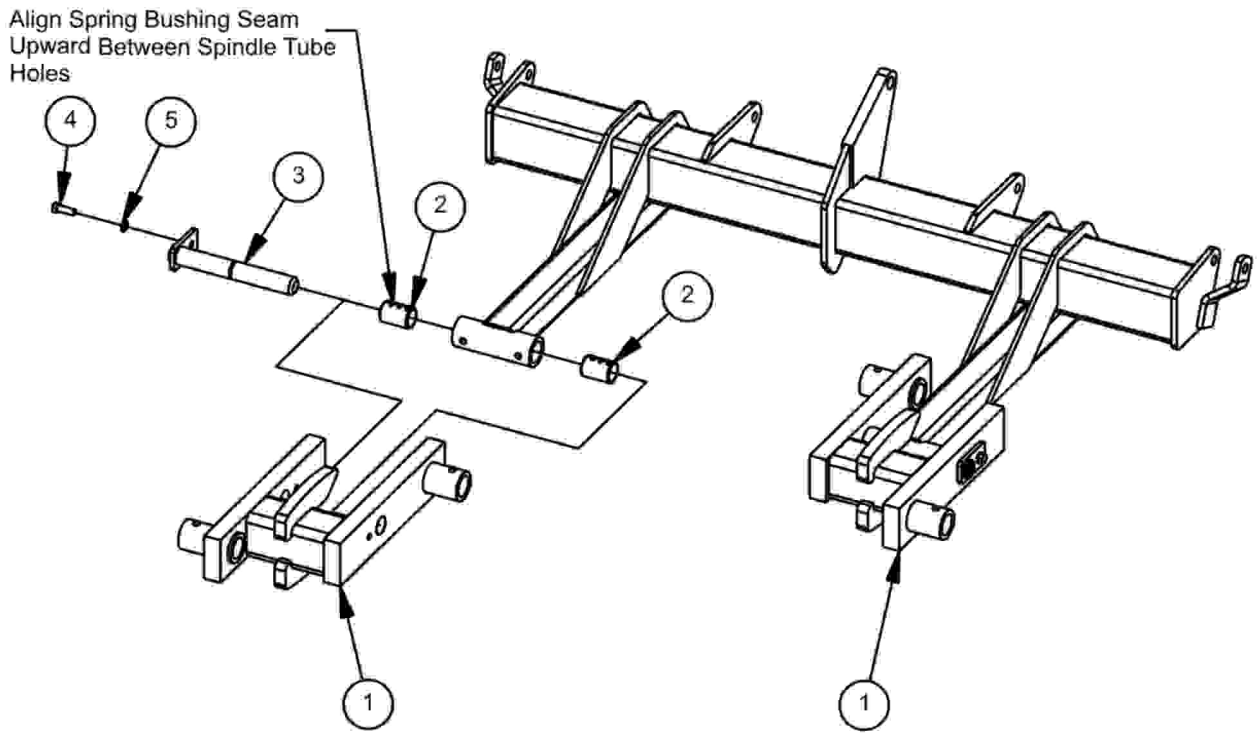
WALKING AXLE ASSEMBLY *OPTIONAL*



Axle weldment shown for assembly purpose only and is not included in kit.

ITEM	PART NO.	QTY.	DESCRIPTION
1	00778397A	2	WALKING AXLE RIGHT WLDMT
2	00786646	4	CONNEX BUSHING 1-1/2" X 2-1/2"
3	00778920	2	SPINDLE SHAFT ASSEMBLY
4	00748823	2	HHCS 1/2-13UNC 1-1/2 PL5
5	00001300	2	LOCKWASHER 1/2 PL STD

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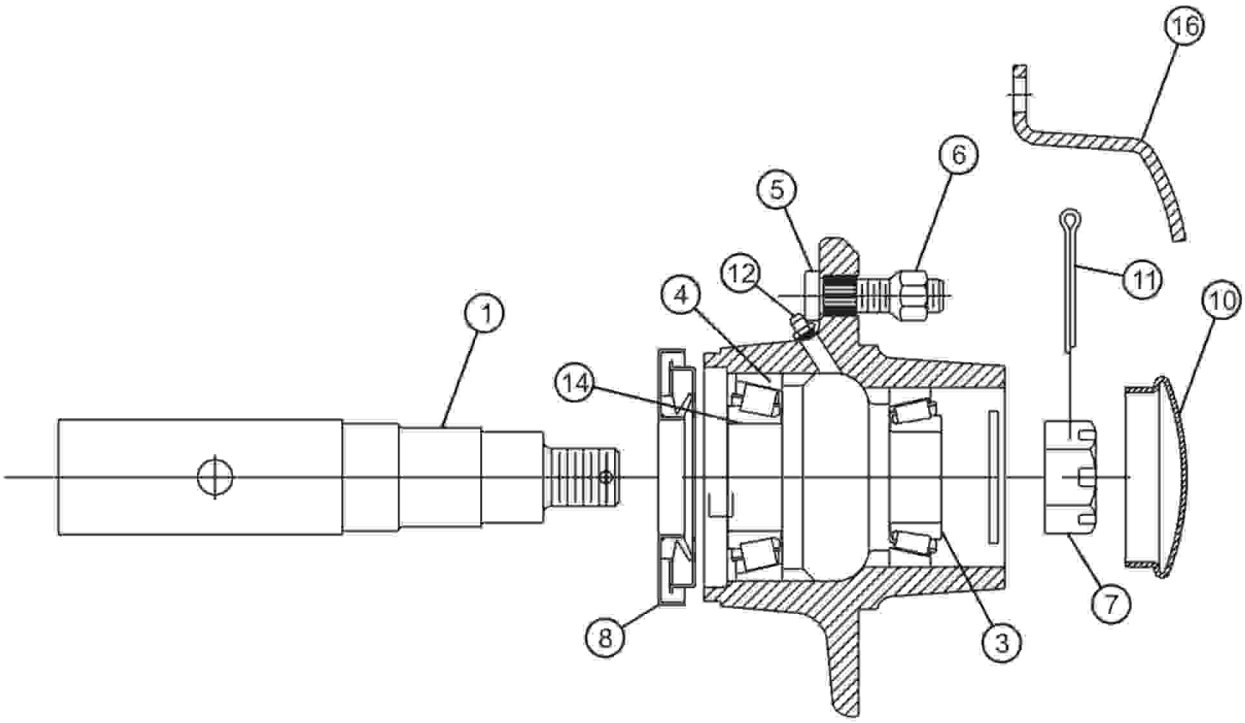
WHEEL HUB ASSEMBLY



ITEM	PART NO.	QTY.	DESCRIPTION
	00776306	-	ASY, HUB AND SPINDLE
1	00778528	1	AXLE SPINDLE BOLT IN
2	00016900	1	BEARING CUP
3	02957149	1	BEARING CONE 14137A
4	371247D	1	BEARING CUP 332
5	13198	5	BOLT, HUB
6	00750614	5	NUT 1/2-20NF 90DEG.CONE LUG PL
7	371247J	1	NUT, 7/8-14 UNF STD SLOTTED
8	00778713	1	SEAL KIT
9	15B1400	1	WASHER 7/8 SAE P
10	371247G	1	CAP,HUB
11	00026200	1	PIN-COTTER 5/32 X 1-1/2
12	00003500	1	ZERK FITTING 1/8 STRAIGHT
14	00778715	1	BEARING CONE (INSIDE)
16	00779390	1	HUB CAP RETAINER

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SERVIS-RHINO

LIMITED WARRANTY

1. LIMITED WARRANTIES

1.01. Servis-Rhino warrants for one year from the purchase date to the original non-commercial, governmental, or municipal purchaser ("Purchaser") and warrants for six months to the original commercial or industrial purchaser ("Purchaser") that the goods purchased are free from defects in material or workmanship.

1.02. Manufacturer will replace for the Purchaser any part or parts found, upon examination at one of its factories, to be defective under normal use and service due to defects in material or workmanship.

1.03. This limited warranty does not apply to any part of the goods which has been subjected to improper or abnormal use, negligence, alteration, modification, or accident, damaged due to lack of maintenance or use of wrong fuel, oil, or lubricants, or which has served its normal life. This limited warranty does not apply to any part of any internal combustion engine, or expendable items such as blades, shields, guards, or pneumatic tires except as specifically found in your Operator's Manual.

1.04. Except as provided herein, no employee, agent, Dealer, or other person is authorized to give any warranties of any nature on behalf of Manufacturer.

2. REMEDIES AND PROCEDURES.

2.01. This limited warranty is not effective unless the Purchaser returns the Registration and Warranty Form to Manufacturer within 30 days of purchase.

2.02. Purchaser claims must be made in writing to the Authorized Dealer ("Dealer") from whom Purchaser purchased the goods or an approved Authorized Dealer ("Dealer") within 30 days after Purchaser learns of the facts on which the claim is based.

2.03. Purchaser is responsible for returning the goods in question to the Dealer.

2.04. If after examining the goods and/or parts in question, Manufacturer finds them to be defective under normal use and service due to defects in material or workmanship, Manufacturer will:

(a) Repair or replace the defective goods or part(s) or

(b) Reimburse Purchaser for the cost of the part(s) and reasonable labor charges (as determined by Manufacturer) if Purchaser paid for the repair and/or replacement prior to the final determination of applicability of the warranty by Manufacturer.

The choice of remedy shall belong to Manufacturer.

2.05. Purchaser is responsible for any labor charges exceeding a reasonable amount as determined by Manufacturer and for returning the goods to the Dealer, whether or not the claim is approved. Purchaser is responsible for the transportation cost for the goods or part(s) from the Dealer to the designated factory.

3. LIMITATION OF LIABILITY.

3.01. MANUFACTURER DISCLAIMS ANY EXPRESS (EXCEPT AS SET FORTH HEREIN) AND IMPLIED WARRANTIES WITH RESPECT TO THE GOODS INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

3.02. MANUFACTURER MAKES NO WARRANTY AS TO THE DESIGN, CAPABILITY, CAPACITY, OR SUITABILITY FOR USE OF THE GOODS.

3.03. EXCEPT AS PROVIDED HEREIN, MANUFACTURER SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO PURCHASER OR ANY OTHER PERSON OR ENTITY WITH RESPECT TO ANY LIABILITY, LOSS, OR DAMAGE CAUSED OR ALLEGED TO BE CAUSED DIRECTLY OR INDIRECTLY BY THE GOODS INCLUDING, BUT NOT LIMITED TO, ANY INDIRECT, SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGES RESULTING FROM THE USE OR OPERATION OF THE GOODS OR ANY BREACH OF THIS WARRANTY. NOT WITHSTANDING THE ABOVE LIMITATIONS AND WARRANTIES, MANUFACTURER'S LIABILITY HEREUNDER FOR DAMAGES INCURRED BY PURCHASER OR OTHERS SHALL NOT EXCEED THE PRICE OF THE GOODS.

3.04. NO ACTION ARISING OUT OF ANY CLAIMED BREACH OF THIS WARRANTY OR TRANSACTIONS UNDER THIS WARRANTY MAY BE BROUGHT MORE THAN TWO (2) YEARS AFTER THE CAUSE OF ACTION HAS OCCURRED.

4. MISCELLANEOUS.

4.01. Proper Venue for any lawsuits arising from or related to this limited warranty shall be only in Guadalupe County, Texas.

4.02. Manufacturer may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.

4.03. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.

4.04. Applicable law may provide rights and benefits to purchaser in addition to those provided herein.

KEEP FOR YOUR RECORDS

ATTENTION: Purchaser should fill in the blanks below for his reference when buying repair parts and/or for proper machine identification when applying for warranty.

Servis-Rhino Implement Model _____ Serial Number _____

Date Purchased _____ Dealer _____

ATTENTION:
READ YOUR OPERATOR'S MANUAL

RHINO®
1020 S. Sangamon Ave.
Gibson City, IL 60936
800-446-5158
Email: parts@servis-rhino.com

TO THE OWNER/OPERATOR/DEALER

To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this Manual. The Table of Contents clearly identifies each section where you can easily find the information you need.

The OCCUPATIONAL SAFETY AND HEALTH ACT (1928.51 Subpart C) makes these minimum safety requirements of tractor operators:

REQUIRED OF THE OWNER:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seatbelts that meet the requirements of this paragraph of this Standard and SAE J4C; and
3. Ensure that each employee uses such Seatbelt while the tractor is moving; and
4. Ensure that each employee tightens the Seatbelt sufficiently to confine the employee to the protected area provided by the ROPS.

REQUIRED OF THE OPERATOR

1. Securely fasten seatbelt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going - especially at row ends, on roads, and around trees.
6. Do not permit others to ride.
7. Operate the tractor smoothly - no jerky turns, starts, or stops.
8. Hitch only to the drawbar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available.

☑ **Keep children away from danger all day, every day...**

☑ **Equip tractors with rollover protection (ROPS) and keep all machinery guards in place...**

☑ **Please work, drive, play and live each day with care and concern for your safety and that of your family and fellow citizens.**

6140/6200
Printed U.S.A.

Part No. 00788740P